



Report No. HTT202412076CH

Test Report

Application information:

Applicant name:	
Address:	
Manufacturer:	
Address:	

Sample information:

Sample Name:	Cylindrical lithium-ion rechargeable cell
Sample Model:	IMR14500-400mAh
Trade mark:	N/A
Sample Received Date:	Dec. 02, 2024
Testing Period:	Dec. 02, 2024 ~ Dec. 06, 2024
Test Requested:	As specified by Regulation (EU) 2023/1542- Heavy Metals Content in batteries and waste batteries.
Test Method:	Please refer to next page.
Test Results	Please refer to next page(s).
Conclusion:	Based on the performed tests on submitted sample(s), the results Comply with the Regulation (EU) 2023/1542- Heavy Metals Content in batteries and waste batteries.

Completed by:

Haw Ma

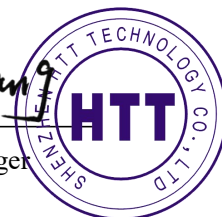
Reviewed by:

Leo Zhang

Approved by:

Kevin Yang

Technical Manager



Shenzhen HTT Technology Co., Ltd.



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Test Report

Test Result:

Regulation (EU) 2023/1542- Heavy Metals Content in batteries and waste batteries.

Tested Item(s)	Unit	Limit	MDL	Result
Lead(Pb)	mg/kg	100	2	N.D.
Cadmium(Cd)	mg/kg	20	2	N.D.
Mercury(Hg)	mg/kg	5	2	N.D.

Note:

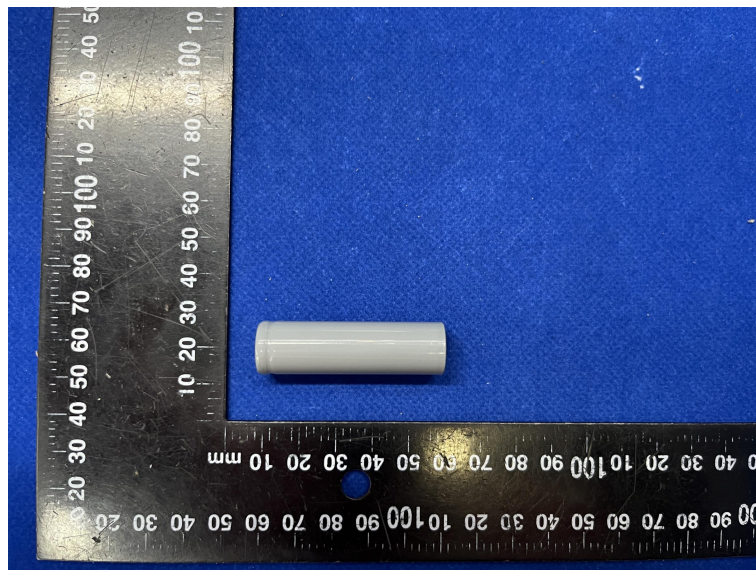
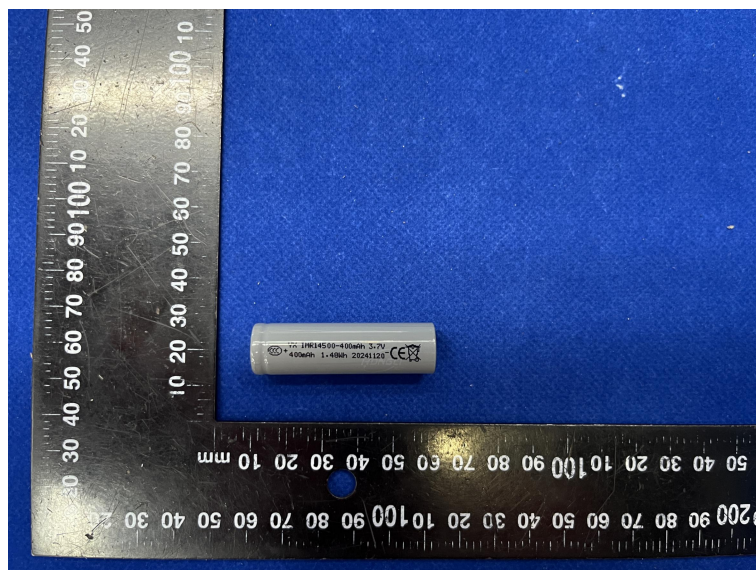
- (1) MDL = Method Detection Limit
- (2) N.D. =Not Detected(<MDL)
- (3) mg/kg = ppm =parts per million
- (4) Batteries, accumulators and button cells containing more than 0.0005 % mercury, more than 0.002 % cadmium or more than 0.01 % lead, shall be marked with the chemical symbol for the metal concerned: Hg, Cd or Pb.



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Test Report

Photo(s) of the sample(s)



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*** End of report ***



Test Report

Report No.: DSP25050808-1

Date: May 22, 2025

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Applicant :

Address :

Manufacturer :

Address :

Sample Name : Li-ion Battery

Sample Model : 18650 800mAh

Receiving Date : May 20, 2025

Testing Period : May 20, 2025 to May 22, 2025

Test Requested : To determine Lead (Pb), Cadmium (Cd), Mercury (Hg) content in accordance with the regulation (EU) 2023/1542.

Test Methods : With reference to IEC 62321-4:2013/AMD 1:2017 and IEC 62321-5:2013, analysis was performed by ICP-OES.

Test Results : Please refer to next page(s)

Conclusion :	Heavy Metal (Lead, Cadmium, Mercury) Test for Battery - according to Annex I of Regulation (EU) 2023/1542	PASS
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Edited by: Eric Long Reviewed by: Camile Li Approved by: Terry Cao

Dongguan ZRLK Testing Technology Co., Ltd.

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Test Report

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Date: May 22, 2025

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Test Results

Test Items	Regulatory requirement (%)		Results (%)	MDL (%)
	Maximum Permissible Limit	Label Limit		
Lead (Pb)	0.01	0.004	ND	0.0002
Cadmium (Cd)	0.002	0.002	ND	0.0002
Mercury (Hg)	0.0005	NA	ND	0.0002

Note :

1. MDL = Method detection limit.
2. ND = Not detected (lower than MDL).
3. NA = Not applicable
4. The whole battery was tested together.
5. According to Article 6 (1) and Annex I of the Regulation (EU) 2023/1542, the Lead restriction shall apply to portable batteries and portable zinc-air button cells from 18 August 2024 and 18 August 2028 respectively.
6. According to Article 13(4) and 13 (5) of the Regulation (EU) 2023/1542, all batteries shall be marked with the symbol indicating separate collection, and all batteries containing more than 0.002% cadmium or more than 0.004% lead shall be marked with the chemical symbol for the metal concerned.

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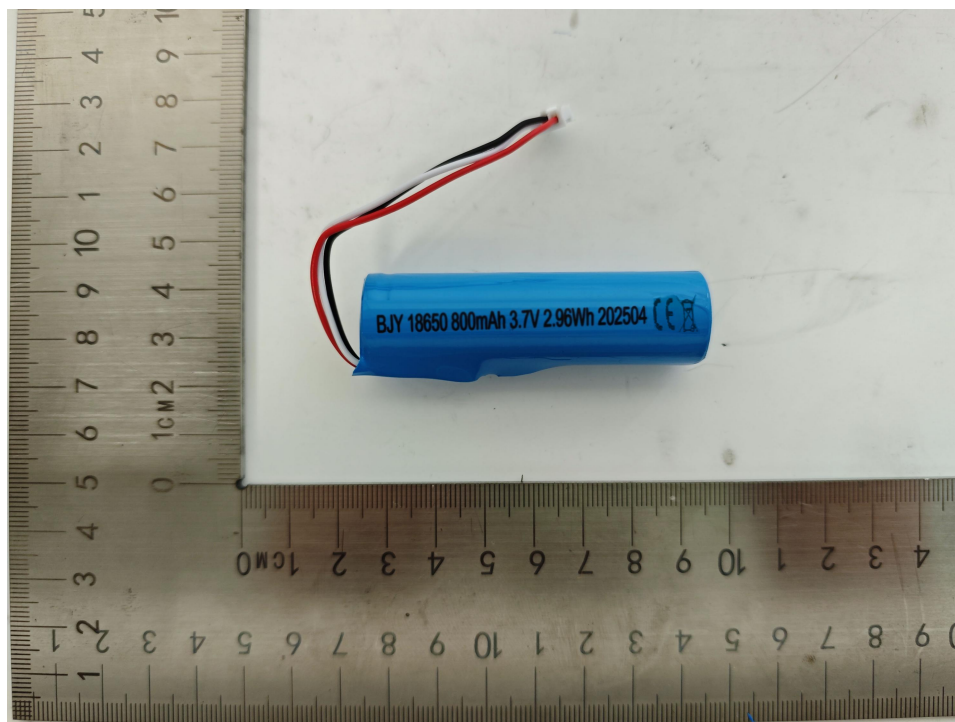
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Sample Photo(s)



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Statement

1. Report is invalid without the editor, the reviewer or the approver signature, or altered, or additions and deletions, or not stamped with a special seal.
2. This test report is only responsible for the sample of this acceptance.
3. If the applicant does not raise any objection within 15 working days after receiving the report, it shall be deemed to approve the report result.
4. If you want to check the authenticity of the report, please scan the QR code.

* * * End of report * * *

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Test Report issued under the responsibility of:



**TEST REPORT
IEC 62133-2**

**Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications –
Part 2: Lithium systems**

Report Number..... : CN22NCNY 003

Date of issue..... : 2024-09-26

Total number of pages : 15 pages

**Name of Testing Laboratory
preparing the Report :** Guangzhou MCM Certification & Testing Co., Ltd.

Applicant's name :

Address..... :

Test specification:

Standard : IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021

Test procedure : CB Scheme

Non-standard test method : N/A

TRF template used..... : IECEE OD-2020-F1:2021, Ed.1.4

Test Report Form No. : IEC62133_2C

Test Report Form(s) Originator : DEKRA Certification B.V.

Master TRF : Dated 2022-07-01

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This report is not valid as a CB Test Report unless signed by an approved IECEE Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.

General disclaimer:

The test results presented in this report relate only to the object tested.

This report shall not be reproduced, except in full, without the written approval of the Issuing NCB. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.

Test item description	Cylindrical Lithium-ion Rechargeable Cell	
Trade Mark(s)	N/A	
Manufacturer	Same as applicant	
Model/Type reference	IMR14500-600mAh, IMR14500-500mAh, IMR14500-400mAh, IMR14500-300mAh	
Ratings	3.7V, 600mAh, 2.22Wh 3.7V, 500mAh, 1.85Wh 3.7V, 400mAh, 1.48Wh 3.7V, 300mAh, 1.11Wh	
Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):		
☒	CB Testing Laboratory:	Guangzhou MCM Certification & Testing Co., Ltd.
Testing location/ address		Room 101 to 116 & 216, Building 2 (Office Building and Workshop)No. 45 Zhong Er Section of Shiguang Road, Zhongcun Street, Panyu District, Guangzhou City, Guangdong Province, China
Tested by (name, function, signature)		Owen Huang (Engineer) <i>Owen Huang</i>
Approved by (name, function, signature) ..		Liang Hongcheng (Reviewer) <i>lianghongcheng</i>
☐	Testing procedure: CTF Stage 1:	
Testing location/ address		
Tested by (name, function, signature)		
Approved by (name, function, signature) ..		
☐	Testing procedure: CTF Stage 2:	
Testing location/ address		
Tested by (name + signature)		
Witnessed by (name, function, signature) .		
Approved by (name, function, signature) ..		
☐	Testing procedure: CTF Stage 3:	
☐	Testing procedure: CTF Stage 4:	
Testing location/ address		
Tested by (name, function, signature)		
Witnessed by (name, function, signature) .		
Approved by (name, function, signature) ..		
Supervised by (name, function, signature) :		

List of Attachments (including a total number of pages in each attachment): - Attachment 1: National Differences (3 pages) - Attachment 2: Photo Documentation (8 pages) See original report CN22NCNY 001 and CN22NCNY 002.	
Summary of testing:	
Tests performed (name of test and test clause): cl.7.1 Charging procedure for test purposes (for Cells); cl.7.2.1 Continuous charging at constant voltage (cells); cl.7.3.1 External short circuit (cells); cl.7.3.3 Free fall (cells); cl.7.3.4 Thermal abuse (cells); cl.7.3.5 Crush (cells); cl.7.3.7 Forced discharge (cells); cl.7.3.9 Design evaluation – Forced internal short-circuit (cells). Tests are made with the number of cells specified in IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021 Table 1.	Testing location: Guangzhou MCM Certification & Testing Co., Ltd. Room 101 to 116 & 216, Building 2 (Office Building and Workshop)No. 45 Zhong Er Section of Shiguang Road, Zhongcun Street, Panyu District, Guangzhou City, Guangdong Province, China
Summary of compliance with National Differences (List of countries addressed): KR KR=Republic of Korea ☒ The product fulfils the requirements of <u>EN 62133-2:2017, EN 62133-2:2017/A1:2021, SASO-IEC-62133-2.</u>	

Use of uncertainty of measurement for decisions on conformity (decision rule) :

☒ No decision rule is specified by the IEC standard, when comparing the measurement result with the applicable limit according to the specification in that standard. The decisions on conformity are made without applying the measurement uncertainty ("simple acceptance" decision rule, previously known as "accuracy method").

☐ Other: N/A (to be specified, for example when required by the standard or client, or if national accreditation requirements apply)

Information on uncertainty of measurement:

The uncertainties of measurement are calculated by the laboratory based on application of criteria given by OD-5014 for test equipment and application of test methods, decision sheets and operational procedures of IECEE.

IEC Guide 115 provides guidance on the application of measurement uncertainty principles and applying the decision rule when reporting test results within IECEE scheme, noting that the reporting of the measurement uncertainty for measurements is not necessary unless required by the test standard or customer.

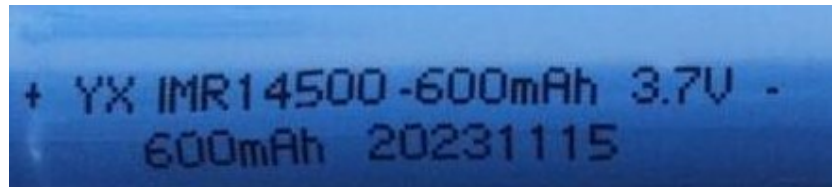
Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.

Copy of marking plate:

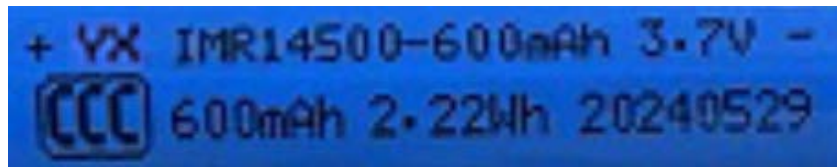
The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.



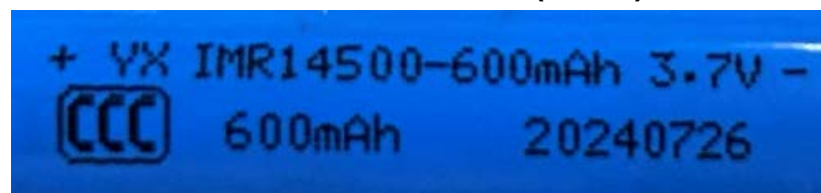
Model: IMR14500-600mAh (Label 1)



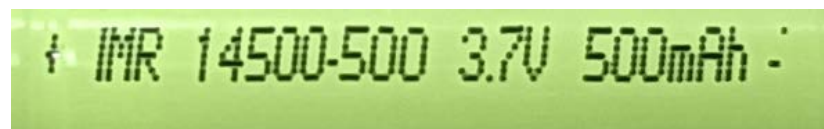
Model: IMR14500-600mAh (Label 2)



Model: IMR14500-600mAh (Label 3)



Model: IMR14500-600mAh (Label 4)



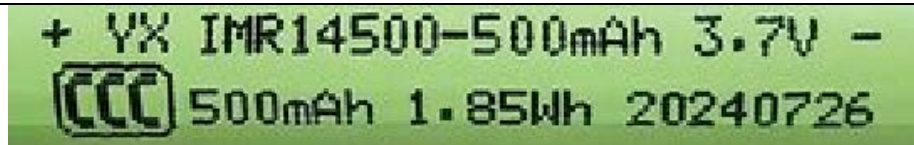
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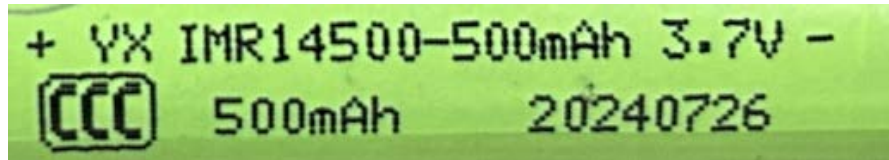
Model: IMR14500-500mAh (Label 2)



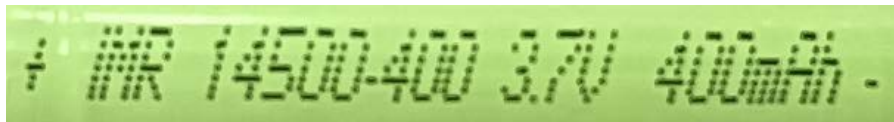
Model: IMR14500-500mAh (Label 3)



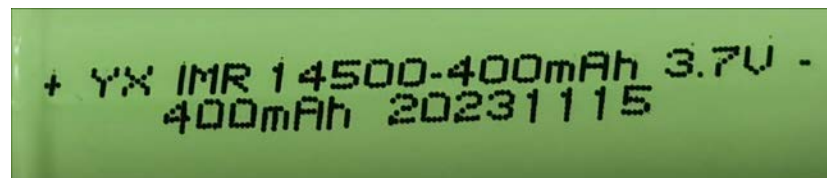
Model: IMR14500-500mAh (Label 4)



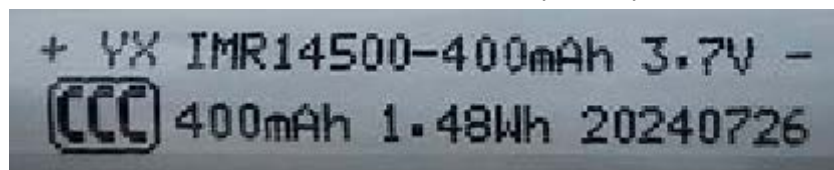
Model: IMR14500-500mAh (Label 5)



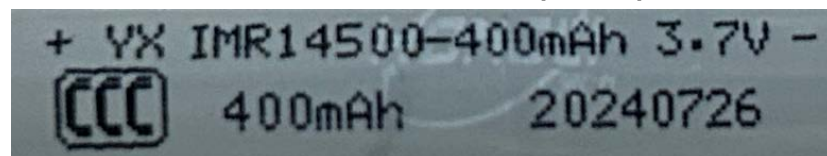
Model: IMR14500-400mAh (Label 1)



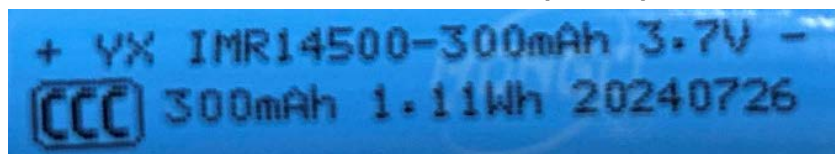
Model: IMR14500-400mAh (Label 2)



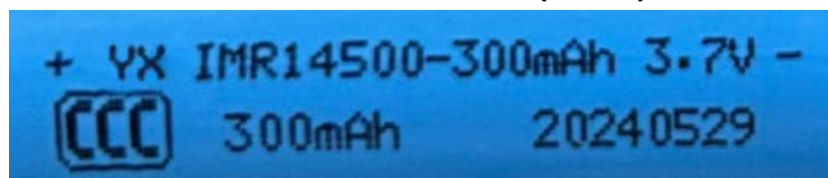
Model: IMR14500-400mAh (Label 3)



Model: IMR14500-400mAh (Label 4)



Model: IMR14500-300mAh (Label 1)



Model: IMR14500-300mAh (Label 2)

Remark: The agreement about marking plate between battery pack manufacturer and cell factory provided.

Test item particulars.....:	
Classification of installation and use.....:	To be defined in final product
Supply Connection	DC Terminal
Recommend charging method declared by the manufacturer	Charging the cell with 0.2C constant current and 4.2V constant voltage until the current reduces to 0.02C at ambient 20°C±5°C.
Discharge current (0,2 It A)	IMR14500-600mAh: 120mA, IMR14500-500mAh: 100mA, IMR14500-400mAh: 80mA, IMR14500-300mAh: 60mA.
Specified final voltage.....:	3.0V
Upper limit charging voltage per cell.....:	4.2V
Maximum charging current	IMR14500-600mAh: 300mA, IMR14500-500mAh: 250mA, IMR14500-400mAh: 200mA, IMR14500-300mAh: 150mA.
Charging temperature upper limit	45°C
Charging temperature lower limit.....:	0°C
Polymer cell electrolyte type.....:	☐ gel polymer ☐ solid polymer ☒ N/A
Possible test case verdicts:	
- test case does not apply to the test object.....: N/A	
- test object does meet the requirement.....: P (Pass)	
- test object does not meet the requirement.....: F (Fail)	
Testing.....:	
Date of receipt of test item	2024-08-13
Date (s) of performance of tests	2024-08-13 to 2024-08-27
General remarks:	
"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report.	
Throughout this report a ☐ comma / ☒ point is used as the decimal separator.	
Manufacturer's Declaration per sub-clause 4.2.5 of IEC62133 02:	
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	☐ Yes ☒ Not applicable
When differences exist; they shall be identified in the General product information section.	
Name and address of factory (ies) : Same as applicant	

General product information and other remarks:

This test report shall be read in conjunction with the original report CN22NCNY 001 and CN22NCNY 002.

The main features of the cell are shown as below (clause 7.1.1):

Model	Rated capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Recommended Charge Voltage	Specified Final Voltage
IMR14500-600mAh	600mAh	3.7V	120mA	120mA	300mA	300mA	4.2V	3.0V
IMR14500-500mAh	500mAh	3.7V	100mA	100mA	250mA	250mA	4.2V	3.0V
IMR14500-400mAh	400mAh	3.7V	80mA	80mA	200mA	200mA	4.2V	3.0V
IMR14500-300mAh	300mAh	3.7V	60mA	60mA	150mA	150mA	4.2V	3.0V

The main features of the cell are shown as below (clause 7.1.2):

Model	Upper limit charge voltage	Taper-off current	Lower charge temperature	Upper charge temperature
IMR14500-600mAh	4.2V	30mA	0°C	45°C
IMR14500-500mAh	4.2V	25mA	0°C	45°C
IMR14500-400mAh	4.2V	20mA	0°C	45°C
IMR14500-300mAh	4.2V	15mA	0°C	45°C

Description of change(s):

1. Added a new cell model name "**IMR14500-300mAh**", and the only difference between the model **IMR14500-300mAh** and the original models are the model name, capacity and Copy of marking plate, details see above.
2. Updated National Differences of Republic of Korea. Details see attachment 1.
3. Added several new sets of silk screen label appearances for the cell (model: IMR14500-600mAh, IMR14500-500mAh, IMR14500-400mAh), Details see page 5, page6 and attachment 2.
4. Changed name of Test item description from "Rechargeable Li-ion Cell" to "**Cylindrical Lithium-ion Rechargeable Cell**", details see page 2.

For the above described change(s) the following was considered to be necessary:

Change	Testing	Comments	Result
1	cl.7.1 Charging procedure for test purposes (for Cells); cl.7.2.1 Continuous charging at constant voltage (cells); cl.7.3.1 External short circuit (cells); cl.7.3.3 Free fall (cells); cl.7.3.4 Thermal abuse (cells); cl.7.3.5 Crush (cells); cl.7.3.7 Forced discharge (cells); cl.7.3.9 Design evaluation – Forced	Details see following clauses and appended tables.	P

	internal short-circuit (cells).		
2, 3, 4	N/A	No safety impact, no further testing considered as necessary.	P

History of amendments and modifications:

Ref. No. CN22NCNY 001, dated 2022-09-07 (original test report)

Ref. No. CN22NCNY 002, dated 2024-06-05 (1st modification)

Ref. No. CN22NCNY 003, dated 2024-09-26 (2nd modification)

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
7	SPECIFIC REQUIREMENTS AND TESTS		P
7.1	Charging procedure for test purposes		P
7.1.1	First procedure		P
	This charging procedure applies to subclauses other than those specified in 7.1.2		P
	Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of $20\text{ }^{\circ}\text{C} \pm 5\text{ }^{\circ}\text{C}$, using the method declared by the manufacturer	See page 7.	P
	Prior to charging, the battery has been discharged at $20\text{ }^{\circ}\text{C} \pm 5\text{ }^{\circ}\text{C}$ at a constant current of 0,2 It A down to a specified final voltage	See page 7.	P
7.1.2	Second procedure		P
	This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9		P
	After stabilization for 1 h to 4 h, at an ambient temperature of the highest test temperature and the lowest test temperature, respectively, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 It A, using a constant current to constant voltage charging method	Charge temperature specified by manufacturer: $0\text{--}45^{\circ}\text{C}$. -5°C used for lower limit tests (see cl. A.4.4.4.). 45°C used for upper limit tests (see cl. A.4.3.3.).	P
7.2	Intended use		P
7.2.1	Continuous charging at constant voltage (cells)	Tested complied.	P
	Fully charged cells are subjected for 7 days to a charge using the charging method for current and standard voltage specified by the cell manufacturer	IMR14500-600mAh: Charging for 7days with 0.12A and 4.2V; IMR14500-500mAh: Charging for 7days with 0.10A and 4.2V; IMR14500-400mAh: Charging for 7days with 0.08A and 4.2V. IMR14500-300mAh: Charging for 7days with 0.06A and 4.2V.	P
	Results: no fire, no explosion, no leakage.....:	(See appended table 7.2.1)	P
7.3	Reasonably foreseeable misuse		P
7.3.1	External short-circuit (cell)	Tested complied.	P
	The cells were tested until one of the following occurred:		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		P
	Results: no fire, no explosion..... :	(See appended table 7.3.1)	P
7.3.3	Free fall	Tested complied.	P
	Results: no fire, no explosion	No fire. No explosion	P
7.3.4	Thermal abuse (cells)	Tested complied.	P
	Oven temperature (°C)..... :	130°C	—
	Results: no fire, no explosion	No fire. No explosion	P
7.3.5	Crush (cells)	Tested complied.	P
	The crushing force was released upon:		P
	- The maximum force of 13 kN ± 0,78 kN has been applied; or		P
	- An abrupt voltage drop of one-third of the original voltage has been obtained		N/A
	Results: no fire, no explosion..... :	(See appended table 7.3.5)	P
7.3.7	Forced discharge (cells)	Tested complied.	P
	Discharge a single cell to the lower limit discharge voltage specified by the cell manufacturer		P
	The discharged cell is then subjected to a forced discharge at 1 It A to the negative value of the upper limit charging voltage		P
	- The discharge voltage reaches the negative value of upper limit charging voltage within the testing duration. The voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		N/A
	- The discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration. The test is terminated at the end of the testing duration		P
	Results: no fire, no explosion..... :	(See appended table 7.3.7)	P
7.3.9	Design evaluation – Forced internal short-circuit (cells)	Tested complied.	P
	The cells complied with national requirement for :	France, Japan, Korea, Switzerland	—
	The pressing was stopped upon:		P
	- A voltage drop of 50 mV has been detected; or		N/A
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached	800N for cylindrical cell.	P
	Results: no fire..... :	(See appended table 7.3.9)	P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.2.1	TABLE: Continuous charging at constant voltage (cells)				P
Sample No.	Recommended charging voltage V _c (Vdc)	Recommended charging current I _{rec} (A)	OCV before test (Vdc)	Results	
Cell #01	4.20	0.06	4.15	P	
Cell #02	4.20	0.06	4.15	P	
Cell #03	4.20	0.06	4.15	P	
Cell #04	4.20	0.06	4.14	P	
Cell #05	4.20	0.06	4.15	P	
Supplementary information:					
- No fire or explosion					
- No leakage					

7.3.1	TABLE: External short circuit (cell)					P
Sample No.	Ambient (°C)	OCV at start of test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT_{cs} (K), °C	Results	
Samples charged at charging temperature upper limit (45°C)						
Cell #06	55.3	4.16	87.3	126.1	P	
Cell #07	55.3	4.15	82.5	130.3	P	
Cell #08	55.3	4.16	83.4	128.6	P	
Cell #09	55.3	4.15	84.1	129.5	P	
Cell #10	55.3	4.15	86.6	127.1	P	
Samples charged at charging temperature lower limit (-5°C)						
Cell #11	55.5	4.05	83.9	125.7	P	
Cell #12	55.5	4.06	83.7	128.3	P	
Cell #13	55.5	4.06	85.0	127.4	P	
Cell #14	55.5	4.06	86.4	123.2	P	
Cell #15	55.5	4.05	85.1	129.1	P	
Supplementary information:						
- No fire or explosion						

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.5	TABLE: Crush (cells)				P
Sample No.	OCV before test (Vdc)	OCV at removal of crushing force (Vdc)	Maximum force applied to the cell during crush (kN)	Results	
Samples charged at charging temperature upper limit (45°C)					
Cell #29	4.15	4.15	13.12	P	
Cell #30	4.15	4.14	13.15	P	
Cell #31	4.16	4.15	13.10	P	
Cell #32	4.15	4.15	13.11	P	
Cell #33	4.16	4.15	13.08	P	
Samples charged at charging temperature lower limit (-5°C)					
Cell #34	4.05	4.04	13.13	P	
Cell #35	4.05	4.05	13.12	P	
Cell #36	4.06	4.05	13.10	P	
Cell #37	4.06	4.05	13.11	P	
Cell #38	4.05	4.05	13.10	P	
Supplementary information:					
- No fire or explosion					

7.3.7	TABLE: Forced discharge (cells)				P
Sample No.	OCV before application of reverse charge (Vdc)	Measured reverse charge I _t (A)	Lower limit discharge voltage (Vdc)	Results	
Cell #39	3.42	0.3	3.0	P	
Cell #40	3.43	0.3	3.0	P	
Cell #41	3.41	0.3	3.0	P	
Cell #42	3.43	0.3	3.0	P	
Cell #43	3.42	0.3	3.0	P	
Supplementary information:					
- No fire or explosion					

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.9	TABLE: Forced internal short circuit (cells)					P
Sample No.	Chamber ambient T (°C)	OCV before test (Vdc)	Particle location ¹⁾	Maximum applied pressure (N)	Results	
Samples charged at charging temperature upper limit (45°C)						
Cell #44	45	4.16	1	800	P	
Cell #45	45	4.15	1	800	P	
Cell #46	45	4.15	1	800	P	
Cell #47	45	4.16	1*	800	P	
Cell #48	45	4.16	1*	800	P	
Samples charged at charging temperature lower limit (-5°C)						
Cell #49	-5	4.05	1	800	P	
Cell #50	-5	4.05	1	800	P	
Cell #51	-5	4.06	1	800	P	
Cell #52	-5	4.06	1*	800	P	
Cell #53	-5	4.05	1*	800	P	
Supplementary information: ¹⁾ Identify one of the following: 1: Nickel particle inserted between positive and negative (active material) coated area. 2: Nickel particle inserted between positive aluminium foil and negative active material coated area. - No fire *Remark: No location 2.						

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

TABLE: Critical components information					P
Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity ¹⁾
Cell		IMR14500-600mAh; IMR14500-500mAh; IMR14500-400mAh, IMR14500-300mAh	3.7V, 600mAh, 2.22Wh, 3.7V, 500mAh, 1.85Wh, 3.7V, 400mAh, 1.48Wh, 3.7V, 300mAh, 1.11Wh	IEC 62133-2:2017, IEC 62133-2:2017/ AMD1:2021	Tested with appliance
-Electrolyte	Henan Farnwright New Energy Technology Co. LTD	HL-01	LiPF ₆ +DEC+EC+EMC, Conductivity: 10.5mS/cm, H ₂ O<20ppm, HF<50ppm	--	--
-Separator	Henan Huiqiang Science and Technology New Energy materials Technology Co. LTD	PP	PP, Shutdown temperature: 130°C, 1200mm×0.025mm× 60mm	--	--
-Positive electrode	Xinxiang Hongli Power Supply Technology Co. LTD	01	LiMn ₂ O ₄ , Carbon black, PVDF, Conductive additive, Al	--	--
-Negative electrode	Xinxiang Hongli Power supply Technology Co. LTD	A138	Graphite, CMC, SBR, Distilled Water	--	--
Supplementary information: ¹⁾ Provided evidence ensures the agreed level of compliance. See OD-CB2039.					

-- End of Report --

ATTACHMENT to IEC62133_2C			
Clause	Requirement + Test	Result - Remark	Verdict
ATTACHMENT TO TEST REPORT IEC 62133-2 (Republic of Korea) NATIONAL DIFFERENCES (Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary lithium cells, and for batteries made from them, for use in portable applications - Part 2: Lithium systems)			
Differences according to : National standard KC62133-2(2020-07)			
TRF template used:..... : IECEE OD-2020-F3:2022, Ed. 1.2			
Attachment Form No. : KR_ND_IEC62133_2C			
Attachment Originator : KTR			
Master Attachment..... : 2023-08-02			
Copyright © 2022 IEC System for Conformity Testing and Certification of Electrical Equipment (IECEE), Geneva, Switzerland. All rights reserved.			
	National Differences		P
7.3.6	Over-charging of battery		N/A
(Revision)	[Add the bolded text] b) Test The test shall be carried out in an ambient temperature of 20 °C ± 5 °C. Each test battery shall be discharged at a constant current of 0,2 I _A , to a final discharge voltage specified by the manufacturer. Sample batteries shall then be charged at a constant current of 2,0 I _A , using a supply voltage which is: • 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or • 1,2 times the upper limit charging voltage presented in Table A.1 per cell for series connected multi-cell batteries, and • sufficient to maintain a current of 2,0 I_A throughout the duration of the test or until the supply voltage is reached. <u>• In case the charging voltage specified by the manufacturer is higher than the overcharge test voltage, the maximum charging voltage specified by manufacturer should be applied with 2,0 I_A</u> <u>(e.g., quick charging power bank, etc.)</u>	Cell only.	N/A

ATTACHMENT to IEC62133_2C			
Clause	Requirement + Test	Result - Remark	Verdict
	[Replace to the following statement] c) Acceptance criteria Filling beyond the manufacturer's specified limits should not result in ignition or explosion		N/A
Annex G	Definition for shape and materials of outer case for cell		—
(Addition)	G.1 General Annex G provides definitions for shape and materials of outer case for cell G.2 Shape of outer case for cell G 2.1 Cylindrical cell Cell with a cylindrical shape in which the overall height is equal to or greater than diameter. G 2.2 Prismatic cell Cell having the shape of a parallelepiped whose faces are rectangular G.3 Materials of outer case for cell G.3.1 Soft case Non-metallic outer case or container for cell G.3.2 Hard case Metallic outer case or container for cell.	(Shape of outer cases) ☒ Cylindrical ☐ Prismatic (Materials of outer cases) ☒ Hard ☐ Soft	—
Annex H	Calculation method of the volumetric energy density for cell		—
(Addition)	Annex H provide a calculation method of the volumetric energy density for cell in use of smart phone, tablet, notebook. H.1 General Unless otherwise stated in the Annex E, the dimensions for calculation are based on these for cell before shipment and the volumetric energy density shall be calculated with a maximum values specified by manufacturer. If the specification for cell can't be provided a dimension for calculation, the manufacturer's other documentation shall be provided to demonstrate compliance for its calculation.	280.36Wh/L(IMR14500-600mAh) 233.63Wh/L(IMR14500-500mAh) 186.91Wh/L(IMR14500-400mAh) 140.18Wh/L(IMR14500-300mAh)	—

ATTACHMENT to IEC62133_2C			
Clause	Requirement + Test	Result - Remark	Verdict
	H.2 Calculation Method L : Length (max.) of cell (including terrace) W : Width (max.) of cell T : Thickness (max.) when shipping charge (For reference, Please Exclude the dimension of any tape that is attached to cell) $\text{Volumetric energy density (Wh/L)} = \frac{\text{Nominal voltage (V)} \times \text{Rated capacity (Ah)}}{\text{Length (L)} \times \text{Width (W)} \times \text{Thickness (T)}}$ [H.1 – Prismatic cell using soft case] L : Length (max.) of cell W : Width (max.) of cell T : Thickness when shipping charge (For reference, Please Exclude the dimension of any tape that is attached to cell) $\text{Volumetric energy density (Wh/L)} = \frac{\text{Nominal voltage (V)} \times \text{Rated capacity (Ah)}}{\text{Length (L)} \times \text{Width (W)} \times \text{Thickness (T)}}$ [H.2 – Prismatic cell using hard case] D : Diameter (max.) of cell L : Length (max.) of cell (According to shape of cell at shipping, The dimension of tube for cell may be included in overall dimension of cell) $\text{Volumetric energy density (Wh/L)} = \frac{\text{Nominal voltage (V)} \times \text{Rated capacity (Ah)}}{3.14159 \times \frac{\text{Diameter (D)}^2}{4} \times \text{Length(L)}}$ [H.3 – Cylindrical cell using hard case]		

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR14500-600mAh, IMR14500-500mAh, IMR14500-400mAh, IMR14500-300mAh



Figure 1 Front view of cell (model: IMR14500-600mAh) (Label 3)

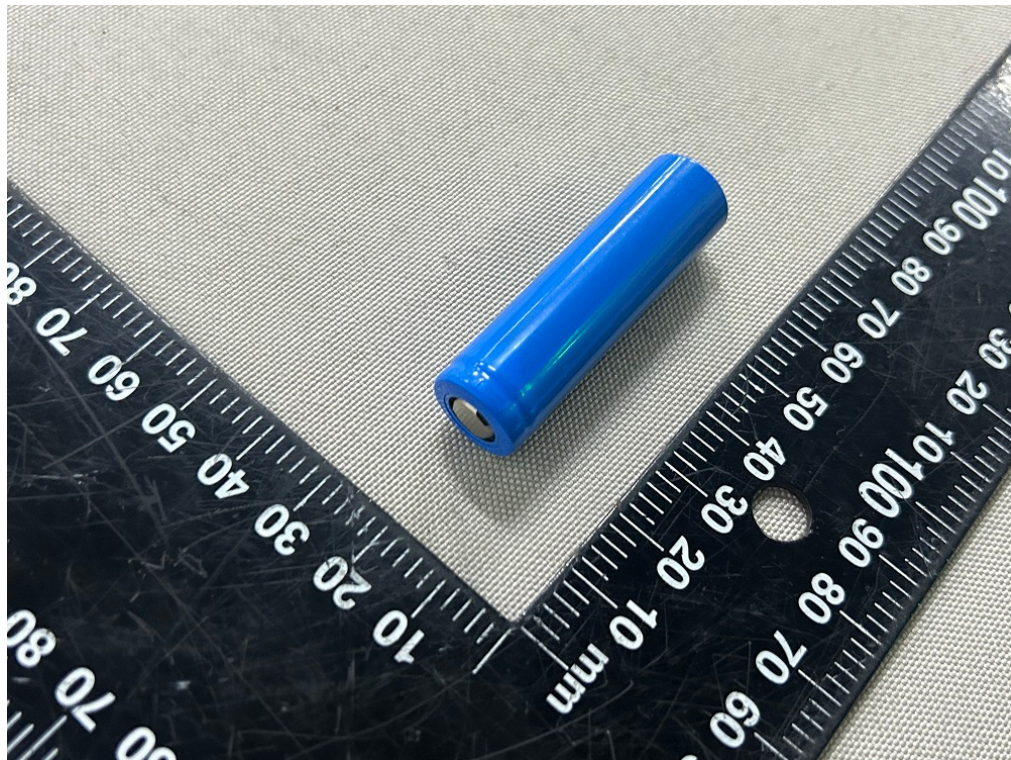


Figure 2 Side view of cell (model: IMR14500-600mAh) (Label 3)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR14500-600mAh, IMR14500-500mAh, IMR14500-400mAh, IMR14500-300mAh

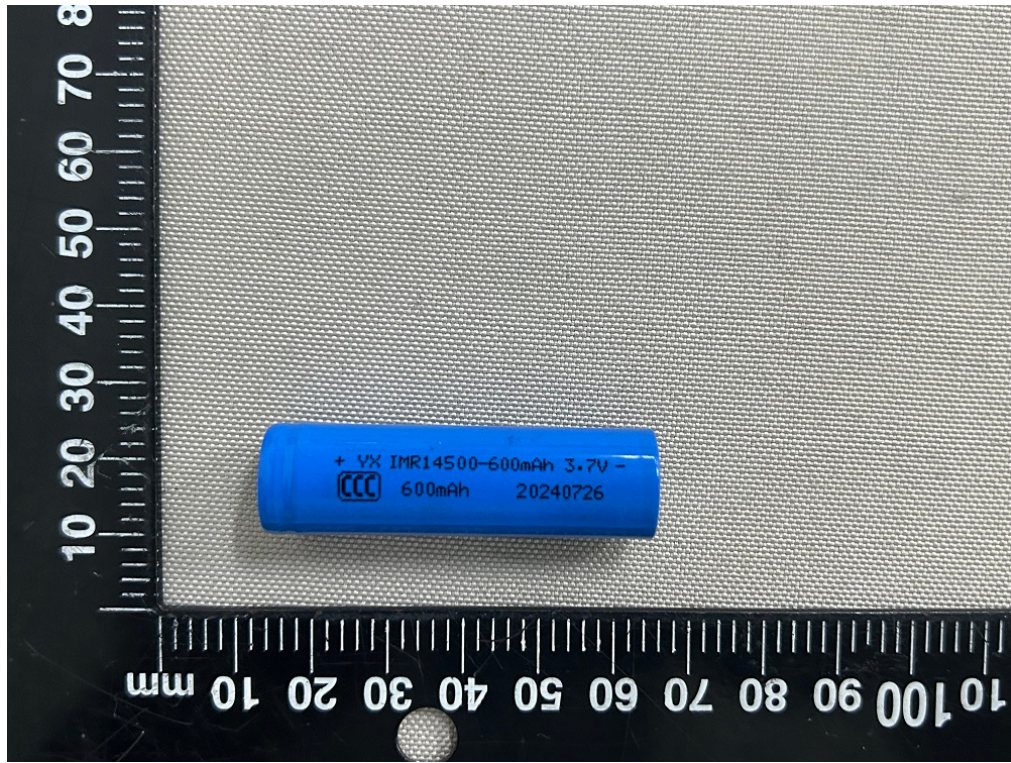


Figure 3 Front view of cell (model: IMR14500-600mAh) (Label 4)



Figure 4 Side view of cell (model: IMR14500-600mAh) (Label 4)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR14500-600mAh, IMR14500-500mAh, IMR14500-400mAh, IMR14500-300mAh



Figure 5 Front view of cell (model: IMR14500-500mAh) (Label 4)

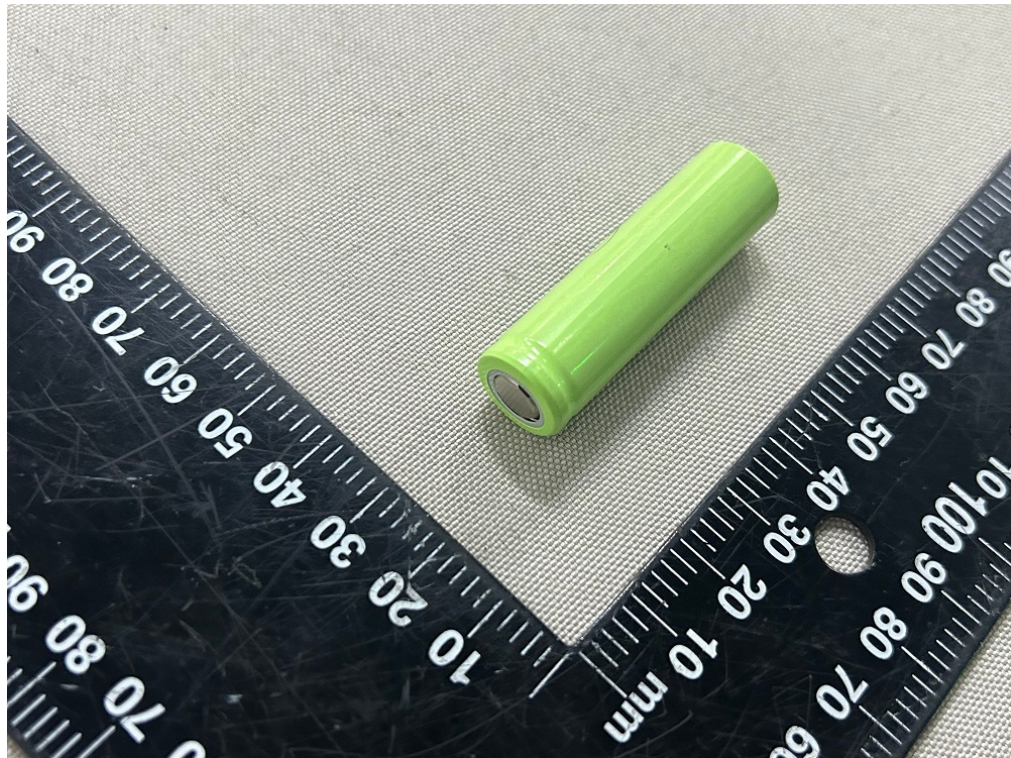


Figure 6 Side view of cell (model: IMR14500-500mAh) (Label 4)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR14500-600mAh, IMR14500-500mAh, IMR14500-400mAh, IMR14500-300mAh

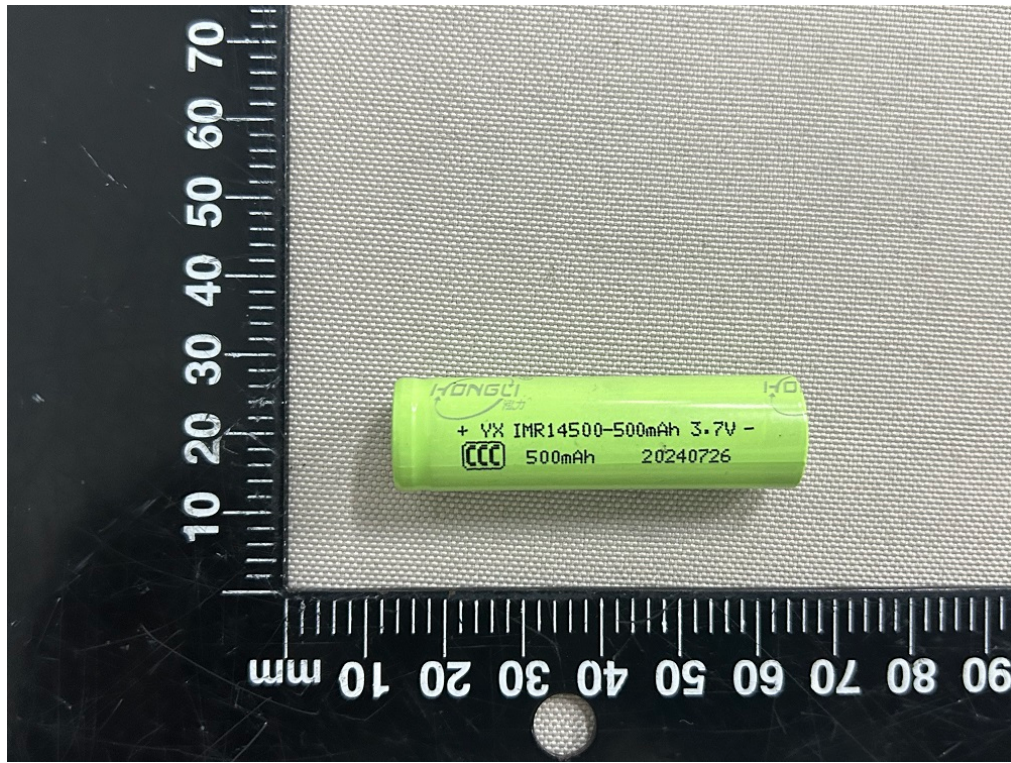


Figure 7 Front view of cell (model: IMR14500-500mAh) (Label 5)



Figure 8 Side view of cell (model: IMR14500-500mAh) (Label 5)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR14500-600mAh, IMR14500-500mAh, IMR14500-400mAh, IMR14500-300mAh



Figure 9 Front view of cell (model: IMR14500-400mAh) (Label 3)

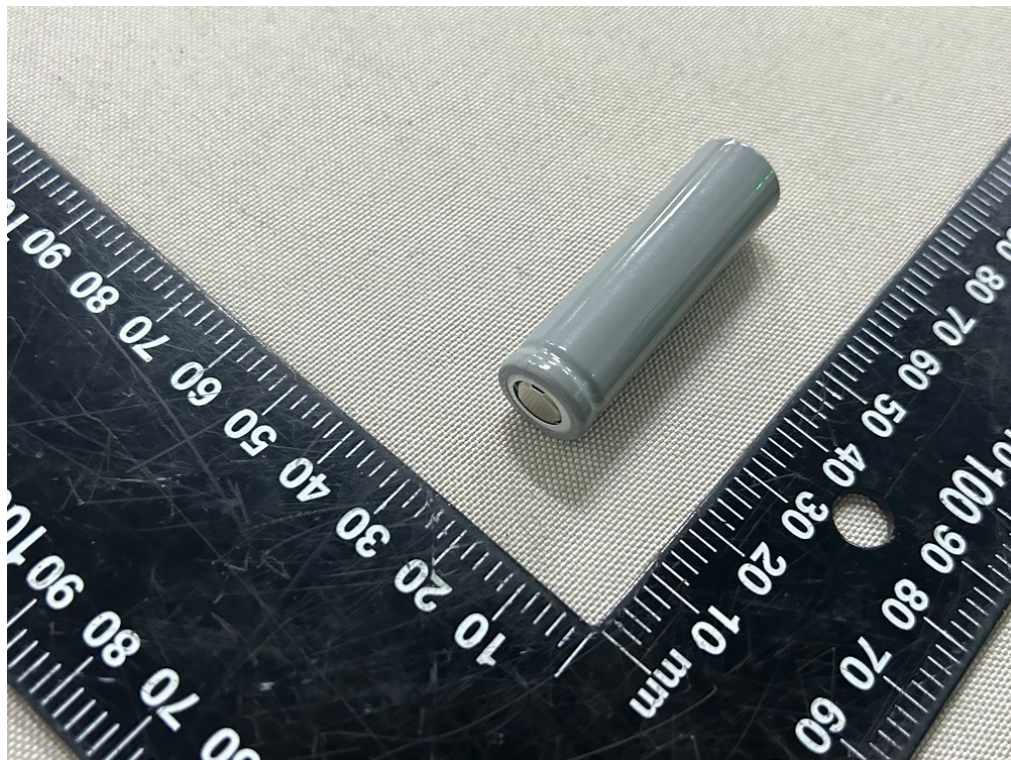


Figure 10 Side view of cell (model: IMR14500-400mAh) (Label 3)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR14500-600mAh, IMR14500-500mAh, IMR14500-400mAh, IMR14500-300mAh



Figure 11 Front view of cell (model: IMR14500-400mAh) (Label 4)



Figure 12 Side view of cell (model: IMR14500-400mAh) (Label 4)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR14500-600mAh, IMR14500-500mAh, IMR14500-400mAh, IMR14500-300mAh

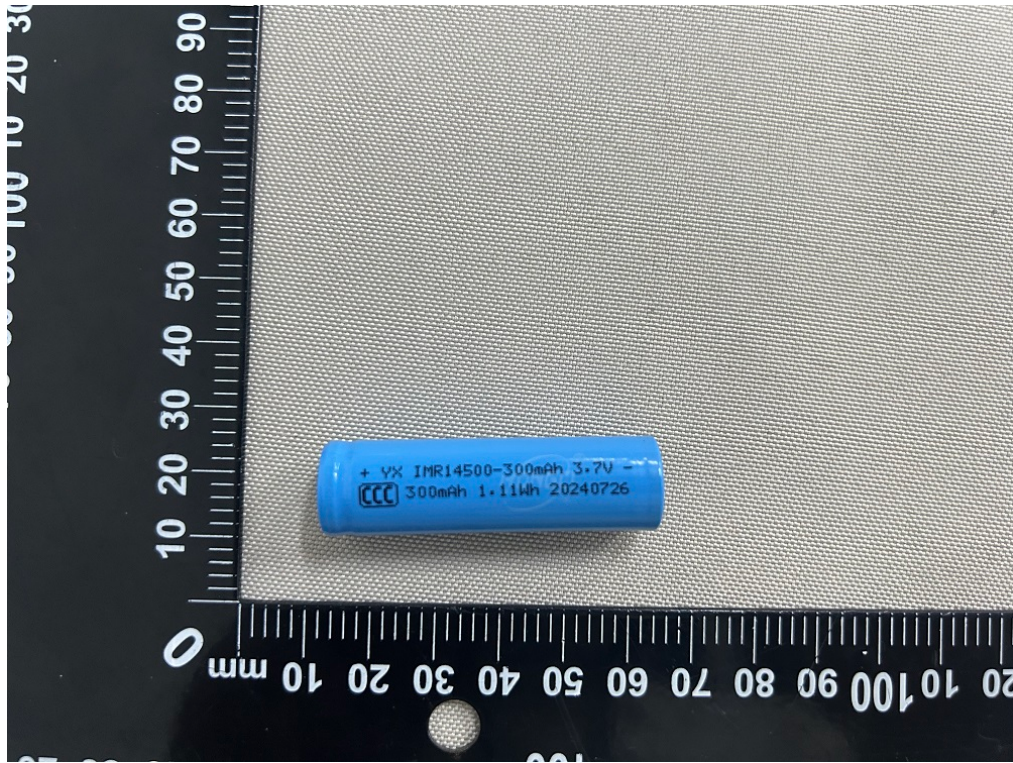


Figure 13 Front view of cell (model: IMR14500-300mAh) (Label 1)

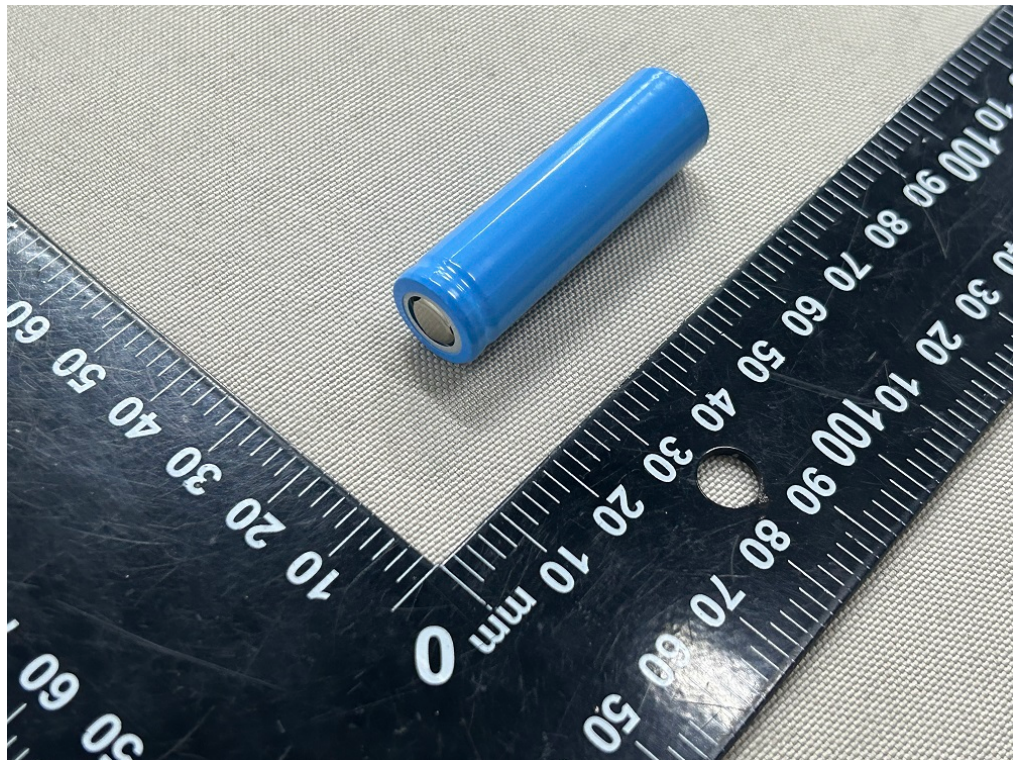


Figure 14 Side view of cell (model: IMR14500-300mAh) (Label 1)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR14500-600mAh, IMR14500-500mAh, IMR14500-400mAh, IMR14500-300mAh



Figure 15 Front view of cell (model: IMR14500-300mAh) (Label 2)



Figure 16 Side view of cell (model: IMR14500-300mAh) (Label 2)

TEST REPORT

IEC 62133-2

Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications – Part 2: Lithium systems

Report reference No.: DSP25080236-1

Tested by (name+ signature): Henry Li

Henry Li

Compiled by (name+ signature): Jenny Zeng

Jenny Zeng

Approved by (name+ signature): Ailis Ma

Ailis Ma

Date of issue: 2025-09-10

Total number of pages: 26 Pages.

Name of Testing Laboratory preparing the Report: Dongguan ZRLK Testing Technology Co., Ltd.
Building 2, No.1, Technology 10th Road, Songshan Lake Park,
Dongguan, Guangdong, China

Applicant's name

Address

Manufacturer's name

Address

Test specification

Standard.....: IEC 62133-2:2017/AMD1:2021

Test procedure: Type approved

Procedure deviation: N/A

Non-standard test method: N/A

This test report is specially limited to the above client company and product model only, It may not be duplicated without prior written consent of Dongguan ZRLK Testing Technology Co., Ltd.

Test item description: Li-ion Battery

Trade Mark: N/A

Model/type reference: 18650 800mAh

Ratings: 3.7V, 800mAh, 2.96Wh



Particulars: test item vs. test requirements

Classification of installation and use To be defined in final product

Supply connection DC connector

Discharge current (0,2 It A) 160mA

Upper limit charging voltage per cell..... 4.25V

Charging temperature upper limit..... 45°C

Charging temperature lower limit..... 0°C

Shape of Cell ☐ Prismatic
☐ Pouch
☐ Coin/button
☒ Cylindrical
☐ gel polymer
Polymer cell electrolyte type..... ☐ solid polymer
☒ Other

Possible test case verdicts:

- test case does not apply to the test object N/A
- test object does meet the requirement P(ass)
- test object does not meet the requirement F(ail)

Testing:

Date of receipt of test item 2025-08-02

Date(s) of performance of test 2025-08-02 to 2025-09-03

General remarks:

“(see remark #)” refers to a remark appended to the report,
“(see appended table)” refers to a table appended to the report,
Throughout this report a comma is used as the decimal separator,
The test results presented in this report relate only to the object tested,
This report shall not be reproduced except in full without the written approval of the testing laboratory,
Clause numbers between brackets refer to clauses in IEC 62133-2:2017/AMD1:2021 (Optional remark).

Name and address of factory (ies)

General product information:

The Li-ion Battery is constructed with one Li-ion Cell, and has overcharge, over-discharge, over current and short-circuits protection circuit.

The cells have been tested and evaluated according to their specified working conditions (as given below), which are provided by client;

Details information of the battery and the cell built in the battery, as following:

Product	Li-ion Cell	Li-ion Battery
Model No.	18650 800mAh	18650 800mAh
Nominal voltage	3.7V	3.7V
Rated capacity	800mAh	800mAh

Recommend charging method declared by the manufacturer	Charging the cell with 0.2C (160mA) constant current, 4.2V constant voltage until current reaches 0.02C (16mA)	Charging the battery with 0.2C (160mA) constant current, 4.2V constant voltage until current reaches 0.02C (16mA)
Maximum charging current	800mA	800mA
Maximum discharge current	800mA	800mA
Maximum charging voltage	4.25V	4.25V
Specified final voltage	2.75V	2.75V

Summary of testing:

Tests Performed (name of test and test clause):

Tests are made with the number of samples specified in Table 1 of IEC 62133-2:2017/AMD1:2021.

Test items:

- cl.5.6.2 Design recommendation;
- cl.7.1 Charging procedure for test purposes;
- cl.7.2.1 Continuous charging at constant voltage (cells);
- cl.7.2.2 Case stress at high ambient temperature (battery);
- cl.7.3.1 External short-circuit (cell);
- cl.7.3.2 External short-circuit (battery);
- cl.7.3.3 Free fall (cell and battery);
- cl.7.3.4 Thermal abuse (cells);
- cl.7.3.5 Crush (cells);
- cl.7.3.6 Over-charging of battery;
- cl.7.3.7 Forced discharge (cells);
- cl.7.3.8 Mechanical tests (batteries);
- cl.7.3.9 Design evaluation – Forced internal short-circuit (cells);
- cl.8.2 Small cell and battery safety information.

☒ The product fulfils the requirements of **EN 62133-2:2017/A1:2021**

Testing location:

Dongguan ZRLK Testing Technology Co., Ltd.
Building 2, No.1, Technology 10th Road, Songshan Lake Park, Dongguan, Guangdong, China

Test conclusion:

The Li-ion Battery submitted by , are tested according to IEC 62133-2 Secondary cells and batteries containing alkaline or other non-acid electrolytes Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications.

Test result: Pass.

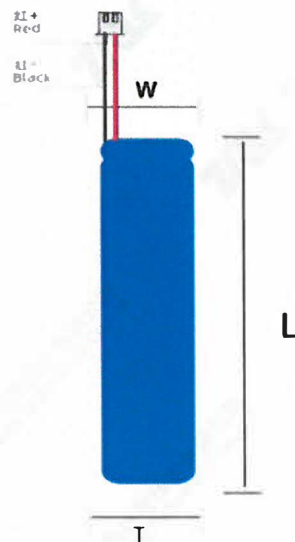
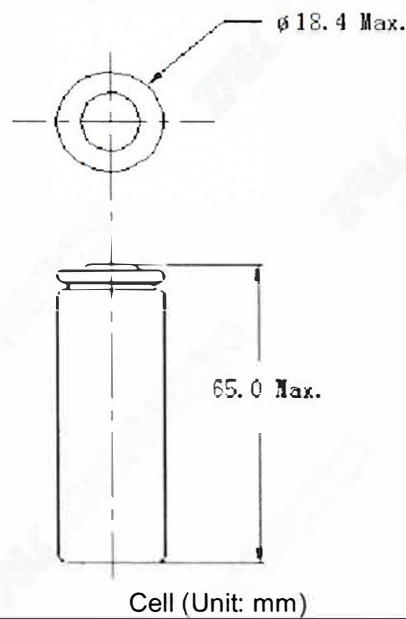
Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

Li-ion Battery
18650 800mAh
3.7V 2.96Wh
1INR19/65 YYYYMM

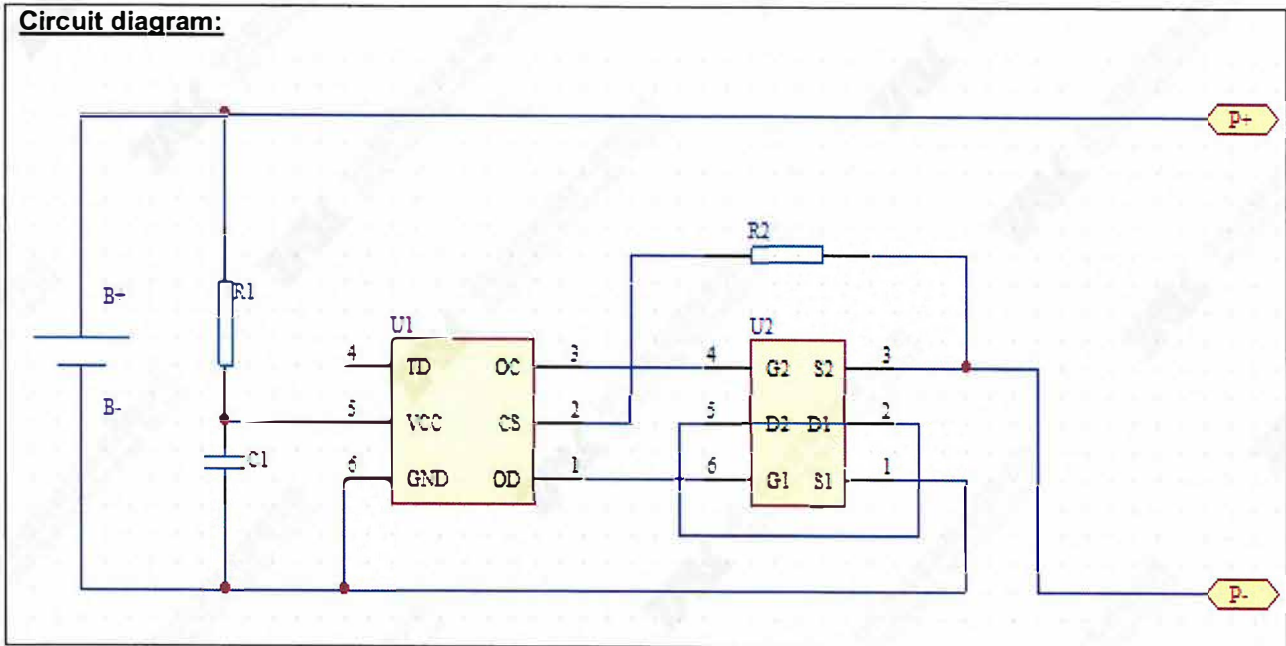
Caution: Do not short circuit.

Remark: "YYYYMM" represents the date of manufacture, "YYYY" represents the year, "MM" represents the month.

Construction:


$T*W*L=19.0 \text{ (max)}*19.0 \text{ (max)}*68.0 \text{ (max)}$
Battery (Unit: mm)

Circuit diagram:



IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

4	PARAMETER MEASUREMENT TOLERANCES		P
	Parameter measurement tolerances		P

5	GENERAL SAFETY CONSIDERATIONS		P
5.1	General		P
	Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse		P
5.2	Insulation and wiring		P
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than 5 MΩ	No metal surfaces exist.	N/A
	Insulation resistance (MΩ)..... :	N/A	—
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		P
	Orientation of wiring maintains adequate clearances and creepage distances between conductors		P
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		P
5.3	Venting		P
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition	Venting mechanism exists on the top of the cylindrical cell.	P
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief		N/A
5.4	Temperature, voltage and current management		P
	Batteries are designed such that abnormal temperature rise conditions are prevented	Overcharge, over discharge, over current and short-circuit proof circuit used in this battery, see tests of clause 7.	P
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer	See above.	P
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that specified chargers are designed to maintain charging within the temperature, voltage and current limits specified	The charging limits specified in the manufacturer's specification.	P
5.5	Terminal contacts		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current	DC connector complied with the requirements.	P
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance	DC connector complied with the requirements.	P
	Terminal contacts are arranged to minimize the risk of short circuits		P
5.6	Assembly of cells into batteries		P
5.6.1	General		P
	Each battery has an independent control and protection for current, voltage, temperature and any other parameter required for safety and to maintain the cells within their operating region	Protective circuit equipped on battery.	P
	This protection may be provided external to the battery such as within the charger or the end devices		N/A
	If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation		N/A
	If there is more than one battery housed in a single battery case, each battery has protective circuitry that can maintain the cells within their operating regions		N/A
	Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly	Current, voltage and temperature limits specified by cell manufacturer.	P
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate circuitry to prevent operation of cells outside the limits specified by the cell manufacturer		N/A
	Protective circuit components are added as appropriate and consideration given to the end-device application		P
	The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance	Safety analysis report provided by manufacturer.	P
5.6.2	Design recommendation		P
	For the battery consisting of a single cell or a single cellblock, it is recommended that the charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Table 2	Charging voltage of cell: 4.25V, not exceed 4.25V specified in Clause 7.1.2, Table 2.	P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that the voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, by monitoring the voltage of every single cell or the single cellblocks		N/A
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that charging is stopped when the upper limit of the charging voltage is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks		N/A
	For batteries consisting of series-connected cells or cell blocks, nominal charge voltage are not counted as an overcharge protection		N/A
	For batteries consisting of series-connected cells or cell blocks, cells have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer		N/A
	It is recommended that the cells and cell blocks are not discharged beyond the cell manufacturer's specified final voltage	Final voltage of battery: 2.75V, not exceed the final voltage specified by cell manufacturer.	P
	For batteries consisting of series-connected cells or cell blocks, cell balancing circuitry are incorporated into the battery management system		N/A
5.6.3	Mechanical protection for cells and components of batteries		P
	Mechanical protection for cells, cell connections and control circuits within the battery are provided to prevent damage as a result of intended use and reasonably foreseeable misuse	Mechanical protection for cell connections and control circuits provided.	P
	The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product	Build-in batteries, mechanical protection for cells should be provided by end product.	P
	The battery case and compartments housing cells are designed to accommodate cell dimensional tolerances during charging and discharging as recommended by the cell manufacturer	To be evaluated in final system.	N/A
	For batteries intended for building into a portable end product, testing with the battery installed within the end product is considered when conducting mechanical tests		N/A
5.7	Quality plan	Complied.	P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery	Quality plan provided.	P
5.8	Battery safety components		N/A

6	TYPE TEST AND SAMPLE SIZE		P
	Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old		P
	The internal resistance of coin cells are measured in accordance with Annex D. Coin cells with internal resistance less than or equal to 3 Ω are tested in accordance with Table 1	Not coin cells	N/A
	Unless otherwise specified, tests are carried out in an ambient temperature of 20 °C $\pm$ 5 °C		P
	The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and over discharge protection		P
	When conducting the short-circuit test, consideration is given to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test	See clause 7.3.2.	P

7	SPECIFIC REQUIREMENTS AND TESTS		P
7.1	Charging procedure for test purposes		P
7.1.1	First procedure		P
	This charging procedure applies to subclauses other than those specified in 7.1.2		P
	Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of 20 °C $\pm$ 5 °C, using the method declared by the manufacturer		P
	Prior to charging, the battery has been discharged at 20 °C $\pm$ 5 °C at a constant current of 0,2 It A down to a specified final voltage		P
7.1.2	Second procedure		P
	This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9		P

IEC 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict
	After stabilization for 1 h to 4 h, at an ambient temperature of the highest test temperature and the lowest test temperature, respectively, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 It A, using a constant current to constant voltage charging method	Charge temperature 0-45°C declared; 45°C used for upper limit test temperature; 0°C used for lower limit test temperature.	P
7.2	Intended use		P
7.2.1	Continuous charging at constant voltage (cells)	Tested complied.	P
	Fully charged cells are subjected for 7 days to a charge using the charging method for current and standard voltage specified by the cell manufacturer	Charging for 7 days with 160mA and 4.2V.	P
	Results: no fire, no explosion, no leakage.....	(See appended table 7.2.1)	P
7.2.2	Case stress at high ambient temperature (battery)	Tested as client requested.	P
	Oven temperature (°C).....	70	—
	Results: no physical distortion of the battery case resulting in exposure of internal protective components and cells	No physical distortion of the battery resulting in exposure of internal protective components and cells.	P
7.3	Reasonably foreseeable misuse		P
7.3.1	External short-circuit (cell)	Tested complied.	P
	The cells were tested until one of the following occurred:		P
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		P
	Results: no fire, no explosion.....	(See appended table 7.3.1)	P
7.3.2	External short-circuit (battery)	Tested complied.	P
	The batteries were tested until one of the following occurred:		P
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		P
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		P
	A single fault in the discharge protection circuit is conducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test	Shorting single fault conducted on two samples.	P

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Clause	Requirement + Test	Result - Remark	Verdict
	A single fault applies to protective component parts such as MOSFET (metal oxide semiconductor field-effect transistor), fuse, thermostat or positive temperature coefficient (PTC) thermistor	Shorting single fault applies on MOSFET U2 (Pin1-Pin3).	P
	Results: no fire, no explosion.....:	(See appended table 7.3.2)	P
7.3.3	Free fall	Tested complied.	P
	Results: no fire, no explosion	No fire. No explosion	P
7.3.4	Thermal abuse (cells)	Tested complied.	P
	Oven temperature (°C).....:	130	—
	Results: no fire, no explosion	No fire. No explosion	P
7.3.5	Crush (cells)	Tested complied.	P
	The crushing force was released upon:		P
	- The maximum force of 13 kN ± 0,78 kN has been applied; or		P
	- An abrupt voltage drop of one-third of the original voltage has been obtained		N/A
	Results: no fire, no explosion.....:	(See appended table 7.3.5)	P
7.3.6	Over-charging of battery		P
	The supply voltage which is:		P
	- 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or	5.95V applied.	P
	- 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and		N/A
	- Sufficient to maintain a current of 2,0 It A throughout the duration of the test or until the supply voltage is reached	1.6A applied.	P
	Test was continued until the temperature of the outer casing:		P
	- Reached steady state conditions (less than 10 °C change in 30-minute period); or		N/A
	- Returned to ambient		P
	Results: no fire, no explosion.....:	(See appended table 7.3.6)	P
7.3.7	Forced discharge (cells)	Tested complied.	P
	Discharge a single cell to the lower limit discharge voltage specified by the cell manufacturer		P
	The discharged cell is then subjected to a forced discharge at 1 It A to the negative value of the upper limit charging voltage		P

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Clause	Requirement + Test	Result - Remark	Verdict
	- The discharge voltage reaches the negative value of upper limit charging voltage within the testing duration. The voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		N/A
	- The discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration. The test is terminated at the end of the testing duration		P
	Results: no fire, no explosion.....:	(See appended table 7.3.7)	P
7.3.8	Mechanical tests (batteries)		P
7.3.8.1	Vibration	Tested complied.	P
	Results: no fire, no explosion, no rupture, no leakage or venting.....:	(See appended table 7.3.8.1)	P
7.3.8.2	Mechanical shock	Tested complied.	P
	Results: no leakage, no venting, no rupture, no explosion and no fire.....:	(See appended table 7.3.8.2)	P
7.3.9	Design evaluation – Forced internal short-circuit (cells)	Tested complied.	P
	The cells complied with national requirement for.....:	France, Japan, Republic of Korea and Switzerland	—
	The pressing was stopped upon:		P
	- A voltage drop of 50 mV has been detected; or		N/A
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached	800 N for cylindrical cells.	P
	Results: no fire.....:	(See appended table 7.3.9)	P
8	INFORMATION FOR SAFETY		P
8.1	General		P
	Manufacturers of secondary cells provides information about current, voltage and temperature limits of their products	Information for safety mentioned in manufacturer's specifications.	P
	Manufacturers of batteries provides information regarding how to minimize and mitigate hazards to equipment manufacturers or end-users	Information for safety mentioned in manufacturer's specifications.	P
	Systems analyses are performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product		N/A
	As appropriate, any information relating to hazard avoidance resulting from a system analysis is provided to the end user		N/A
	Do not allow children to replace batteries without adult supervision		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
8.2	Small cell and battery safety information	Not small cell and battery.	N/A
	The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them:		N/A
	- Keep small cells and batteries which are considered swallowable out of the reach of children		N/A
	- Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion		N/A
	- In case of ingestion of a cell or battery, seek medical assistance promptly		N/A
9	MARKING		P
9.1	Cell marking	The final product is battery	N/A
	Cells are marked as specified in IEC 61960, except coin cells		N/A
	Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity		N/A
	By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked		N/A
9.2	Battery marking		P
	Batteries are marked as specified in IEC 61960, except for coin batteries	See marking plate on page 4.	P
	Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity	Not coin battery.	N/A
	Batteries are marked with an appropriate caution statement	Batteries also marked with an appropriate caution statement	P
	- Terminals have clear polarity marking on the external surface of the battery, or	DC connector used.	N/A
	- Not be marked with polarity markings if the design of the external connector prevents reverse polarity connections	External connectors can prevent reverse polarity connections.	P
9.3	Caution for ingestion of small cells and batteries	Not small cell and battery	N/A
	Coin cells and batteries identified as small batteries include a caution statement regarding the hazards of ingestion in accordance with 8.2		N/A
	Small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion is given on the immediate package		N/A
9.4	Other information		P

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Clause	Requirement + Test	Result - Remark	Verdict
	The following information are marked on or supplied with the battery:		P
	- Storage and disposal instructions	Information for storage and disposal instructions mentioned in manufacturer's specifications.	P
	- Recommended charging instructions	Information for recommended charging instructions mentioned in manufacturer's specifications.	P

10	PACKAGING AND TRANSPORT		N/A
	Packaging for coin cells are not be small enough to fit within the limits of the ingestion gauge of Figure 3	Not coin cells.	N/A

ANNEX A	CHARGING AND DISCHARGING RANGE OF SECONDARY LITHIUM ION CELLS FOR SAFE USE		P
A.1	General		P
A.2	Safety of lithium ion secondary battery	Complied	P
A.3	Consideration on charging voltage	Complied	P
A.3.1	General		P
A.3.2	Upper limit charging voltage	4.25V	P
A.3.2.1	General		P
A.3.2.2	Explanation of safety viewpoint		N/A
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied	4.25V applied.	N/A
A.4	Consideration of temperature and charging current		P
A.4.1	General		P
A.4.2	Recommended temperature range	See A.4.2.2.	P
A.4.2.1	General		P
A.4.2.2	Safety consideration when a different recommended temperature range is applied	Charging temperature declared by client is: 0-45°C	P
A.4.3	High temperature range	Not higher than the temperature range specific in this standard.	N/A
A.4.3.1	General		N/A
A.4.3.2	Explanation of safety viewpoint		N/A
A.4.3.3	Safety considerations when specifying charging conditions in the high temperature range	45°C applied	N/A
A.4.3.4	Safety considerations when specifying a new upper limit in the high temperature range		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
A.4.4	Low temperature range	Charging low temperature declared by client is: 0°C.	P
A.4.4.1	General		P
A.4.4.2	Explanation of safety viewpoint		P
A.4.4.3	Safety considerations, when specifying charging conditions in the low temperature range	0°C applied	P
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range	No documents provided by manufacturer explaining the lower limit exceed 10°C, 0°C applied for testing in this report for safety considerations.	P
A.4.5	Scope of the application of charging current		P
A.4.6	Consideration of discharge		P
A.4.6.1	General		P
A.4.6.2	Final discharge voltage and explanation of safety viewpoint	Cell specified final voltage 2.75V.	P
A.4.6.3	Discharge current and temperature range		P
A.4.6.4	Scope of application of the discharging current		P
A.5	Sample preparation		P
A.5.1	General		P
A.5.2	Insertion procedure for nickel particle to generate internal short		P
A.5.3	Disassembly of charged cell		P
A.5.4	Shape of nickel particle		P
A.5.5	Insertion of nickel particle in cylindrical cell		P
A.5.5.1	Insertion of nickel particle in winding core		P
A.5.5.2	Marking the position of the nickel particle on both ends of the winding core of the separator		P
A.5.6	Insertion of nickel particle in prismatic cell		N/A
A.6	Experimental procedure of the forced internal short-circuit test		P
A.6.1	Material and tools for preparation of nickel particle		P
A.6.2	Example of a nickel particle preparation procedure		P
A.6.3	Positioning (or placement) of a nickel particle		P
A.6.4	Damaged separator precaution		P
A.6.5	Caution for rewinding separator and electrode		P
A.6.6	Insulation film for preventing short-circuit		P
A.6.7	Caution when disassembling a cell		P
A.6.8	Protective equipment for safety		P

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Clause	Requirement + Test	Result - Remark	Verdict
A.6.9	Caution in the case of fire during disassembling		P
A.6.10	Caution for the disassembling process and pressing the electrode core		P
A.6.11	Recommended specifications for the pressing device		P
ANNEX B	RECOMMENDATIONS TO EQUIPMENT MANUFACTURERS AND BATTERY ASSEMBLERS		N/A
ANNEX C	RECOMMENDATIONS TO THE END-USERS		N/A
ANNEX D	MEASUREMENT OF THE INTERNAL AC RESISTANCE FOR COIN CELLS		N/A
D.1	General	Not coin cells.	N/A
D.2	Method		N/A
	A sample size of three coin cells is required for this measurement		N/A
	Coin cells with an internal resistance greater than 3 Ω require no further testing.....	(See appended table D.2)	N/A
	Coin cells with an internal resistance less than or equal to 3 Ω are subjected to the testing according to Clause 6 and Table 1		N/A
ANNEX E	PACKAGING AND TRANSPORT		N/A
ANNEX F	COMPONENT STANDARDS REFERENCES		N/A

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Clause	Requirement + Test	Result - Remark	Verdict

7.2.1	TABLE: Continuous charging at constant voltage (cells)				P
Sample No.	Recommended charging voltage V _c (Vdc)	Recommended charging current I _{rec} (A)	OCV before test (Vdc)	Results	
Cell #1	4.20	0.16	4.19	P	
Cell #2	4.20	0.16	4.18	P	
Cell #3	4.20	0.16	4.19	P	
Cell #4	4.20	0.16	4.18	P	
Cell #5	4.20	0.16	4.18	P	
Supplementary information: - No fire or explosion - No leakage					

7.3.1	TABLE: External short circuit (cell)					P
Sample No.	Ambient (°C)	OCV at start of test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT (°C)	Results	
Samples charged at charging temperature upper limit (45°C)						
Cell 6#	57.8	4.23	78	127.5	P	
Cell 7#	57.8	4.22	82	129.5	P	
Cell 8#	57.8	4.23	79	127.6	P	
Cell 9#	57.8	4.22	85	129.3	P	
Cell 10#	57.8	4.23	87	124.7	P	
Samples charged at charging temperature lower limit (0°C)						
Cell 11#	56.4	4.16	82	131.0	P	
Cell 12#	56.4	4.15	87	136.8	P	
Cell 13#	56.4	4.16	86	133.1	P	
Cell 14#	56.4	4.15	77	131.1	P	
Cell 15#	56.4	4.16	84	136.2	P	
Supplementary information:						
- No fire or explosion						

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Clause	Requirement + Test	Result - Remark	Verdict

7.3.2	TABLE: External short circuit (battery)					P
Sample No.	Ambient T (°C)	OCV before test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT (°C)	Component single fault condition	Results
Battery 4#	23.1	4.19	77	120.7	MOSFET U2 (Pin1-Pin3) S-C	P
Battery 5#	23.1	4.18	88	119.4	MOSFET U2 (Pin1-Pin3) S-C	P
Battery 6#	23.1	4.18	85	23.3	--	P
Battery 7#	23.1	4.19	83	23.5	--	P
Battery 8#	23.1	4.19	84	23.4	--	P
Supplementary information: - No fire or explosion -S-C: short circuit						

7.3.5	TABLE: Crush (cells)				P
Sample No.	OCV before test (Vdc)	OCV at removal of crushing force (Vdc)	Maximum force applied to the cell during crush (kN)	Results	
Samples charged at charging temperature upper limit (45°C)					
Cell 29#	4.23	4.22	13	P	
Cell 30#	4.22	4.21	13	P	
Cell 31#	4.23	4.22	13	P	
Cell 32#	4.23	4.22	13	P	
Cell 33#	4.22	4.21	13	P	
Samples charged at charging temperature lower limit (0°C)					
Cell 34#	4.15	4.14	13	P	
Cell 35#	4.16	4.15	13	P	
Cell 36#	4.15	4.14	13	P	
Cell 37#	4.16	4.15	13	P	
Cell 38#	4.15	4.14	13	P	
Supplementary information:					
- No fire or explosion					
Note: A 13kN force applied at the longitudinal axis of cylindrical cells.					

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Clause	Requirement + Test	Result - Remark	Verdict

7.3.6	TABLE: Over-charging of battery			P
Constant charging current (A).....:		1.6		—
Supply voltage (Vdc).....:		5.95		—
Sample No.	OCV before charging (Vdc)	Total charging time (minute)	Maximum outer case temperature (°C)	Results
Battery 12#	3.37	106	29.6	P
Battery 13#	3.37	106	27.6	P
Battery 14#	3.39	106	29.6	P
Battery 15#	3.38	106	29.4	P
Battery 16#	3.38	106	29.8	P
Supplementary information:				
- No fire or explosion				

7.3.7	TABLE: Forced discharge (cells)			P
Sample No.	OCV before application of reverse charge (Vdc)	Measured reverse charge I_r (A)	Lower limit discharge voltage (Vdc)	Results
Cell 39#	3.30	0.8	2.75	P
Cell 40#	3.33	0.8	2.75	P
Cell 41#	3.31	0.8	2.75	P
Cell 42#	3.33	0.8	2.75	P
Cell 43#	3.31	0.8	2.75	P
Supplementary information:				
- No fire or explosion				

7.3.8.1	TABLE: Vibration				P
Sample No.	OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Results
Battery 17#	4.17	4.15	31.095	31.088	P
Battery 18#	4.18	4.16	30.925	30.919	P
Battery 19#	4.18	4.16	31.098	31.092	P
Supplementary information:					
- No fire or explosion					
- No rupture					
- No leakage					
- No venting					

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Clause	Requirement + Test	Result - Remark	Verdict

7.3.8.2	TABLE: Mechanical shock				P
Sample No.	OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Results
Battery 20#	4.18	4.17	31.075	31.072	P
Battery 21#	4.17	4.16	31.058	31.055	P
Battery 22#	4.18	4.17	31.038	31.035	P
Supplementary information: - No fire or explosion - No rupture - No leakage - No venting					

7.3.9	TABLE: Forced internal short circuit (cells)				P
Sample No.	Chamber ambient T (°C)	OCV before test (Vdc)	Particle location ¹⁾	Maximum applied pressure (N)	Results
Samples charged at charging temperature upper limit (45°C)					
Cell 44#	45	4.22	1	800	P
Cell 45#	45	4.21	1	800	P
Cell 46#	45	4.22	1	800	P
Cell 47#	45	4.22	1*	800	P
Cell 48#	45	4.22	1*	800	P
Samples charged at charging temperature lower limit (0°C)					
Cell 49#	0	4.14	1	800	P
Cell 50#	0	4.15	1	800	P
Cell 51#	0	4.14	1	800	P
Cell 52#	0	4.15	1*	800	P
Cell 53#	0	4.14	1*	800	P
Supplementary information: ¹⁾ Identify one of the following: 1: Nickel particle inserted between positive and negative (active material) coated area. 2: Nickel particle inserted between positive aluminium foil and negative active material coated area. *: No location 2 exist. - No fire					



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Clause	Requirement + Test	Result - Remark	Verdict
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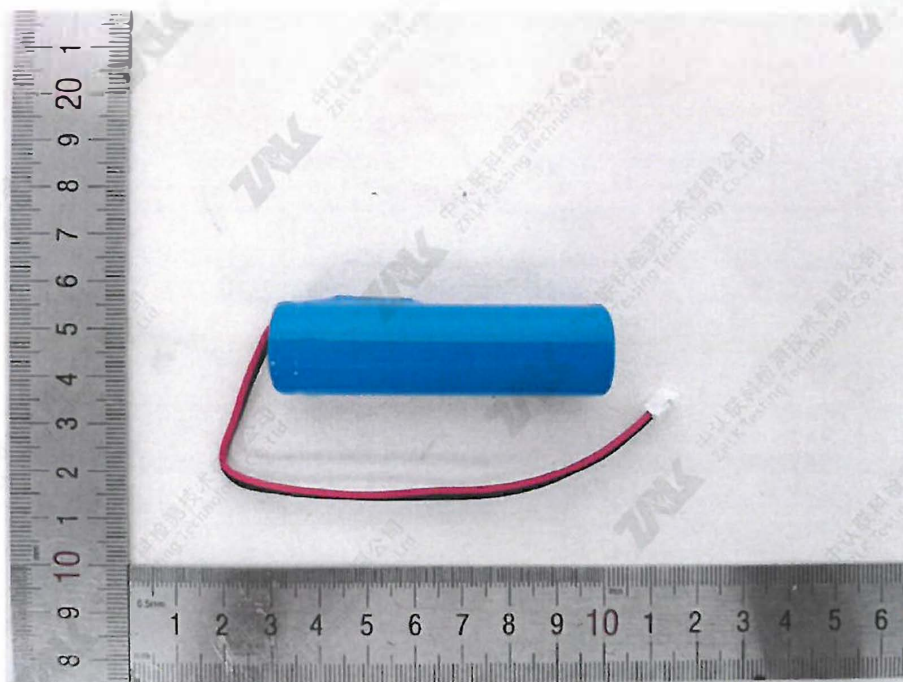
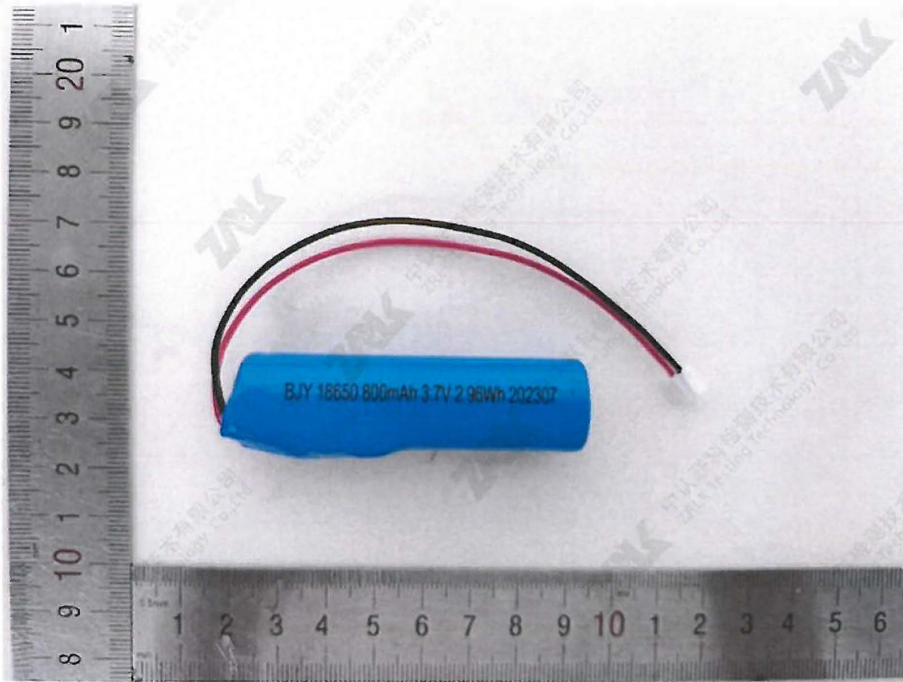
D.2	TABLE: Internal AC resistance for coin cells				N/A
Sample no.	Ambient T (°C)	Store time (h)	Resistance Rac (Ω)	Results ¹⁾	
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Supplementary information:					

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Clause	Requirement + Test	Result - Remark	Verdict

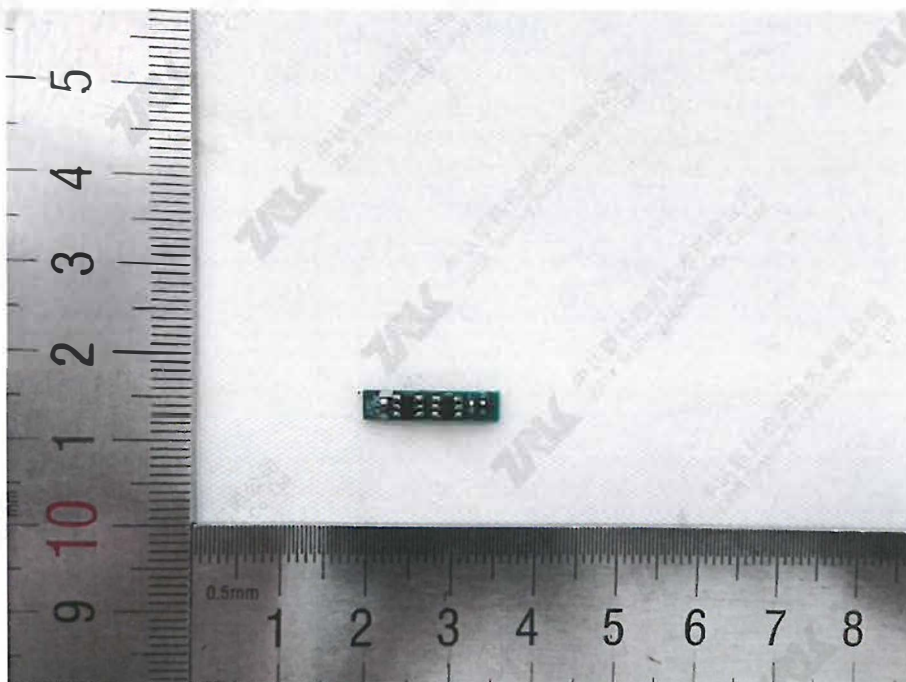
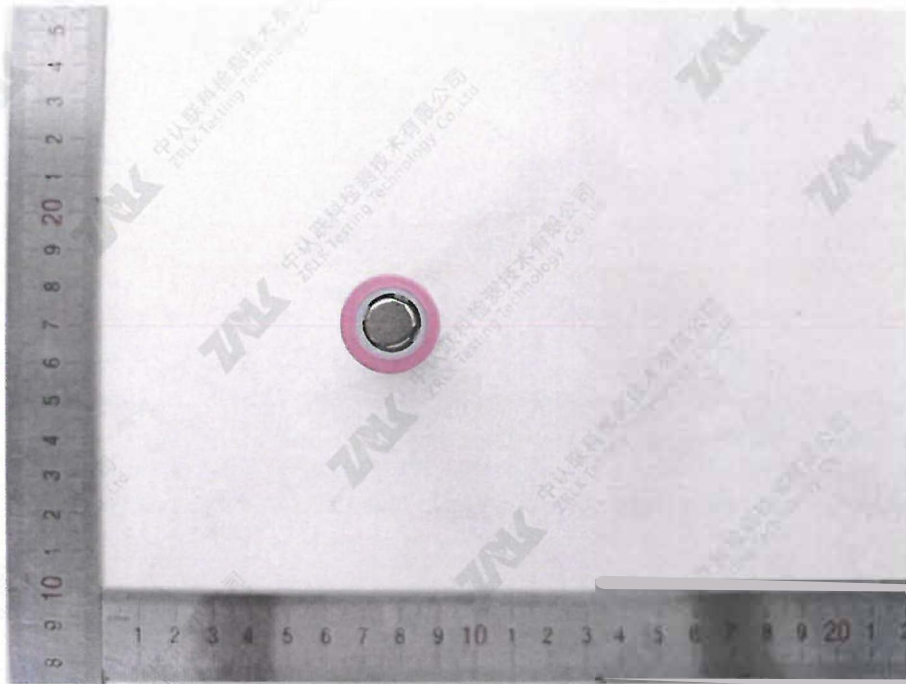
TABLE: Critical components information					P
Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity ¹⁾
Wiring	ShenZhen XinYuan Electronic Technology Co.,Ltd	1007	24AWG, 80°C, 300Vac	--	--
Wiring (Alternative)	Interchangeable	Interchangeable	24AWG minimum, Min. 80°C, Min. 300Vac	--	--
PCB	Shenzhen Lutongda Technology Co Ltd	LTD-M	V-0, 130°C	UL 796 UL 94	UL E486889
PCB (Alternative)	Interchangeable	Interchangeable	V-0, 130°C	UL 796 UL 94	UL approved
Protect IC (U1)	Shenzhen Sanhe Micro Technology Co., Ltd	DW01A	Overcharge detection voltage: 4.28V±0.05V, Overdischarge detection voltage: 2.4V±0.1V, Overcurrent detection voltage: 0.15V±0.03V, T _{opr} : -40 ~ +85°C	--	Tested with appliance
MOSFET (U2)	Suzhou Silikron Semiconductor Co.,LTD.	8205A	V _{DS} : 20V, V _{GS} : ±12V, I _D : 4A (T _A =25°C), T _J : -55°C to 150°C	--	Tested with appliance
Cell		18650 800mAh	3.7V, 800mAh	IEC 62133-2:2017, IEC 62133-2:2017/AM D1:2021	Tested with appliance
-Electrolyte	Mitsui Chemical Inc	TF-3142	LiPF ₆ , CE	--	--
-Separator	Asahi Kasei Chemicals	2500	PE+ceramics,16um(T), Shutdown temperature: 130°C	--	--
-Negative electrode	SANYO Electric Co.,Ltd	KD6B	Carbon, Copper Foil	--	--
-Positive electrode	SANYO Electric Co.,Ltd	SN2A	LiNi _x Co _y Mn _{1-x-y} O ₂ , Ni: Co: Mn=5: 2: 3, Aluminum Foil	--	--
-Cell case	SHOWA DENKO ALF	D-EL40H	0.22mm(T), Steel shell	--	--
Supplementary information:					
¹⁾ Provided evidence ensures the agreed level of compliance. See OD-CB2039.					

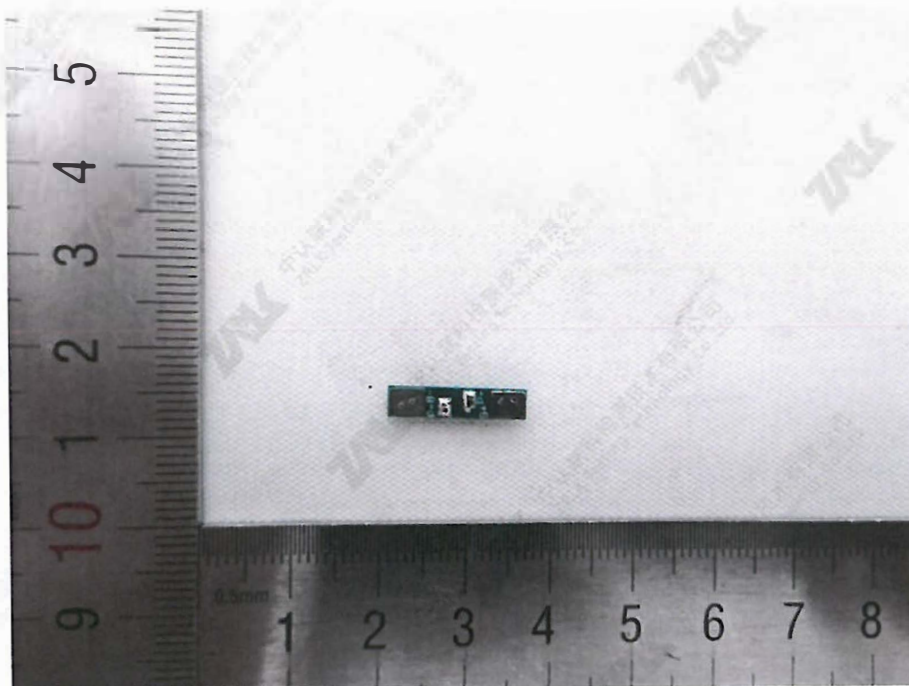
Photos

Model: 18650 800mAh









*** End of Test Report ***