Report No. HTT202412082CH

# Test Report

**Application information:**

| | |
|---|---|
| **Applicant name:** | |
| **Address:** | |
| **Manufacturer:** | |
| **Address:** | |

**Sample information:**

| | |
|---|---|
| **Sample Name:** | Cylindrical lithium-ion rechargeable cell |
| **Sample Model:** | IMR18650-1200mAh |
| **Trade mark:** | N/A |
| **Sample Received Date:** | Dec. 02, 2024 |
| **Testing Period:** | Dec. 02, 2024 ~ Dec. 06, 2024 |
| **Test Requested:** | As specified by Regulation (EU) 2023/1542- Heavy Metals Content in batteries and waste batteries. |
| **Test Method:** | Please refer to next page. |
| **Test Results** | Please refer to next page(s). |
| **Conclusion:** | Based on the performed tests on submitted sample(s), the results Comply with the Regulation (EU) 2023/1542- Heavy Metals Content in batteries and waste batteries. |

**Completed by:** **Reviewed by:** **Approved by:**

Technical Manager

**Shenzhen HTT Technology Co., Ltd.**



Shenzhen HTT Technology Co., Ltd.
Hotline: 400-6655-351 Tel: 0755-23595200 Fax: 0755-23595201 http://www.httprc.com

# Test Report

**Test Result:**

**Regulation (EU) 2023/1542- Heavy Metals Content in batteries and waste batteries.**

| Tested Item(s) | Unit | Limit | MDL | Result |
|---|---|---|---|---|
| Lead(Pb) | mg/kg | 100 | 2 | N.D. |
| Cadmium(Cd) | mg/kg | 20 | 2 | N.D. |
| Mercury(Hg) | mg/kg | 5 | 2 | N.D. |

Note:

(1) MDL = Method Detection Limit

(2) N.D. =Not Detected(<MDL)

(3) mg/kg = ppm =parts per million

(4) Batteries, accumulators and button cells containing more than 0.0005 % mercury, more than 0.002 % cadmium or more than 0.01 % lead, shall be marked with the chemical symbol for the metal concerned: Hg, Cd or Pb.



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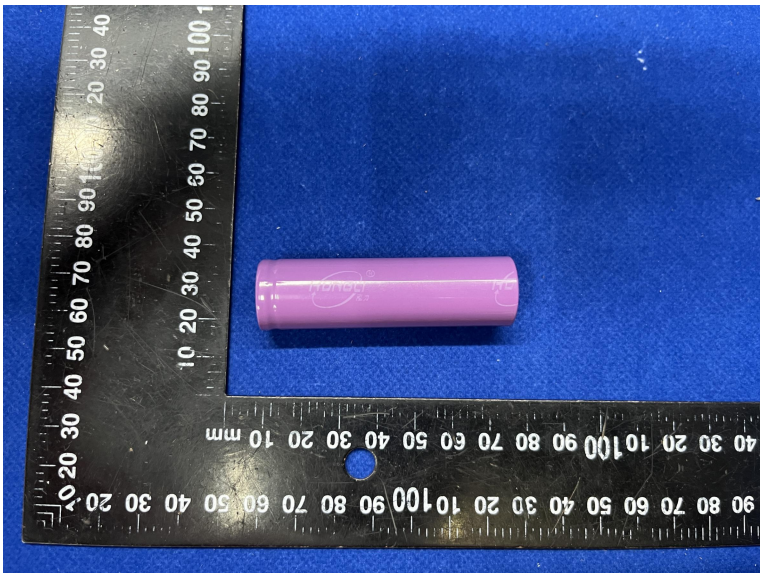
# Test Report

## Photo(s) of the sample(s)

This report is considered invalidated without the Special Seal for Inspection of the HTT. This report shall not be altered, increased or deleted. The results shown in this test report refer only to the sample(s) tested. Without written approval of HTT, this test report shall not be copied except in full and published as advertisement.

*** End of report ***



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Test Report issued under the responsibility of:

TÜVRheinland®

# TEST REPORT
# IEC 62133-2
# Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications – Part 2: Lithium systems

| | |
|---|---|
| **Report Number. ..... :** | CN24K3MI 001 |
| **Date of issue ..... :** | 2024-09-10 |
| **Total number of pages ..... :** | 33 pages |
| **Name of Testing Laboratory preparing the Report ..... :** | Guangzhou MCM Certification & Testing Co., Ltd. |
| **Applicant's name ..... :** | |
| **Address ..... :** | |
| **Test specification:** | |
| **Standard ..... :** | IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021 |
| **Test procedure ..... :** | CB Scheme |
| **Non-standard test method ..... :** | N/A |
| **TRF template used ..... :** | IECEE OD-2020-F1:2021, Ed.1.4 |
| **Test Report Form No. ..... :** | IEC62133_2C |
| **Test Report Form(s) Originator .... :** | DEKRA Certification B.V. |
| **Master TRF ..... :** | Dated 2022-07-01 |



If this Test Report Form is used by non-IECEE members, the IECEE/IEC logo and the reference to the CB Scheme procedure shall be removed.

**This report is not valid as a CB Test Report unless signed by an approved IECEE Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.**

**General disclaimer:**

The test results presented in this report relate only to the object tested.
This report shall not be reproduced, except in full, without the written approval of the Issuing NCB. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.

| | |
|---|---|
| **Test item description** ..... : | Cylindrical Lithium-ion Rechargeable Cell |
| **Trade Mark(s)** ..... : | N/A |
| **Manufacturer** ..... : | Same as applicant |
| **Model/Type reference** ..... : | IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh |
| **Ratings** ..... : | 3.7V, 600mAh, 2.22Wh; 3.7V, 700mAh, 2.59Wh; 3.7V, 800mAh, 2.96Wh; 3.7V, 1050mAh, 3.89Wh; 3.7V, 1200mAh, 4.44Wh; 3.7V, 1500mAh, 5.55Wh; 3.7V, 1800mAh, 6.66Wh |

**Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):**

| | | | |
|---|---|---|---|
| ☒ | **CB Testing Laboratory:** | Guangzhou MCM Certification & Testing Co., Ltd. | |
| **Testing location/ address** ..... : | | Room 101 to 116 & 216, Building 2 (Office Building and Workshop)No. 45 Zhong Er Section of Shiguang Road, Zhongcun Street, Panyu District, Guangzhou City, Guangdong Province, China | |
| **Tested by (name, function, signature)** ..... : | | Owen Huang (Engineer) | Owen Huang |
| **Approved by (name, function, signature)** .. : | | Liang Hongcheng (Reviewer) | LiangHongcheng |
| ☐ | **Testing procedure: CTF Stage 1:** | | |
| **Testing location/ address** ..... : | | | |
| **Tested by (name, function, signature)** ..... : | | | |
| **Approved by (name, function, signature)** .. : | | | |
| ☐ | **Testing procedure: CTF Stage 2:** | | |
| **Testing location/ address** ..... : | | | |
| **Tested by (name + signature)** ..... : | | | |
| **Witnessed by (name, function, signature)**. : | | | |
| **Approved by (name, function, signature)** .. : | | | |
| ☐ | **Testing procedure: CTF Stage 3:** | | |
| ☐ | **Testing procedure: CTF Stage 4:** | | |
| **Testing location/ address** ..... : | | | |
| **Tested by (name, function, signature)** ..... : | | | |
| **Witnessed by (name, function, signature)**. : | | | |
| **Approved by (name, function, signature)** .. : | | | |
| **Supervised by (name, function, signature)** : | | | |

**List of Attachments (including a total number of pages in each attachment):**

- Attachment 1: National Differences (3 pages)
- Attachment 2: Photo Documentation (21 pages)

**Summary of testing:**

| **Tests performed (name of test and test clause):** | **Testing location:** |
|---|---|
| cl.7.1 Charging procedure for test purposes (for Cells);<br>cl.7.2.1 Continuous charging at constant voltage (cells);<br>cl.7.3.1 External short circuit (cells);<br>cl.7.3.3 Free fall (cells );<br>cl.7.3.4 Thermal abuse (cells);<br>cl.7.3.5 Crush (cells);<br>cl.7.3.7 Forced discharge (cells);<br>cl.7.3.9 Design evaluation – Forced internal short-circuit (cells).<br><br>Tests are made with the number of cells specified in IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021 Table 1. | Guangzhou MCM Certification & Testing Co., Ltd.<br>Room 101 to 116 & 216, Building 2 (Office Building and Workshop)No. 45 Zhong Er Section of Shiguang Road, Zhongcun Street, Panyu District, Guangzhou City, Guangdong Province, China |

**Summary of compliance with National Differences (List of countries addressed):**

KR

KR=Republic of Korea

☒ **The product fulfils the requirements of EN 62133-2:2017, EN 62133-2:2017/A1:2021, BS EN 62133-2:2017+A1:2021, SASO-IEC-62133-2.**

**Use of uncertainty of measurement for decisions on conformity (decision rule) :**

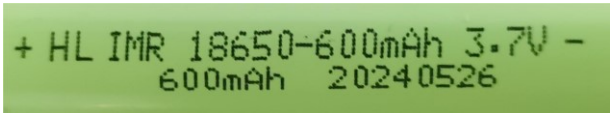
☒ No decision rule is specified by the IEC standard, when comparing the measurement result with the applicable limit according to the specification in that standard. The decisions on conformity are made without applying the measurement uncertainty ("simple acceptance" decision rule, previously known as "accuracy method").

☐ Other: N/A (to be specified, for example when required by the standard or client, or if national accreditation requirements apply)

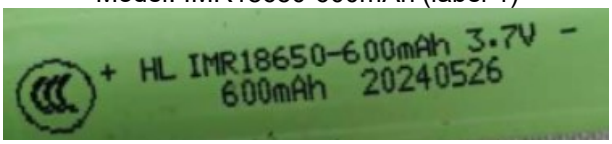
**Information on uncertainty of measurement:**
The uncertainties of measurement are calculated by the laboratory based on application of criteria given by OD-5014 for test equipment and application of test methods, decision sheets and operational procedures of IECEE.
IEC Guide 115 provides guidance on the application of measurement uncertainty principles and applying the decision rule when reporting test results within IECEE scheme, noting that the reporting of the measurement uncertainty for measurements is not necessary unless required by the test standard or customer.
Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.

**Copy of marking plate:**

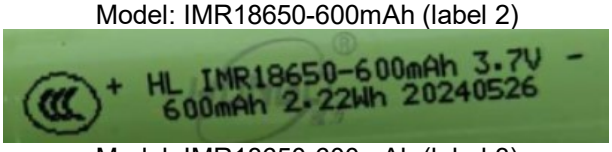
**The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.**



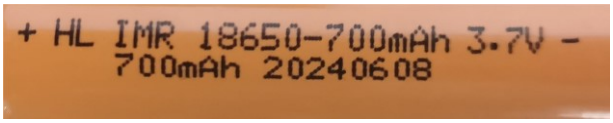

Model: IMR18650-600mAh (label 1)



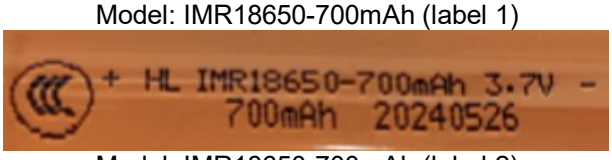

Model: IMR18650-600mAh (label 2)



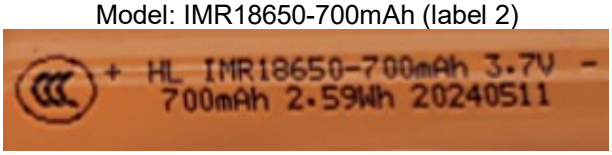

Model: IMR18650-600mAh (label 3)



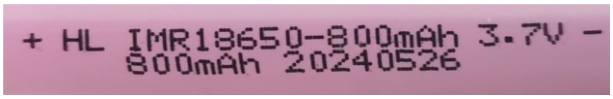

Model: IMR18650-700mAh (label 1)



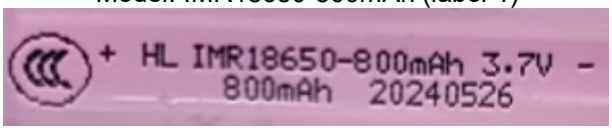

Model: IMR18650-700mAh (label 2)



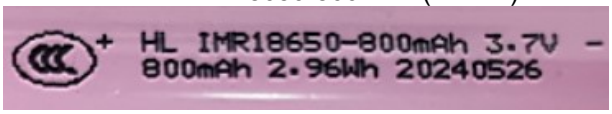

Model: IMR18650-700mAh (label 3)




Model: IMR18650-800mAh (label 1)

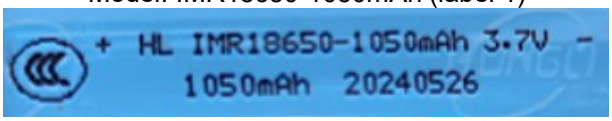



Model: IMR18650-800mAh (label 2)

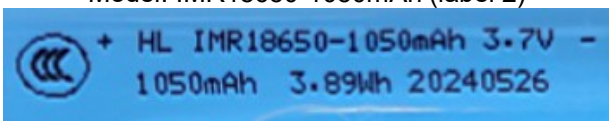



Model: IMR18650-800mAh (label 3)

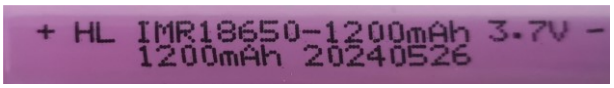

Model: IMR18650-1050mAh (label 1)



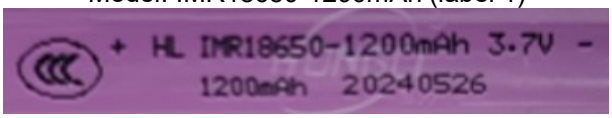

Model: IMR18650-1050mAh (label 2)



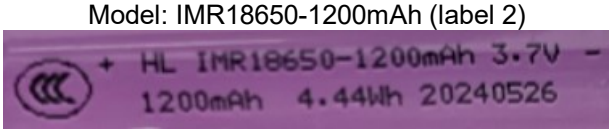

Model: IMR18650-1050mAh (label 3)




Model: IMR18650-1200mAh (label 1)

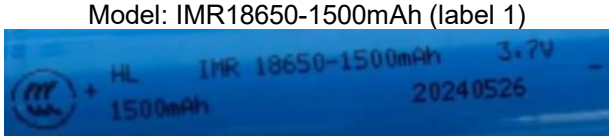



Model: IMR18650-1200mAh (label 2)

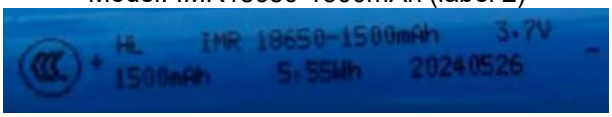



Model: IMR18650-1200mAh (label 3)

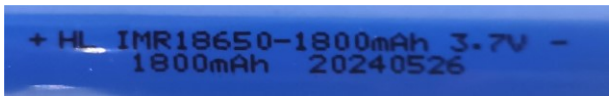

Model: IMR18650-1500mAh (label 1)



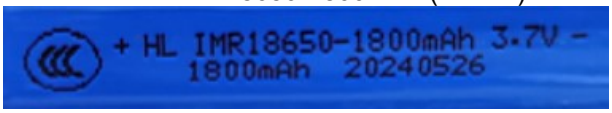

Model: IMR18650-1500mAh (label 2)



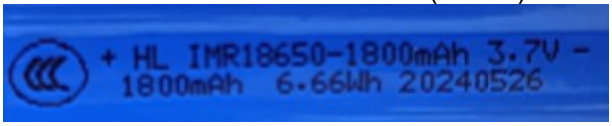

Model: IMR18650-1500mAh (label 3)




Model: IMR18650-1800mAh (label 1)




Model: IMR18650-1800mAh (label 2)




Model: IMR18650-1800mAh (label 3)

Remark: The agreement about marking plate between battery pack manufacturer and cell factory provided.

| | |
|---|---|
| **Test item particulars .....:** | |
| **Classification of installation and use.....:** | To be defined in final product |
| **Supply Connection .....:** | DC terminal |
| **Recommend charging method declared by the manufacturer.....:** | Charging the cell with 0.2C constant current and 4.2V constant voltage until the current reduces to 0.02C at ambient 20°C±5°C. |
| **Discharge current (0,2 It A).....:** | IMR18650-600mAh: 120mA,<br>IMR18650-700mAh: 140mA,<br>IMR18650-800mAh: 160mA,<br>IMR18650-1050mAh: 210mA,<br>IMR18650-1200mAh: 240mA,<br>IMR18650-1500mAh: 300mA,<br>IMR18650-1800mAh: 360mA |
| **Specified final voltage.....:** | 3.0V |
| **Upper limit charging voltage per cell.....:** | 4.2V |
| **Maximum charging current.....:** | See page 7 |
| **Charging temperature upper limit.....:** | 45°C |
| **Charging temperature lower limit .....:** | 0°C |
| **Polymer cell electrolyte type.....:** | ☐ gel polymer ☐ solid polymer ☒ N/A |
| **Possible test case verdicts:** | |
| **- test case does not apply to the test object..... :** | N/A |
| **- test object does meet the requirement..... :** | P (Pass) |
| **- test object does not meet the requirement..... :** | F (Fail) |
| **Testing ..... :** | |
| **Date of receipt of test item..... :** | 2024-07-31 |
| **Date (s) of performance of tests ..... :** | 2024-07-31 to 2024-08-15 |
| | |
| **General remarks:** | |
| "(See Enclosure #)" refers to additional information appended to the report.<br>"(See appended table)" refers to a table appended to the report.<br><br>**Throughout this report a ☐ comma / ☒ point is used as the decimal separator.** | |
| **Manufacturer's Declaration per sub-clause 4.2.5 of IECEE 02:** | |
| The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided.....: | ☐ **Yes**<br>☒ **Not applicable** |
| **When differences exist; they shall be identified in the General product information section.** | |
| **Name and address of factory (ies)..... :** | Same as applicant |

**General product information and other remarks:**

The cell consists of the positive electrode plate, negative electrode plate, separator, electrolyte and case. The positive and negative electrode plates are housed in the case in the state being separated by the separator.

Model differences:

Series models IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh have exactly the same materials, components, electrical specification, the same construction except cell model and rated capacity.

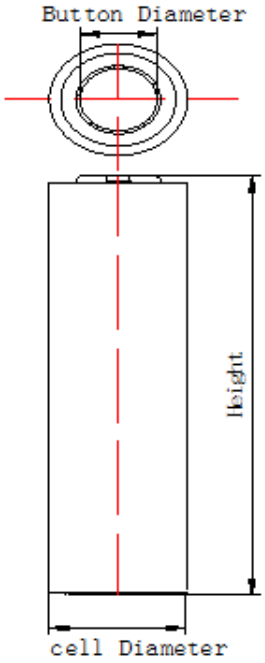
The main features of the cell are shown as below (clause 7.1.1):

| Model | Rated capacity | Nominal voltage | Nominal Charge Current | Nominal Discharge Current | Maximum Charge Current | Maximum Discharge Current | Recommended Charge Voltage | Specified Final Voltage |
|---|---|---|---|---|---|---|---|---|
| IMR18650-600mAh | 600mAh | 3.7V | 120mA | 120mA | 300mA | 300mA | 4.2V | 3.0V |
| IMR18650-700mAh | 700mAh | 3.7V | 140mA | 140mA | 350mA | 350mA | 4.2V | 3.0V |
| IMR18650-800mAh | 800mAh | 3.7V | 160mA | 160mA | 400mA | 400mA | 4.2V | 3.0V |
| IMR18650-1050mAh | 1050mAh | 3.7V | 210mA | 210mA | 525mA | 525mA | 4.2V | 3.0V |
| IMR18650-1200mAh | 1200mAh | 3.7V | 240mA | 240mA | 600mA | 600mA | 4.2V | 3.0V |
| IMR18650-1500mAh | 1500mAh | 3.7V | 300mA | 300mA | 750mA | 750mA | 4.2V | 3.0V |
| IMR18650-1800mAh | 1800mAh | 3.7V | 360mA | 360mA | 900mA | 900mA | 4.2V | 3.0V |

The main features of the cell are shown as below (clause 7.1.2):

| Model | Upper limit charge voltage | Taper-off current | Lower charge temperature | Upper charge temperature |
|---|---|---|---|---|
| IMR18650-600mAh | 4.2V | 30mA | 0°C | 45°C |
| IMR18650-700mAh | 4.2V | 35mA | 0°C | 45°C |
| IMR18650-800mAh | 4.2V | 40mA | 0°C | 45°C |
| IMR18650-1050mAh | 4.2V | 52.5mA | 0°C | 45°C |
| IMR18650-1200mAh | 4.2V | 60mA | 0°C | 45°C |
| IMR18650-1500mAh | 4.2V | 75mA | 0°C | 45°C |
| IMR18650-1800mAh | 4.2V | 90mA | 0°C | 45°C |

Construction:




| Cell diameter(电池直径)<br>mm | Cell Height(电池高度)mm | Button diameter(盖帽直径)mm |
|---|---|---|
| 18.2±0.3 | 65.0±0.5 | 7.5±0.2(平) |

Cell (unit: mm)

Circuit diagram:

None, Cell only

| IEC 62133-2 | | | |
|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |
| **4** | **PARAMETER MEASUREMENT TOLERANCES** | | P |
| | Parameter measurement tolerances | | P |
| **5** | **GENERAL SAFETY CONSIDERATIONS** | | P |
| **5.1** | **General** | | P |
| | Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse | | P |
| **5.2** | **Insulation and wiring** | Cell only. | N/A |
| | The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than 5 MΩ | | N/A |
| | Insulation resistance (MΩ) ..... : | N/A | — |
| | Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements | | N/A |
| | Orientation of wiring maintains adequate clearances and creepage distances between conductors | | N/A |
| | Mechanical integrity of internal connections accommodates reasonably foreseeable misuse | | N/A |
| **5.3** | **Venting** | | P |
| | Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition | Explosion-proof safety valve for venting exists. | P |
| | Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief | | N/A |
| **5.4** | **Temperature, voltage and current management** | Cell only. | N/A |
| | Batteries are designed such that abnormal temperature rise conditions are prevented | | N/A |
| | Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer | | N/A |
| | Batteries are provided with specifications and charging instructions for equipment manufacturers so that specified chargers are designed to maintain charging within the temperature, voltage and current limits specified | | N/A |
| **5.5** | **Terminal contacts** | Complied. | P |
| | The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current | | P |

| IEC 62133-2 | | | |
|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |
| | External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance | | P |
| | Terminal contacts are arranged to minimize the risk of short circuits | | P |
| **5.6** | **Assembly of cells into batteries** | Cell only. | N/A |
| 5.6.1 | General | | N/A |
| | Each battery has an independent control and protection for current, voltage, temperature and any other parameter required for safety and to maintain the cells within their operating region | | N/A |
| | This protection may be provided external to the battery such as within the charger or the end devices | | N/A |
| | If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation | | N/A |
| | If there is more than one battery housed in a single battery case, each battery has protective circuitry that can maintain the cells within their operating regions | | N/A |
| | Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly | | N/A |
| | Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate circuitry to prevent operation of cells outside the limits specified by the cell manufacturer | | N/A |
| | Protective circuit components are added as appropriate and consideration given to the end-device application | | N/A |
| | The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance | | N/A |
| 5.6.2 | Design recommendation | Cell only. | N/A |
| | For the battery consisting of a single cell or a single cellblock, it is recommended that the charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Table 2 | | N/A |

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|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |
| | For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that the voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, by monitoring the voltage of every single cell or the single cellblocks | | N/A |
| | For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that charging is stopped when the upper limit of the charging voltage is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks | | N/A |
| | For batteries consisting of series-connected cells or cell blocks, nominal charge voltage are not counted as an overcharge protection | | N/A |
| | For batteries consisting of series-connected cells or cell blocks, cells have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer | | N/A |
| | It is recommended that the cells and cell blocks are not discharged beyond the cell manufacturer's specified final voltage | | N/A |
| | For batteries consisting of series-connected cells or cell blocks, cell balancing circuitry are incorporated into the battery management system | | N/A |
| 5.6.3 | Mechanical protection for cells and components of batteries | Cell only. | N/A |
| | Mechanical protection for cells, cell connections and control circuits within the battery are provided to prevent damage as a result of intended use and reasonably foreseeable misuse | | N/A |
| | The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product | | N/A |
| | The battery case and compartments housing cells are designed to accommodate cell dimensional tolerances during charging and discharging as recommended by the cell manufacturer | | N/A |
| | For batteries intended for building into a portable end product, testing with the battery installed within the end product is considered when conducting mechanical tests | | N/A |
| **5.7** | **Quality plan** | | P |

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|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |
| | The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery | Complied.<br>ISO 9001: 2015 certificate provided. | P |
| **5.8** | **Battery safety components** | | N/A |
| **6** | **TYPE TEST AND SAMPLE SIZE** | | P |
| | Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old | | P |
| | The internal resistance of coin cells are measured in accordance with Annex D. Coin cells with internal resistance less than or equal to 3 Ω are tested in accordance with Table 1 | Not coin cells | N/A |
| | Unless otherwise specified, tests are carried out in an ambient temperature of 20 °C ± 5 °C | | P |
| | The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and over discharge protection | | N/A |
| | When conducting the short-circuit test, consideration is given to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test | Cell only. | N/A |
| **7** | **SPECIFIC REQUIREMENTS AND TESTS** | | P |
| **7.1** | **Charging procedure for test purposes** | | P |
| 7.1.1 | First procedure | | P |
| | This charging procedure applies to subclauses other than those specified in 7.1.2 | | P |
| | Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of 20 °C ± 5 °C, using the method declared by the manufacturer | See page 6. | P |
| | Prior to charging, the battery has been discharged at 20 °C ± 5 °C at a constant current of 0,2 It A down to a specified final voltage | See page 6. | P |
| 7.1.2 | Second procedure | | P |
| | This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9 | | P |

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|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |
| | After stabilization for 1 h to 4 h, at an ambient temperature of the highest test temperature and the lowest test temperature, respectively, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 It A, using a constant current to constant voltage charging method | Charge temperature specified by manufacturer: 0-45°C.<br>-5°C used for lower limit tests (see cl. A.4.4.4).<br>45°C used for upper limit tests (see cl. A.4.3.4). | P |
| **7.2** | **Intended use** | | P |
| 7.2.1 | Continuous charging at constant voltage (cells) | Tested complied. | P |
| | Fully charged cells are subjected for 7 days to a charge using the charging method for current and standard voltage specified by the cell manufacturer | Charging for 7days with 0.2C and 4.2V. | P |
| | Results: no fire, no explosion, no leakage..... : | (See appended table 7.2.1) | P |
| 7.2.2 | Case stress at high ambient temperature (battery) | Cell only. | N/A |
| | Oven temperature (°C) ..... : | N/A | — |
| | Results: no physical distortion of the battery case resulting in exposure of internal protective components and cells | | N/A |
| **7.3** | **Reasonably foreseeable misuse** | | P |
| 7.3.1 | External short-circuit (cell) | Tested complied. | P |
| | The cells were tested until one of the following occurred: | | P |
| | - 24 hours elapsed; or | | N/A |
| | - The case temperature declined by 20 % of the maximum temperature rise | | P |
| | Results: no fire, no explosion .....: | (See appended table 7.3.1) | P |
| 7.3.2 | External short-circuit (battery) | Cell only. | N/A |
| | The batteries were tested until one of the following occurred: | | N/A |
| | - 24 hours elapsed; or | | N/A |
| | - The case temperature declined by 20 % of the maximum temperature rise | | N/A |
| | In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition | | N/A |
| | A single fault in the discharge protection circuit is conducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test | | N/A |

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|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |
| | A single fault applies to protective component parts such as MOSFET (metal oxide semiconductor field-effect transistor), fuse, thermostat or positive temperature coefficient (PTC) thermistor | | N/A |
| | Results: no fire, no explosion .....: | | N/A |
| 7.3.3 | Free fall | Tested complied. | P |
| | Results: no fire, no explosion | No fire. No explosion | P |
| 7.3.4 | Thermal abuse (cells) | Tested complied. | P |
| | Oven temperature (°C) ..... : | 130°C | — |
| | Results: no fire, no explosion | No fire. No explosion | P |
| 7.3.5 | Crush (cells) | Tested complied. | P |
| | The crushing force was released upon: | | P |
| | - The maximum force of 13 kN ± 0,78 kN has been applied; or | | P |
| | - An abrupt voltage drop of one-third of the original voltage has been obtained | | N/A |
| | Results: no fire, no explosion .....: | (See appended table 7.3.5) | P |
| 7.3.6 | Over-charging of battery | Cell only. | N/A |
| | The supply voltage which is: | | N/A |
| | - 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or | | N/A |
| | - 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and | | N/A |
| | - Sufficient to maintain a current of 2,0 It A throughout the duration of the test or until the supply voltage is reached | | N/A |
| | Test was continued until the temperature of the outer casing: | | N/A |
| | - Reached steady state conditions (less than 10 °C change in 30-minute period); or | | N/A |
| | - Returned to ambient | | N/A |
| | Results: no fire, no explosion .....: | | N/A |
| 7.3.7 | Forced discharge (cells) | Tested complied. | P |
| | Discharge a single cell to the lower limit discharge voltage specified by the cell manufacturer | | P |
| | The discharged cell is then subjected to a forced discharge at 1 It A to the negative value of the upper limit charging voltage | | P |

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|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |
| | - The discharge voltage reaches the negative value of upper limit charging voltage within the testing duration. The voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration | | N/A |
| | - The discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration. The test is terminated at the end of the testing duration | | P |
| | Results: no fire, no explosion .....: | (See appended table 7.3.7) | P |
| 7.3.8 | Mechanical tests (batteries) | | N/A |
| 7.3.8.1 | Vibration | Cell only. | N/A |
| | Results: no fire, no explosion, no rupture, no leakage or venting. .....: | | N/A |
| 7.3.8.2 | Mechanical shock | Cell only. | N/A |
| | Results: no leakage, no venting, no rupture, no explosion and no fire.....: | | N/A |
| 7.3.9 | Design evaluation – Forced internal short-circuit (cells) | Tested complied. | P |
| | The cells complied with national requirement for ..... : | France, Japan, Korea, Switzerland | — |
| | The pressing was stopped upon: | | P |
| | - A voltage drop of 50 mV has been detected; or | | N/A |
| | - The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached | Cylindrical cell, 800N. | P |
| | Results: no fire .....: | (See appended table 7.3.9) | P |
| **8** | **INFORMATION FOR SAFETY** | | P |
| **8.1** | **General** | | P |
| | Manufacturers of secondary cells provides information about current, voltage and temperature limits of their products | Information for safety mentioned in manufacturer's specifications. | P |
| | Manufacturers of batteries provides information regarding how to minimize and mitigate hazards to equipment manufacturers or end-users | Cell only. | N/A |
| | Systems analyses are performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product | | N/A |
| | As appropriate, any information relating to hazard avoidance resulting from a system analysis is provided to the end user | | N/A |

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|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |
| | Do not allow children to replace batteries without adult supervision | | N/A |
| **8.2** | **Small cell and battery safety information** | | N/A |
| | The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them: | | N/A |
| | - Keep small cells and batteries which are considered swallowable out of the reach of children | | N/A |
| | - Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion | | N/A |
| | - In case of ingestion of a cell or battery, seek medical assistance promptly | | N/A |
| **9** | **MARKING** | | P |
| **9.1** | **Cell marking** | | P |
| | Cells are marked as specified in IEC 61960, except coin cells | | N/A |
| | Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity | | N/A |
| | By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked | Agreement between the cell manufacturer and user provided. | P |
| **9.2** | **Battery marking** | Cell only. | N/A |
| | Batteries are marked as specified in IEC 61960, except for coin batteries | | N/A |
| | Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity | | N/A |
| | Batteries are marked with an appropriate caution statement | | N/A |
| | - Terminals have clear polarity marking on the external surface of the battery, or | | N/A |
| | - Not be marked with polarity markings if the design of the external connector prevents reverse polarity connections | | N/A |
| **9.3** | **Caution for ingestion of small cells and batteries** | Not small cells. | N/A |
| | Coin cells and batteries identified as small batteries include a caution statement regarding the hazards of ingestion in accordance with 8.2 | | N/A |

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|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |
| | Small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion is given on the immediate package | | N/A |
| **9.4** | **Other information** | | P |
| | The following information are marked on or supplied with the battery: | Information for storage and disposal instructions mentioned in manufacturer's specifications. | P |
| | - Storage and disposal instructions | | P |
| | - Recommended charging instructions | | P |
| **10** | **PACKAGING AND TRANSPORT** | | N/A |
| | Packaging for coin cells are not be small enough to fit within the limits of the ingestion gauge of Figure 3 | | N/A |
| **ANNEX A** | **CHARGING AND DISCHARGING RANGE OF SECONDARY LITHIUM ION CELLS FOR SAFE USE** | | P |
| **A.1** | **General** | | P |
| **A.2** | **Safety of lithium ion secondary battery** | Complied. | P |
| **A.3** | **Consideration on charging voltage** | Complied. | P |
| A.3.1 | General | | P |
| A.3.2 | Upper limit charging voltage | 4.2V applied. | P |
| A.3.2.1 | General | | P |
| A.3.2.2 | Explanation of safety viewpoint | | N/A |
| A.3.2.3 | Safety requirements, when different upper limit charging voltage is applied | 4.2V applied. | N/A |
| **A.4** | **Consideration of temperature and charging current** | | P |
| A.4.1 | General | | P |
| A.4.2 | Recommended temperature range | See A.4.2.2. | P |
| A.4.2.1 | General | | P |
| A.4.2.2 | Safety consideration when a different recommended temperature range is applied | Charging temperature declared by client is: 0~45°C. | P |
| A.4.3 | High temperature range | Charging high temperature declared by client is: 45°C. | N/A |
| A.4.3.1 | General | | N/A |
| A.4.3.2 | Explanation of safety viewpoint | | N/A |
| A.4.3.3 | Safety considerations when specifying charging conditions in the high temperature range | | N/A |

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|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |
| A.4.3.4 | Safety considerations when specifying a new upper limit in the high temperature range | Not higher than the temperature range specific in this standard | N/A |
| A.4.4 | Low temperature range | Charging low temperature declared by client is: 0°C. | P |
| A.4.4.1 | General | | P |
| A.4.4.2 | Explanation of safety viewpoint | | P |
| A.4.4.3 | Safety considerations, when specifying charging conditions in the low temperature range | | P |
| A.4.4.4 | Safety considerations when specifying a new lower limit in the low temperature range | No documents provided by manufacturer explaining the lower limit exceed 10°C, -5°C applied for testing in this report for safety considerations. | P |
| A.4.5 | Scope of the application of charging current | | P |
| A.4.6 | Consideration of discharge | | P |
| A.4.6.1 | General | | P |
| A.4.6.2 | Final discharge voltage and explanation of safety viewpoint | 3.0V specified by cell manufacturer. | P |
| A.4.6.3 | Discharge current and temperature range | | P |
| A.4.6.4 | Scope of application of the discharging current | | P |
| **A.5** | **Sample preparation** | | P |
| A.5.1 | General | | P |
| A.5.2 | Insertion procedure for nickel particle to generate internal short | | P |
| A.5.3 | Disassembly of charged cell | | P |
| A.5.4 | Shape of nickel particle | | P |
| A.5.5 | Insertion of nickel particle in cylindrical cell | | P |
| A.5.5.1 | Insertion of nickel particle in winding core | | P |
| A.5.5.2 | Marking the position of the nickel particle on both ends of the winding core of the separator | | P |
| A.5.6 | Insertion of nickel particle in prismatic cell | | N/A |
| **A.6** | **Experimental procedure of the forced internal short-circuit test** | | P |
| A.6.1 | Material and tools for preparation of nickel particle | | P |
| A.6.2 | Example of a nickel particle preparation procedure | | P |
| A.6.3 | Positioning (or placement) of a nickel particle | | P |
| A.6.4 | Damaged separator precaution | | P |

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|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |
| A.6.5 | Caution for rewinding separator and electrode | | P |
| A.6.6 | Insulation film for preventing short-circuit | | P |
| A.6.7 | Caution when disassembling a cell | | P |
| A.6.8 | Protective equipment for safety | | P |
| A.6.9 | Caution in the case of fire during disassembling | | P |
| A.6.10 | Caution for the disassembling process and pressing the electrode core | | P |
| A.6.11 | Recommended specifications for the pressing device | | P |
| **ANNEX B** | **RECOMMENDATIONS TO EQUIPMENT MANUFACTURERS AND BATTERY ASSEMBLERS** | | N/A |
| **ANNEX C** | **RECOMMENDATIONS TO THE END-USERS** | | N/A |
| **ANNEX D** | **MEASUREMENT OF THE INTERNAL AC RESISTANCE FOR COIN CELLS** | | N/A |
| **D.1** | **General** | | N/A |
| **D.2** | **Method** | | N/A |
| | A sample size of three coin cells is required for this measurement | | N/A |
| | Coin cells with an internal resistance greater than 3 Ω require no further testing ..... : | | N/A |
| | Coin cells with an internal resistance less than or equal to 3 Ω are subjected to the testing according to Clause 6 and Table 1 | | N/A |
| **ANNEX E** | **PACKAGING AND TRANSPORT** | | N/A |
| **ANNEX F** | **COMPONENT STANDARDS REFERENCES** | | N/A |

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|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |

| 7.2.1 | TABLE: Continuous charging at constant voltage (cells) | | | P |
|---|---|---|---|---|
| **Sample No.** | **Recommended charging voltage Vc (Vdc)** | **Recommended charging current $I_{rec}$ (A)** | **OCV before test (Vdc)** | **Results** |
| Cell #1[1] | 4.2 | 0.12 | 4.14 | P |
| Cell #2[1] | 4.2 | 0.12 | 4.15 | P |
| Cell #3[1] | 4.2 | 0.12 | 4.15 | P |
| Cell #4[1] | 4.2 | 0.12 | 4.14 | P |
| Cell #5[1] | 4.2 | 0.12 | 4.14 | P |
| Cell #1[2] | 4.2 | 0.16 | 4.13 | P |
| Cell #2[2] | 4.2 | 0.16 | 4.14 | P |
| Cell #3[2] | 4.2 | 0.16 | 4.13 | P |
| Cell #4[2] | 4.2 | 0.16 | 4.15 | P |
| Cell #5[2] | 4.2 | 0.16 | 4.14 | P |
| Cell #1[3] | 4.2 | 0.21 | 4.13 | P |
| Cell #2[3] | 4.2 | 0.21 | 4.13 | P |
| Cell #3[3] | 4.2 | 0.21 | 4.14 | P |
| Cell #4[3] | 4.2 | 0.21 | 4.15 | P |
| Cell #5[3] | 4.2 | 0.21 | 4.15 | P |
| Cell #1[4] | 4.2 | 0.24 | 4.14 | P |
| Cell #2[4] | 4.2 | 0.24 | 4.13 | P |
| Cell #3[4] | 4.2 | 0.24 | 4.15 | P |
| Cell #4[4] | 4.2 | 0.24 | 4.14 | P |
| Cell #5[4] | 4.2 | 0.24 | 4.14 | P |
| Cell #1[5] | 4.2 | 0.30 | 4.13 | P |
| Cell #2[5] | 4.2 | 0.30 | 4.14 | P |
| Cell #3[5] | 4.2 | 0.30 | 4.15 | P |
| Cell #4[5] | 4.2 | 0.30 | 4.15 | P |
| Cell #5[5] | 4.2 | 0.30 | 4.14 | P |
| Cell #1[6] | 4.2 | 0.36 | 4.13 | P |
| Cell #2[6] | 4.2 | 0.36 | 4.15 | P |
| Cell #3[6] | 4.2 | 0.36 | 4.13 | P |
| Cell #4[6] | 4.2 | 0.36 | 4.14 | P |
| Cell #5[6] | 4.2 | 0.36 | 4.13 | P |

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|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |

**Supplementary information:**

- No fire or explosion
- No leakage

Remark:

[1] Tested with cell (model: IMR18650-600mAh).

[2] Tested with cell (model: IMR18650-800mAh).

[3] Tested with cell (model: IMR18650-1050mAh).

[4] Tested with cell (model: IMR18650-1200mAh)

[5] Tested with cell (model: IMR18650-1500mAh).

[6] Tested with cell (model: IMR18650-1800mAh).

| 7.3.1 | TABLE: External short circuit (cell) | | | | P |
|---|---|---|---|---|---|
| **Sample No.** | **Ambient (°C)** | **OCV at start of test (Vdc)** | **Resistance of circuit (mΩ)** | **Maximum case temperature ~~rise ΔT (K)~~ , °C** | **Results** |
| **Samples charged at charging temperature upper limit (45°C)** | | | | | |
| Cell #6[1] | 57.0 | 4.15 | 84.5 | 117.0 | P |
| Cell #7[1] | 57.0 | 4.15 | 85.4 | 112.3 | P |
| Cell #8[1] | 57.0 | 4.16 | 87.2 | 120.1 | P |
| Cell #9[1] | 57.0 | 4.15 | 82.3 | 112.2 | P |
| Cell #10[1] | 57.0 | 4.15 | 86.7 | 118.8 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | | |
| Cell #11[1] | 57.4 | 4.03 | 86.4 | 115.5 | P |
| Cell #12[1] | 57.4 | 4.02 | 83.6 | 119.5 | P |
| Cell #13[1] | 57.4 | 4.04 | 85.8 | 117.8 | P |
| Cell #14[1] | 57.4 | 4.03 | 83.4 | 118.6 | P |
| Cell #15[1] | 57.4 | 4.02 | 87.5 | 122.7 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | | |
| Cell #6[2] | 56.7 | 4.16 | 85.1 | 124.1 | P |
| Cell #7[2] | 56.7 | 4.15 | 88.5 | 123.9 | P |
| Cell #8[2] | 56.7 | 4.14 | 86.8 | 119.4 | P |
| Cell #9[2] | 56.7 | 4.14 | 87.3 | 128.1 | P |
| Cell #10[2] | 56.7 | 4.15 | 82.7 | 123.5 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | | |
| Cell #11[2] | 57.5 | 4.03 | 85.4 | 124.1 | P |
| Cell #12[2] | 57.5 | 4.03 | 87.8 | 108.0 | P |
| Cell #13[2] | 57.5 | 4.04 | 83.9 | 122.7 | P |

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|---|---|---|---|---|---|
| Clause | Requirement + Test | | Result - Remark | | Verdict |
| Cell #14[2] | 57.5 | 4.02 | 85.1 | 109.4 | P |
| Cell #15[2] | 57.5 | 4.02 | 88.5 | 114.2 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | | |
| Cell #6[3] | 57.3 | 4.14 | 87.5 | 130.2 | P |
| Cell #7[3] | 57.3 | 4.15 | 83.9 | 128.6 | P |
| Cell #8[3] | 57.3 | 4.14 | 84.7 | 122.7 | P |
| Cell #9[3] | 57.3 | 4.16 | 81.5 | 126.6 | P |
| Cell #10[3] | 57.3 | 4.14 | 82.1 | 124.6 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | | |
| Cell #11[3] | 57.4 | 4.03 | 86.7 | 118.8 | P |
| Cell #12[3] | 57.4 | 4.03 | 87.3 | 115.5 | P |
| Cell #13[3] | 57.4 | 4.03 | 85.5 | 119.5 | P |
| Cell #14[3] | 57.4 | 4.04 | 84.6 | 117.8 | P |
| Cell #15[3] | 57.4 | 4.03 | 88.4 | 118.6 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | | |
| Cell #6[4] | 57.3 | 4.16 | 86.4 | 111.1 | P |
| Cell #7[4] | 57.3 | 4.14 | 87.6 | 110.1 | P |
| Cell #8[4] | 57.3 | 4.15 | 82.8 | 118.2 | P |
| Cell #9[4] | 57.3 | 4.14 | 84.6 | 120.2 | P |
| Cell #10[4] | 57.3 | 4.15 | 86.7 | 111.4 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | | |
| Cell #11[4] | 57.4 | 4.02 | 87.9 | 122.4 | P |
| Cell #12[4] | 57.4 | 4.03 | 82.8 | 114.9 | P |
| Cell #13[4] | 57.4 | 4.03 | 84.5 | 117.1 | P |
| Cell #14[4] | 57.4 | 4.04 | 86.1 | 112.2 | P |
| Cell #15[4] | 57.4 | 4.03 | 88.3 | 123.0 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | | |
| Cell #6[5] | 57.1 | 4.14 | 84.6 | 123.6 | P |
| Cell #7[5] | 57.1 | 4.16 | 85.2 | 113.1 | P |
| Cell #8[5] | 57.1 | 4.15 | 83.6 | 114.4 | P |
| Cell #9[5] | 57.1 | 4.14 | 87.2 | 122.2 | P |
| Cell #10[5] | 57.1 | 4.14 | 82.8 | 125.8 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | | |
| Cell #11[5] | 57.5 | 4.04 | 82.8 | 124.1 | P |
| Cell #12[5] | 57.5 | 4.03 | 85.4 | 111.0 | P |

| IEC 62133-2 | | | |
|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |

| | | | | | |
|---|---|---|---|---|---|
| Cell #13[5] | 57.5 | 4.02 | 86.3 | 122.7 | P |
| Cell #14[5] | 57.5 | 4.02 | 88.1 | 112.4 | P |
| Cell #15[5] | 57.5 | 4.03 | 82.4 | 114.2 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | | |
| Cell #6[6] | 57.4 | 4.14 | 83.2 | 118.8 | P |
| Cell #7[6] | 57.4 | 4.15 | 82.5 | 115.5 | P |
| Cell #8[6] | 57.4 | 4.14 | 86.6 | 119.5 | P |
| Cell #9[6] | 57.4 | 4.14 | 81.6 | 117..8 | P |
| Cell #10[6] | 57.4 | 4.16 | 84.9 | 118.6 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | | |
| Cell #6[6] | 57.5 | 4.04 | 82.0 | 108.0 | P |
| Cell #7[6] | 57.5 | 4.03 | 83.0 | 122.7 | P |
| Cell #8[6] | 57.5 | 4.03 | 86.2 | 109.4 | P |
| Cell #9[6] | 57.5 | 4.02 | 83.8 | 114.2 | P |
| Cell #10[6] | 57.5 | 4.04 | 87.7 | 126.0 | P |

**Supplementary information:**

- No fire or explosion

Remark:

[1] Tested with cell (model: IMR18650-600mAh).

[2] Tested with cell (model: IMR18650-800mAh).

[3] Tested with cell (model: IMR18650-1050mAh).

[4] Tested with cell (model: IMR18650-1200mAh)

[5] Tested with cell (model: IMR18650-1500mAh).

[6] Tested with cell (model: IMR18650-1800mAh).

| 7.3.2 | TABLE: External short circuit (battery) | | | | | N/A |
|---|---|---|---|---|---|---|
| **Sample No.** | **Ambient T (°C)** | **OCV before test (Vdc)** | **Resistance of circuit (mΩ)** | **Maximum case temperature ~~rise ΔT (K)~~ °C** | **Component single fault condition** | **Results** |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

**Supplementary information:**

| IEC 62133-2 | | | |
|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |

| 7.3.5 | TABLE: Crush (cells) | | | P |
|---|---|---|---|---|
| **Sample No.** | **OCV before test (Vdc)** | **OCV at removal of crushing force (Vdc)** | **Maximum force applied to the cell during crush (kN)** | **Results** |
| **Samples charged at charging temperature upper limit (45°C)** | | | | |
| Cell #29[1] | 4.14 | 4.14 | 13.10 | P |
| Cell #30[1] | 4.15 | 4.15 | 13.07 | P |
| Cell #31[1] | 4.14 | 4.14 | 13.13 | P |
| Cell #32[1] | 4.16 | 4.16 | 13.15 | P |
| Cell #33[1] | 4.14 | 4.14 | 13.09 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | |
| Cell #34[1] | 4.03 | 4.03 | 13.16 | P |
| Cell #35[1] | 4.04 | 4.04 | 13.08 | P |
| Cell #36[1] | 4.03 | 4.03 | 13.12 | P |
| Cell #37[1] | 4.04 | 4.04 | 13.09 | P |
| Cell #38[1] | 4.02 | 4.02 | 13.10 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | |
| Cell #29[2] | 4.14 | 4.14 | 13.13 | P |
| Cell #30[2] | 4.15 | 4.15 | 13.11 | P |
| Cell #31[2] | 4.14 | 4.14 | 13.14 | P |
| Cell #32[2] | 4.14 | 4.14 | 13.08 | P |
| Cell #33[2] | 4.15 | 4.15 | 13.12 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | |
| Cell #34[2] | 4.03 | 4.03 | 13.15 | P |
| Cell #35[2] | 4.04 | 4.04 | 13.11 | P |
| Cell #36[2] | 4.04 | 4.04 | 13.10 | P |
| Cell #37[2] | 4.02 | 4.02 | 13.07 | P |
| Cell #38[2] | 4.03 | 4.03 | 13.09 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | |
| Cell #29[3] | 4.14 | 4.14 | 13.15 | P |
| Cell #30[3] | 4.14 | 4.14 | 13.08 | P |
| Cell #31[3] | 4.16 | 4.16 | 13.05 | P |
| Cell #32[3] | 4.14 | 4.14 | 13.12 | P |
| Cell #33[3] | 4.15 | 4.15 | 13.10 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | |
| Cell #34[3] | 4.03 | 4.03 | 13.12 | P |

| IEC 62133-2 | | | | |
|---|---|---|---|---|
| Clause | Requirement + Test | | Result - Remark | Verdict |
| Cell #35[3] | 4.02 | 4.02 | 13.07 | P |
| Cell #36[3] | 4.03 | 4.03 | 13.11 | P |
| Cell #37[3] | 4.04 | 4.04 | 13.14 | P |
| Cell #38[3] | 4.02 | 4.02 | 13.04 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | |
| Cell #29[4] | 4.14 | 4.14 | 13.09 | P |
| Cell #30[4] | 4.15 | 4.15 | 13.07 | P |
| Cell #31[4] | 4.16 | 4.16 | 13.12 | P |
| Cell #32[4] | 4.16 | 4.16 | 13.15 | P |
| Cell #33[4] | 4.14 | 4.14 | 13.11 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | |
| Cell #34[4] | 4.04 | 4.04 | 13.08 | P |
| Cell #35[4] | 4.02 | 4.02 | 13.14 | P |
| Cell #36[4] | 4.03 | 4.03 | 13.07 | P |
| Cell #37[4] | 4.02 | 4.02 | 13.12 | P |
| Cell #38[4] | 4.02 | 4.02 | 13.13 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | |
| Cell #29[5] | 4.14 | 4.14 | 13.05 | P |
| Cell #30[5] | 4.15 | 4.15 | 13.15 | P |
| Cell #31[5] | 4.14 | 4.14 | 13.08 | P |
| Cell #32[5] | 4.14 | 4.14 | 13.13 | P |
| Cell #33[5] | 4.16 | 4.16 | 13.07 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | |
| Cell #34[5] | 4.02 | 4.02 | 13.06 | P |
| Cell #35[5] | 4.02 | 4.02 | 13.14 | P |
| Cell #36[5] | 4.03 | 4.03 | 13.18 | P |
| Cell #37[5] | 4.03 | 4.03 | 13.10 | P |
| Cell #38[5] | 4.04 | 4.04 | 13.08 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | |
| Cell #29[6] | 4.14 | 4.14 | 13.05 | P |
| Cell #30[6] | 4.15 | 4.15 | 13.14 | P |
| Cell #31[6] | 4.16 | 4.16 | 13.07 | P |
| Cell #32[6] | 4.14 | 4.14 | 13.11 | P |
| Cell #33[6] | 4.15 | 4.15 | 13.08 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | |

| IEC 62133-2 | | | |
|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |

| | | | | |
|---|---|---|---|---|
| Cell #34[6] | 4.04 | 4.04 | 13.09 | P |
| Cell #35[6] | 4.03 | 4.03 | 13.14 | P |
| Cell #36[6] | 4.04 | 4.04 | 13.13 | P |
| Cell #37[6] | 4.03 | 4.03 | 13.07 | P |
| Cell #38[6] | 4.02 | 4.02 | 13.12 | P |

**Supplementary information:**

- No fire or explosion

Remark:

[1] Tested with cell (model: IMR18650-600mAh).

[2] Tested with cell (model: IMR18650-800mAh).

[3] Tested with cell (model: IMR18650-1050mAh).

[4] Tested with cell (model: IMR18650-1200mAh)

[5] Tested with cell (model: IMR18650-1500mAh).

[6] Tested with cell (model: IMR18650-1800mAh).

| 7.3.6 | TABLE: Over-charging of battery | | | N/A |
|---|---|---|---|---|
| Constant charging current (A) ..... : | | | | — |
| Supply voltage (Vdc) ..... : | | | | — |
| **Sample No.** | **OCV before charging (Vdc)** | **Total charging time (minute)** | **Maximum outer case temperature (°C)** | **Results** |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

**Supplementary information:**

| IEC 62133-2 | | | |
|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |

| 7.3.7 | TABLE: Forced discharge (cells) | | | P |
|---|---|---|---|---|
| **Sample No.** | **OCV before application of reverse charge (Vdc)** | **Measured reverse charge $I_t$ (A)** | **Lower limit discharge voltage (Vdc)** | **Results** |
| Cell #39[1] | 3.42 | 0.6 | 3.0 | P |
| Cell #40[1] | 3.41 | 0.6 | 3.0 | P |
| Cell #41[1] | 3.41 | 0.6 | 3.0 | P |
| Cell #42[1] | 3.40 | 0.6 | 3.0 | P |
| Cell #43[1] | 3.42 | 0.6 | 3.0 | P |
| Cell #39[2] | 3.41 | 0.8 | 3.0 | P |
| Cell #40[2] | 3.43 | 0.8 | 3.0 | P |
| Cell #41[2] | 3.42 | 0.8 | 3.0 | P |
| Cell #42[2] | 3.40 | 0.8 | 3.0 | P |
| Cell #43[2] | 3.41 | 0.8 | 3.0 | P |
| Cell #39[3] | 3.42 | 1.05 | 3.0 | P |
| Cell #40[3] | 3.41 | 1.05 | 3.0 | P |
| Cell #41[3] | 3.43 | 1.05 | 3.0 | P |
| Cell #42[3] | 3.42 | 1.05 | 3.0 | P |
| Cell #43[3] | 3.42 | 1.05 | 3.0 | P |
| Cell #39[4] | 3.40 | 1.2 | 3.0 | P |
| Cell #40[4] | 3.42 | 1.2 | 3.0 | P |
| Cell #41[4] | 3.41 | 1.2 | 3.0 | P |
| Cell #42[4] | 3.42 | 1.2 | 3.0 | P |
| Cell #43[4] | 3.42 | 1.2 | 3.0 | P |
| Cell #39[5] | 3.43 | 1.5 | 3.0 | P |
| Cell #40[5] | 3.42 | 1.5 | 3.0 | P |
| Cell #41[5] | 3.41 | 1.5 | 3.0 | P |
| Cell #42[5] | 3.41 | 1.5 | 3.0 | P |
| Cell #43[5] | 3.42 | 1.5 | 3.0 | P |
| Cell #39[6] | 3.40 | 1.8 | 3.0 | P |
| Cell #40[6] | 3.40 | 1.8 | 3.0 | P |
| Cell #41[6] | 3.43 | 1.8 | 3.0 | P |
| Cell #42[6] | 3.42 | 1.8 | 3.0 | P |
| Cell #43[6] | 3.42 | 1.8 | 3.0 | P |

| IEC 62133-2 | | | |
|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |

**Supplementary information:**

- No fire or explosion

Remark:

[1] Tested with cell (model: IMR18650-600mAh).

[2] Tested with cell (model: IMR18650-800mAh).

[3] Tested with cell (model: IMR18650-1050mAh).

[4] Tested with cell (model: IMR18650-1200mAh)

[5] Tested with cell (model: IMR18650-1500mAh).

[6] Tested with cell (model: IMR18650-1800mAh).

| 7.3.8.1 | TABLE: Vibration | | | | N/A |
|---|---|---|---|---|---|
| **Sample No.** | **OCV before test (Vdc)** | **OCV after test (Vdc)** | **Mass before test (g)** | **Mass after test (g)** | **Results** |
| | | | | | |
| | | | | | |
| | | | | | |
| **Supplementary information:** | | | | | |

| 7.3.8.2 | TABLE: Mechanical shock | | | | N/A |
|---|---|---|---|---|---|
| **Sample No.** | **OCV before test (Vdc)** | **OCV after test (Vdc)** | **Mass before test (g)** | **Mass after test (g)** | **Results** |
| | | | | | |
| | | | | | |
| | | | | | |
| **Supplementary information:** | | | | | |

| 7.3.9 | TABLE: Forced internal short circuit (cells) | | | | P |
|---|---|---|---|---|---|
| **Sample No.** | **Chamber ambient T (°C)** | **OCV before test (Vdc)** | **Particle location [1)]** | **Maximum applied pressure (N)** | **Results** |
| **Samples charged at charging temperature upper limit (45°C)** | | | | | |
| Cell #44[1] | 45 | 4.16 | 1 | 800 | P |
| Cell #45[1] | 45 | 4.15 | 1 | 800 | P |
| Cell #46[1] | 45 | 4.15 | 1 | 800 | P |
| Cell #47[1] | 45 | 4.14 | 1[7] | 800 | P |
| Cell #48[1] | 45 | 4.14 | 1[7] | 800 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | | |

| IEC 62133-2 | | | | | |
|---|---|---|---|---|---|
| Clause | Requirement + Test | | Result - Remark | | Verdict |
| Cell #49[1] | -5 | 4.02 | 1 | 800 | P |
| Cell #50[1] | -5 | 4.03 | 1 | 800 | P |
| Cell #51[1] | -5 | 4.03 | 1 | 800 | P |
| Cell #52[1] | -5 | 4.04 | 1[7] | 800 | P |
| Cell #53[1] | -5 | 4.03 | 1[7] | 800 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | | |
| Cell #44[2] | 45 | 4.15 | 1 | 800 | P |
| Cell #45[2] | 45 | 4.14 | 1 | 800 | P |
| Cell #46[2] | 45 | 4.14 | 1 | 800 | P |
| Cell #47[2] | 45 | 4.14 | 1[7] | 800 | P |
| Cell #48[2] | 45 | 4.13 | 1[7] | 800 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | | |
| Cell #49[2] | -5 | 4.03 | 1 | 800 | P |
| Cell #50[2] | -5 | 4.02 | 1 | 800 | P |
| Cell #51[2] | -5 | 4.03 | 1 | 800 | P |
| Cell #52[2] | -5 | 4.03 | 1[7] | 800 | P |
| Cell #53[2] | -5 | 4.04 | 1[7] | 800 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | | |
| Cell #44[3] | 45 | 4.14 | 1 | 800 | P |
| Cell #45[3] | 45 | 4.15 | 1 | 800 | P |
| Cell #46[3] | 45 | 4.14 | 1 | 800 | P |
| Cell #47[3] | 45 | 4.15 | 1[7] | 800 | P |
| Cell #48[3] | 45 | 4.14 | 1[7] | 800 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | | |
| Cell #49[3] | -5 | 4.03 | 1 | 800 | P |
| Cell #50[3] | -5 | 4.02 | 1 | 800 | P |
| Cell #51[3] | -5 | 4.02 | 1 | 800 | P |
| Cell #52[3] | -5 | 4.03 | 1[7] | 800 | P |
| Cell #53[3] | -5 | 4.04 | 1[7] | 800 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | | |
| Cell #44[4] | 45 | 4.14 | 1 | 800 | P |
| Cell #45[4] | 45 | 4.16 | 1 | 800 | P |
| Cell #46[4] | 45 | 4.14 | 1 | 800 | P |
| Cell #47[4] | 45 | 4.15 | 1[7] | 800 | P |
| Cell #48[4] | 45 | 4.14 | 1[7] | 800 | P |

| IEC 62133-2 | | | |
|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |

| | | | | | |
|---|---|---|---|---|---|
| **Samples charged at charging temperature lower limit (-5°C)** | | | | | |
| Cell #49[4] | -5 | 4.03 | 1 | 800 | P |
| Cell #50[4] | -5 | 4.04 | 1 | 800 | P |
| Cell #51[4] | -5 | 4.03 | 1 | 800 | P |
| Cell #52[4] | -5 | 4.02 | 1[7] | 800 | P |
| Cell #53[4] | -5 | 4.03 | 1[7] | 800 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | | |
| Cell #44[5] | 45 | 4.14 | 1 | 800 | P |
| Cell #45[5] | 45 | 4.15 | 1 | 800 | P |
| Cell #46[5] | 45 | 4.15 | 1 | 800 | P |
| Cell #47[5] | 45 | 4.14 | 1[7] | 800 | P |
| Cell #48[5] | 45 | 4.14 | 1[7] | 800 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | | |
| Cell #49[5] | -5 | 4.04 | 1 | 800 | P |
| Cell #50[5] | -5 | 4.03 | 1 | 800 | P |
| Cell #51[5] | -5 | 4.02 | 1 | 800 | P |
| Cell #52[5] | -5 | 4.03 | 1[7] | 800 | P |
| Cell #53[5] | -5 | 4.03 | 1[7] | 800 | P |
| **Samples charged at charging temperature upper limit (45°C)** | | | | | |
| Cell #44[6] | 45 | 4.14 | 1 | 800 | P |
| Cell #45[6] | 45 | 4.15 | 1 | 800 | P |
| Cell #46[6] | 45 | 4.14 | 1 | 800 | P |
| Cell #47[6] | 45 | 4.16 | 1[7] | 800 | P |
| Cell #48[6] | 45 | 4.14 | 1[7] | 800 | P |
| **Samples charged at charging temperature lower limit (-5°C)** | | | | | |
| Cell #49[6] | -5 | 4.04 | 1 | 800 | P |
| Cell #50[6] | -5 | 4.03 | 1 | 800 | P |
| Cell #51[6] | -5 | 4.02 | 1 | 800 | P |
| Cell #52[6] | -5 | 4.02 | 1[7] | 800 | P |
| Cell #53[6] | -5 | 4.04 | 1[7] | 800 | P |

| IEC 62133-2 | | | |
|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |

**Supplementary information:**

[1)] Identify one of the following:

1: Nickel particle inserted between positive and negative (active material) coated area.

2: Nickel particle inserted between positive aluminium foil and negative active material coated area.

- No fire

Remark:

[1] Tested with cell (model: IMR18650-600mAh).

[2] Tested with cell (model: IMR18650-800mAh).

[3] Tested with cell (model: IMR18650-1050mAh).

[4] Tested with cell (model: IMR18650-1200mAh)

[5] Tested with cell (model: IMR18650-1500mAh).

[6] Tested with cell (model: IMR18650-1800mAh).

[7]: No location 2 exists.

| D.2 | TABLE: Internal AC resistance for coin cells | | | N/A |
|---|---|---|---|---|
| **Sample no.** | **Ambient T (°C)** | **Store time (h)** | **Resistance Rac (Ω)** | **Results [1)]** |
| | | | | |
| | | | | |
| | | | | |
| **Supplementary information:** | | | | |

| IEC 62133-2 | | | |
|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |

| | **TABLE: Critical components information** | | | | **P** |
|---|---|---|---|---|---|
| **Object / part No.** | **Manufacturer/ trademark** | **Type / model** | **Technical data** | **Standard** | **Mark(s) of conformity[1)]** |
| Cell | | IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh | 3.7V, 600mAh, 2.22Wh; 3.7V, 700mAh, 2.59Wh; 3.7V, 800mAh, 2.96Wh; 3.7V, 1050mAh, 3.89Wh; 3.7V, 1200mAh, 4.44Wh; 3.7V, 1500mAh, 5.55Wh; 3.7V, 1800mAh, 6.66Wh | IEC 62133-2:2017, IEC 62133-2:2017/ AMD1:2021 | Tested with appliance |
| -Positive electrode | Xinxiang Hongli Supply Source Technology Co.,Ltd. | HL-04 | $LiMn_2O_4$ | -- | -- |
| -Negative electrode | Yunnan Zhongsheng New Materials Co., Ltd | AG-1 | Graphite | -- | -- |
| -Separator | Henan Huiqiang New Energy Materials Technology Co., Ltd. | PP 0.025×61mm | PP, Shutdown temperature: 130°C | -- | -- |
| -Electrolyte | Xinxiang Huarui Lithium New Energy Co., Ltd. | HR-HL01 | $LiPF_6$, EC, DEC, EMC, Conductivity: 10.5mS/cm, $H_2O$<20ppm | -- | -- |
| -Cell case | Xinxiang Shengda New Energy Technology Co., Ltd. | 18650 | Low Carbon Steel, 0.22mm±0.02mm | -- | -- |
| Supplementary information:<br>[1)] Provided evidence ensures the agreed level of compliance. See OD-CB2039. | | | | | |

**-- End of Report --**

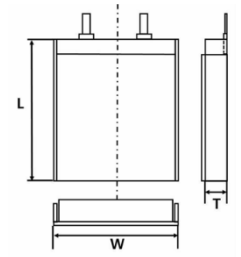
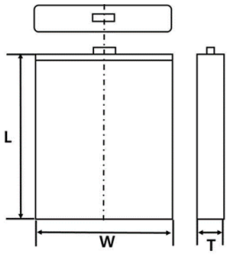
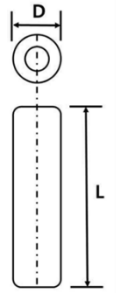
Attachment 1 Report No.: CN24K3MI 001

| ATTACHMENT to IEC62133_2C | | | |
|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |
| **ATTACHMENT TO TEST REPORT**<br>**IEC 62133-2**<br>**(Republic of Korea) NATIONAL DIFFERENCES**<br>(Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary lithium cells, and for batteries made from them, for use in portable applications - Part 2: Lithium systems) | | | |
| **Differences according to**.....: | National standard KC62133-2(2020-07) | | |
| **TRF template used:.....:** | IECEE OD-2020-F3:2022, Ed. 1.2 | | |
| **Attachment Form No**.....: | KR_ND_IEC62133_2C | | |
| **Attachment Originator .....**: | KTR | | |
| **Master Attachment**.....: | 2023-08-02 | | |
|  | | | |
| | **National Differences** | | P |
| **7.3.6** | **Over-charging of battery** | | N/A |
| *(Revision)* | ***[Add the bolded text]***<br><br>b) Test<br>The test shall be carried out in an ambient temperature of 20 °C ± 5 °C. Each test battery shall be discharged at a constant current of 0,2 $I_t$ A, to a final discharge voltage specified by the manufacturer. Sample batteries shall then be charged at a constant current of 2,0 $I_t$ A, using a supply voltage which is:<br>• 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or<br>• 1,2 times the upper limit charging voltage presented in Table A.1 per cell for series connected multi-cell batteries, and<br>• sufficient to maintain a current of 2,0 $I_t$ A throughout the duration of the test or until the supply voltage is reached.<br>**• In case the charging voltage specified by the manufacturer is higher than the overcharge test voltage, the maximum charging voltage specified by manufacturer should be applied with 2.**0 $I_t$ A**,**<br>**(e.g., quick charging power bank, etc.)** | Cell only. | N/A |

Attachment 1 Report No.: CN24K3MI 001

| ATTACHMENT to IEC62133_2C | | | |
|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |
| | ***[Replace to the following statement]***<br><br>c) Acceptance criteria<br>Filling beyond the manufacturer's specified limits should not result in ignition or explosion | | N/A |
| **Annex G** | **Definition for shape and materials of outer case for cell** | | — |
| *(Addition)* | G.1 General<br>Annex G provides definitions for shape and materials of outer case for cell<br><br>G.2 Shape of outer case for cell<br>G 2.1 Cylindrical cell<br>Cell with a cylindrical shape in which the overall height is equal to or greater than diameter.<br><br>G 2.2 Prismatic cell<br>Cell having the shape of a parallelepiped whose faces are rectangular<br><br>G.3 Materials of outer case for cell<br>G.3.1 Soft case<br>Non-metallic outer case or container for cell<br><br>G.3.2 Hard case<br>Metallic outer case or container for cell. | (Shape of outer cases)<br>☒ Cylindrical<br>☐ Prismatic<br><br>(Materials of outer cases)<br>☒ Hard<br>☐ Soft | — |
| **Annex H** | **Calculation method of the volumetric energy density for cell** | | — |
| *(Addition)* | Annex H provide a calculation method of the volumetric energy density for cell in use of smart phone, tablet, notebook.<br><br>H.1 General<br>Unless otherwise stated in the Annex E, the dimensions for calculation are based on these for cell before shipment and the volumetric energy density shall be calculated with a maximum values specified by manufacturer. If the specification for cell can't be provided a dimension for calculation, the manufacturer's other documentation shall be provided to demonstrate compliance for its calculation. | 126.09Wh/L (IMR18650-600mAh);<br>147.10Wh/L (IMR18650-700mAh);<br>168.12Wh/L (IMR18650-800mAh);<br>220.66Wh/L (IMR18650-1050mAh);<br>252.18Wh/L (IMR18650-1200mAh);<br>315.22Wh/L (IMR18650-1500mAh);<br>378.27Wh/L (IMR18650-1800mAh); | — |

Attachment 1 Report No.: CN24K3MI 001

| ATTACHMENT to IEC62133_2C | | | |
|---|---|---|---|
| Clause | Requirement + Test | Result - Remark | Verdict |
| | H.2 Calculation Method<br>  <br><br>L : Length (max.) of cell (including terrace)<br>W : Width (max.) of cell<br>T : Thickness (max.) when shipping charge<br>(For reference, Please<br>Exclude the dimension of any tape that<br>Is attached to cell)<br>$Volumetric\ energy\ density\ (Wh/L) = \frac{Nominal\ voltage\ (V) \times Rated\ capacity\ (Ah)}{Length\ (L) \times Width\ (W) \times Thickness\ (T)}$<br>[H.1 – Prismatic cell using soft case]<br>  <br><br>L : Length (max.) of cell<br>W : Width (max.) of cell<br>T : Thickness when shipping charge<br>(For reference, Please<br>Exclude the dimension of any tape that<br>Is attached to cell)<br>$Volumetric\ energy\ density\ (Wh/L) = \frac{Nominal\ voltage\ (V) \times Rated\ capacity\ (Ah)}{Length\ (L) \times Width\ (W) \times Thickness\ (T)}$<br>[H.2 – Prismatic cell using hard case]<br>  <br><br>D : Diameter (max.) of cell<br>L : Length (max.) of cell<br>(According to shape of cell at shipping,<br>The dimension of tube for cell may be included<br>In overall dimension of cell )<br>$Volumetric\ energy\ density\ (Wh/L) = \frac{Nominal\ voltage\ (V) \times Rated\ capacity\ (Ah)}{3.14159 \times \frac{Diameter\ (D)^2}{4} \times Length(L)}$<br>[H.3 – Cylindrical cell using hard case] | | — |

# Attachment 2 Photo Documentation



Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh

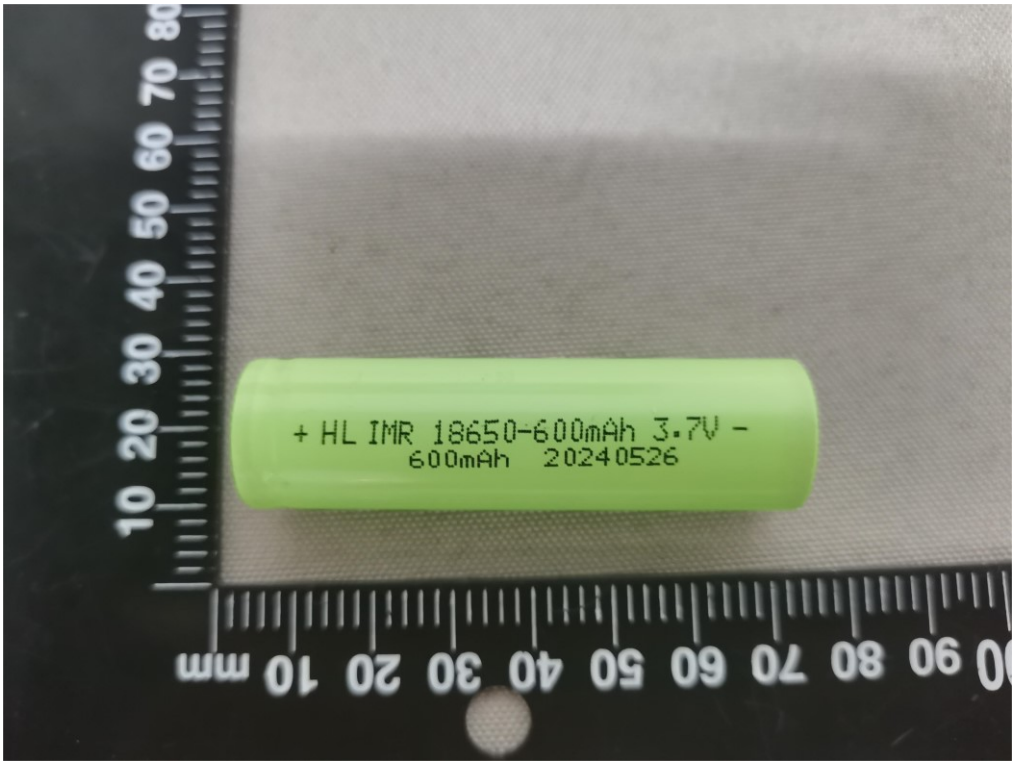



Figure 1 Front view of cell (Model: IMR18650-600mAh) (label 1)

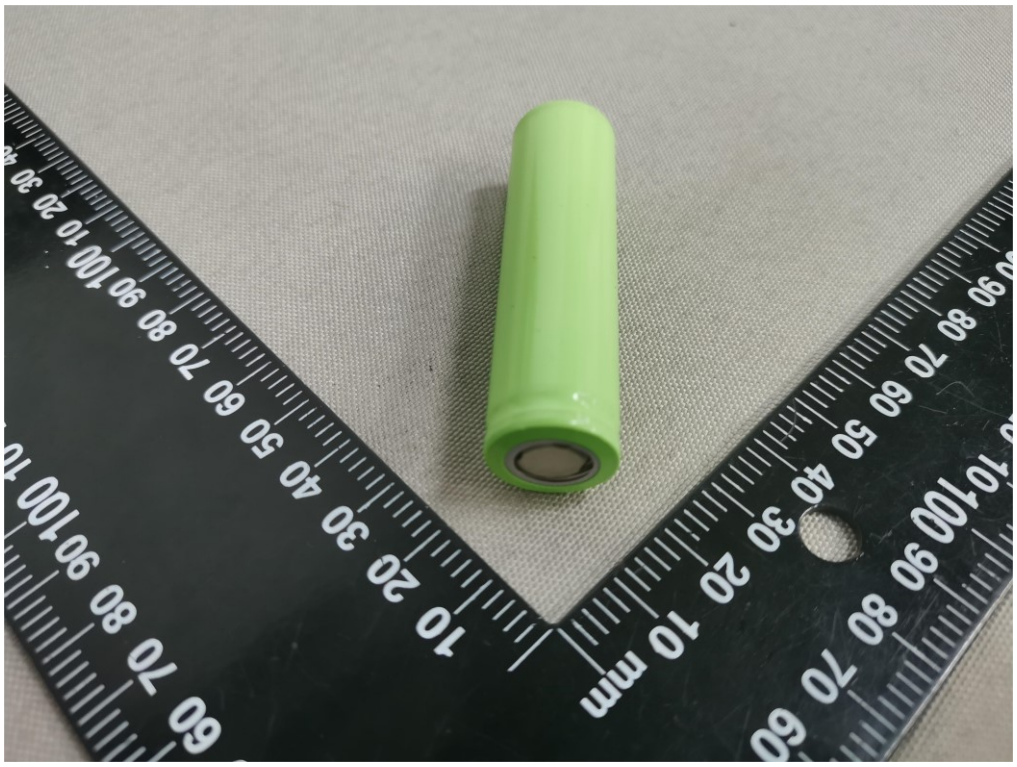


Figure 2 Side view of cell (Model: IMR18650-600mAh) (label 1)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh

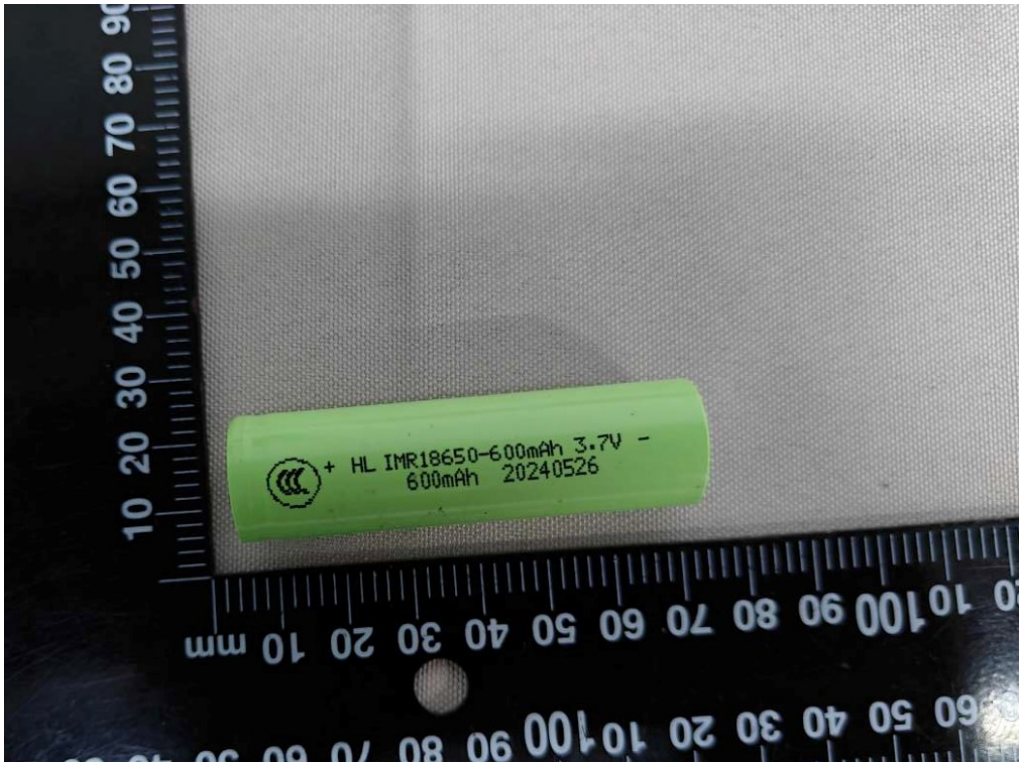



Figure 3 Front view of cell (Model: IMR18650-600mAh) (label 2)


Figure 4 Side view of cell (Model: IMR18650-600mAh) (label 2)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh


Figure 5 Front view of cell (Model: IMR18650-600mAh) (label 3)


Figure 6 Side view of cell (Model: IMR18650-600mAh) (label 3)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh

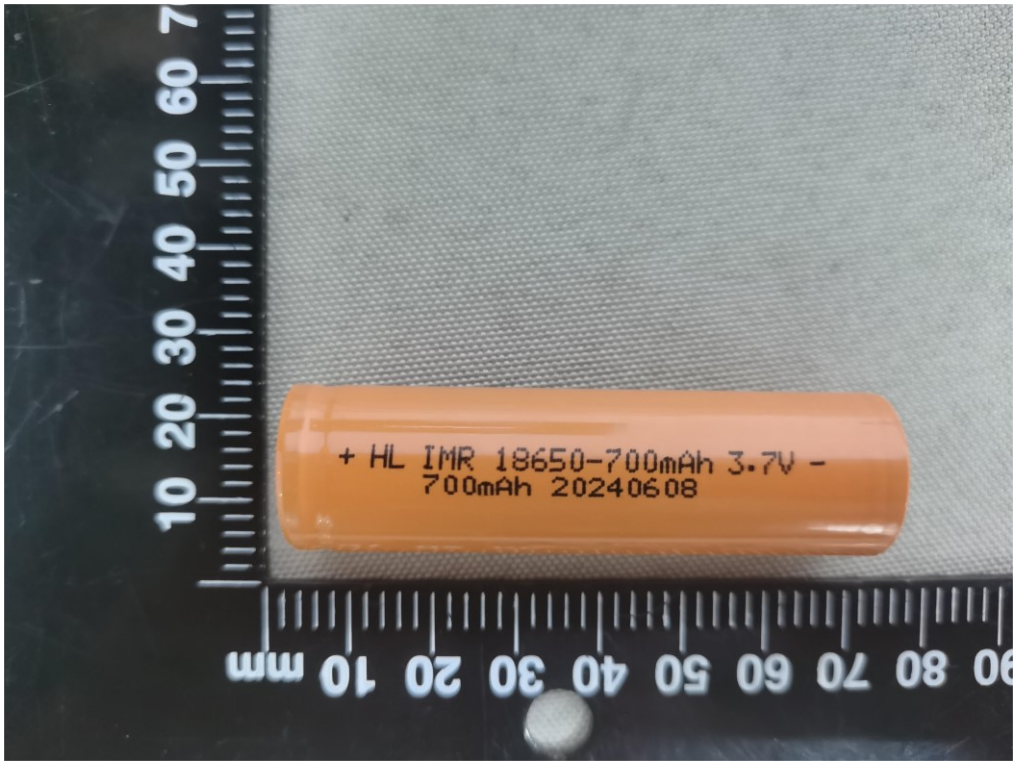



Figure 7 Front view of cell (Model: IMR18650-700mAh) (label 1)

Figure 8 Side view of cell (Model: IMR18650-700mAh) (label 1)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh


Figure 9 Front view of cell (Model: IMR18650-700mAh) (label 2)

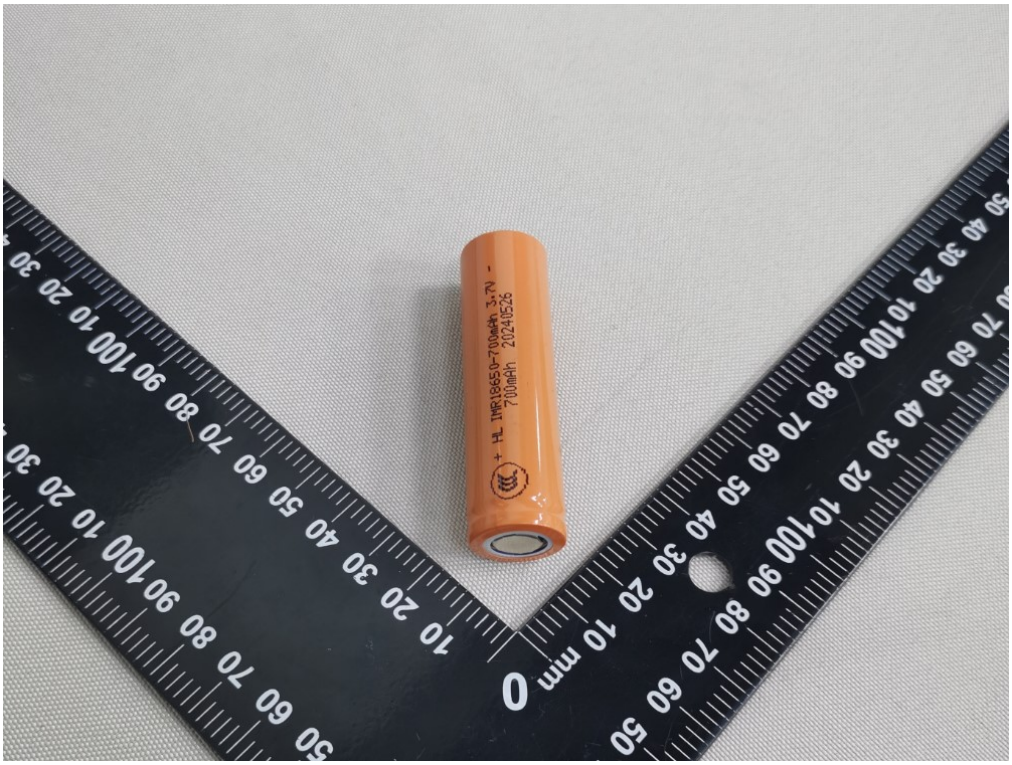



Figure 10 Side view of cell (Model: IMR18650-700mAh) (label 2)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh

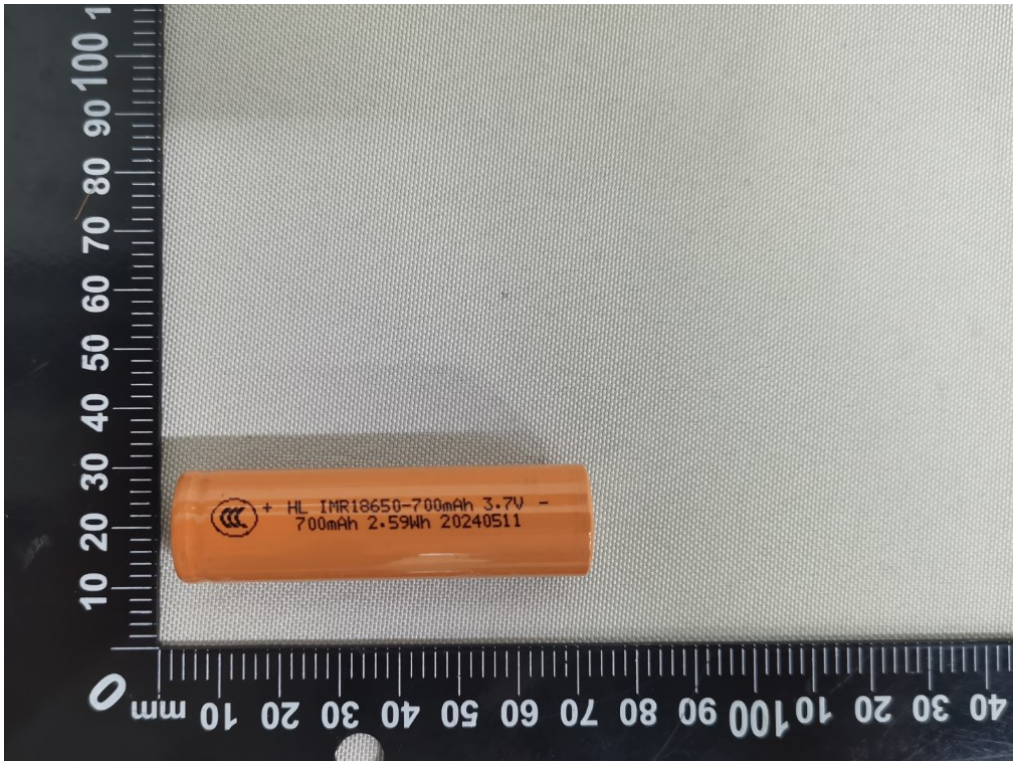



Figure 11 Front view of cell (Model: IMR18650-700mAh) (label 3)

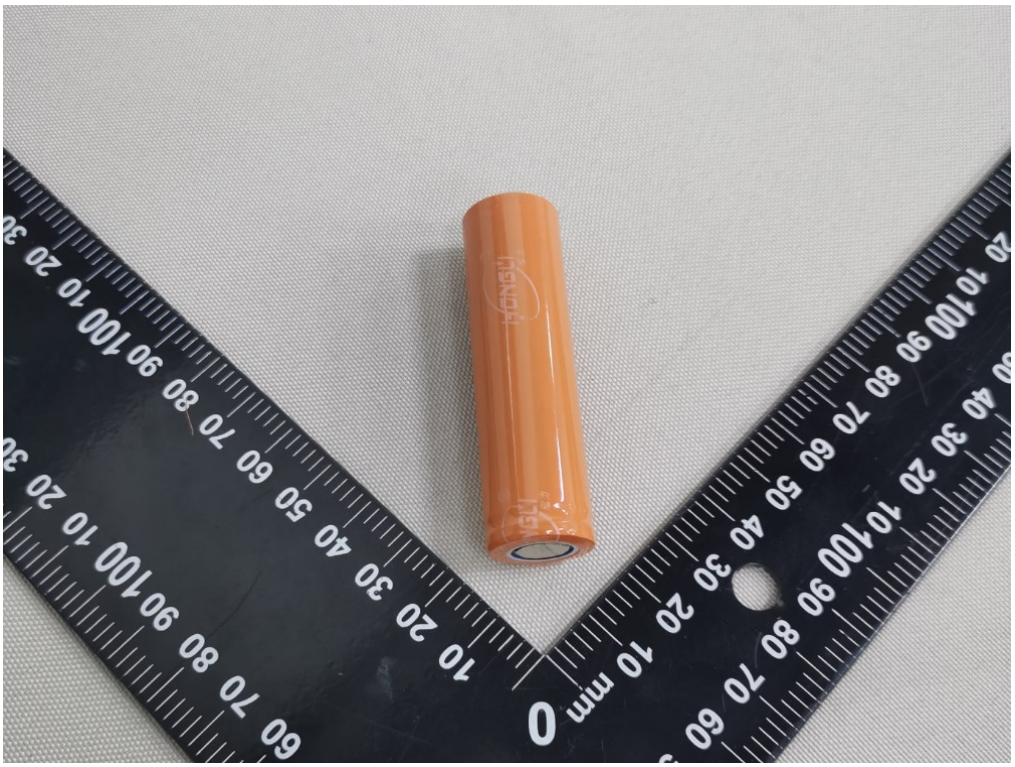


Figure 12 Side view of cell (Model: IMR18650-700mAh) (label 3)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh


Figure 13 Front view of cell (Model: IMR18650-800mAh) (label 1)

Figure 14 Side view of cell (Model: IMR18650-800mAh) (label 1)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh

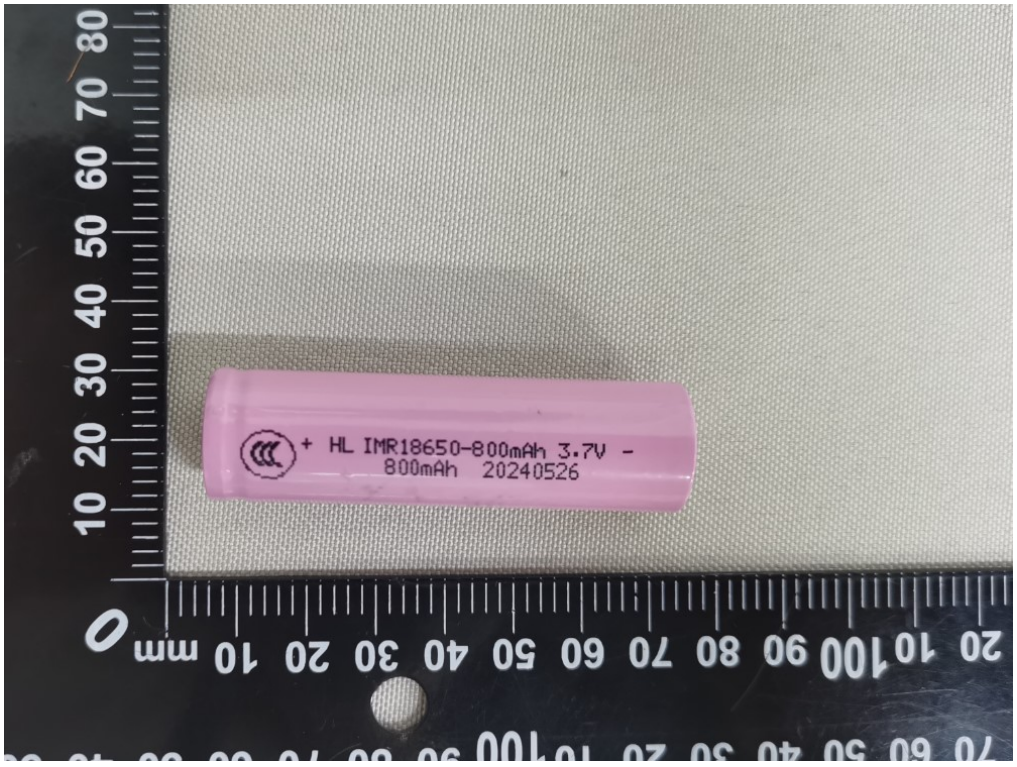



Figure 15 Front view of cell (Model: IMR18650-800mAh) (label 2)

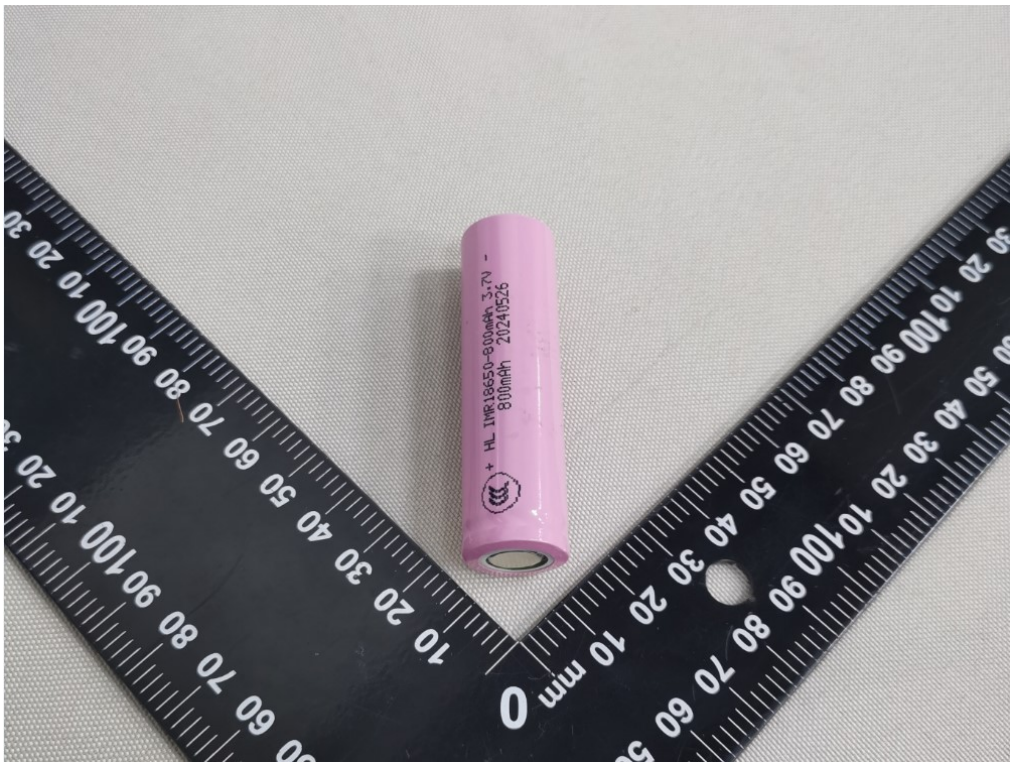



Figure 16 Side view of cell (Model: IMR18650-800mAh) (label 2)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh


Figure 17 Front view of cell (Model: IMR18650-800mAh) (label 3)

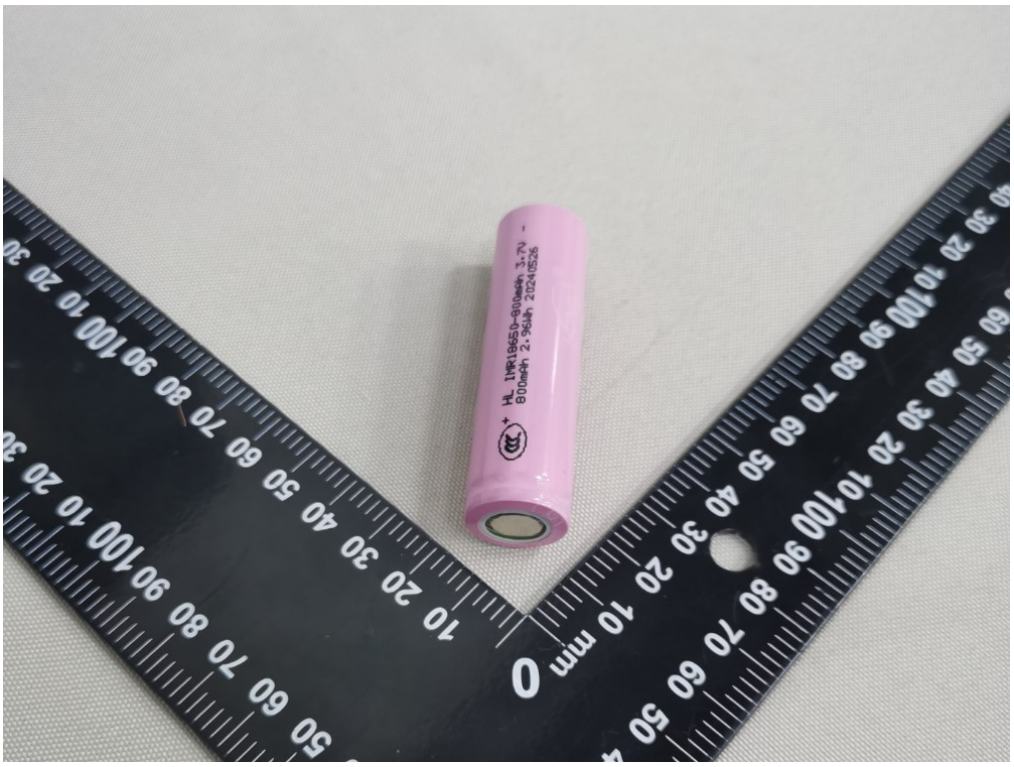


Figure 18 Side view of cell (Model: IMR18650-800mAh) (label 3)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh

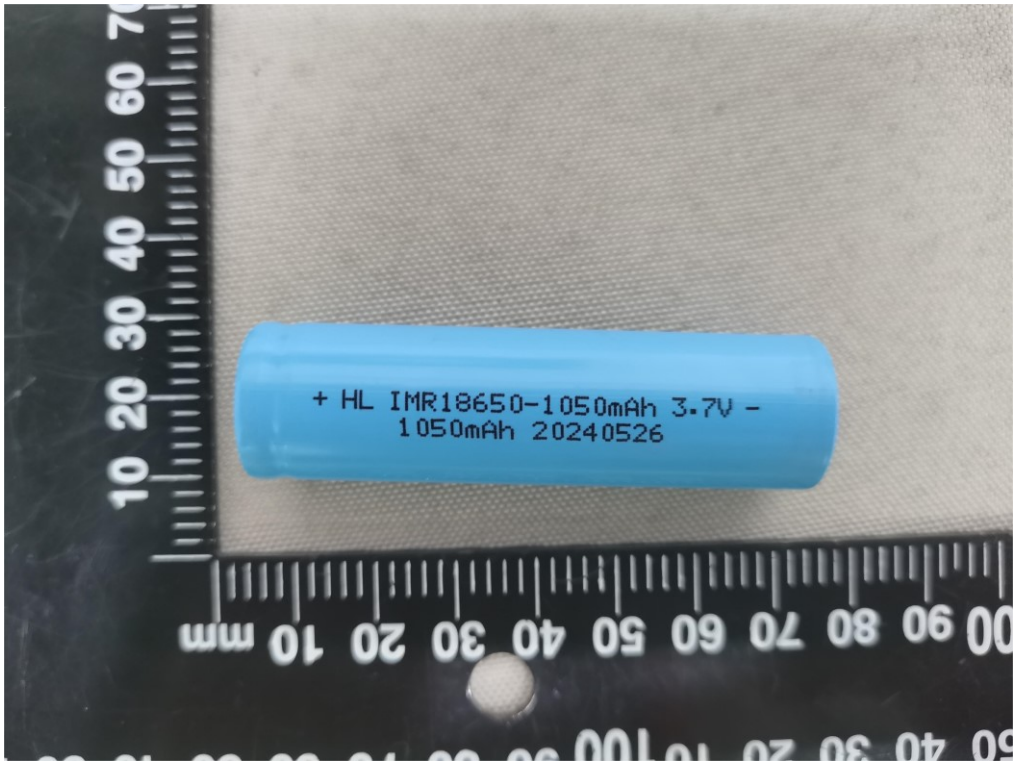



Figure 19 Front view of cell (Model: IMR18650-1050mAh) (label 1)

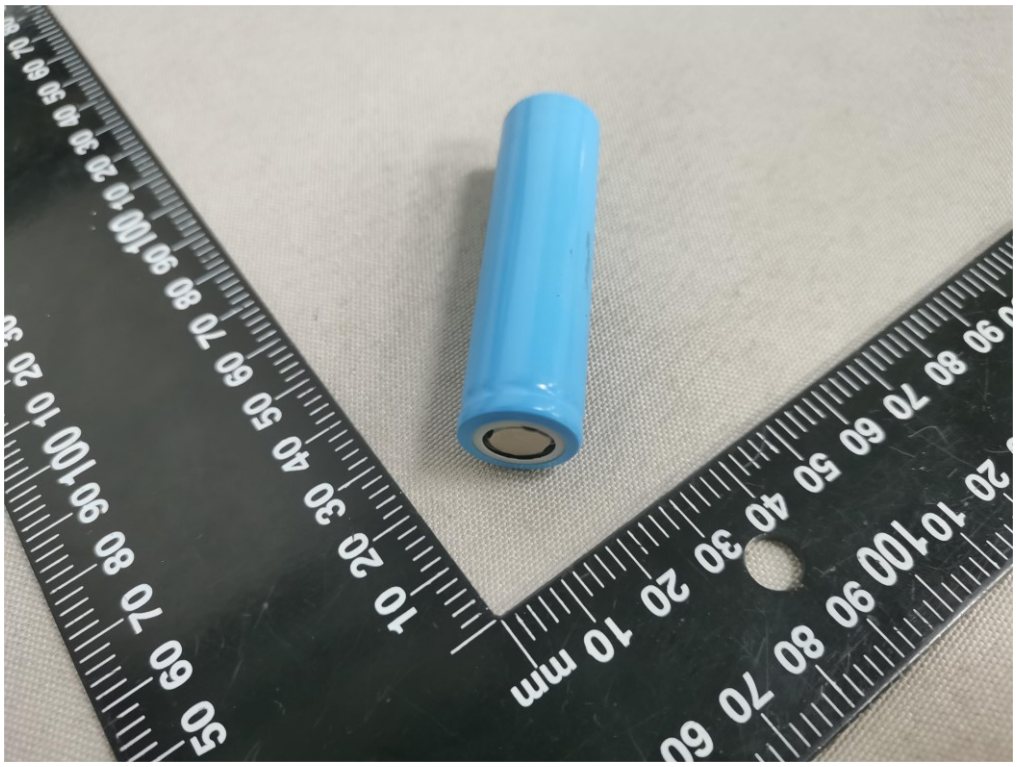


Figure 20 Side view of cell (Model: IMR18650-1050mAh) (label 1)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh


Figure 21 Front view of cell (Model: IMR18650-1050mAh) (label 2)


Figure 22 Side view of cell (Model: IMR18650-1050mAh) (label 2)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh


Figure 23 Front view of cell (Model: IMR18650-1050mAh) (label 3)

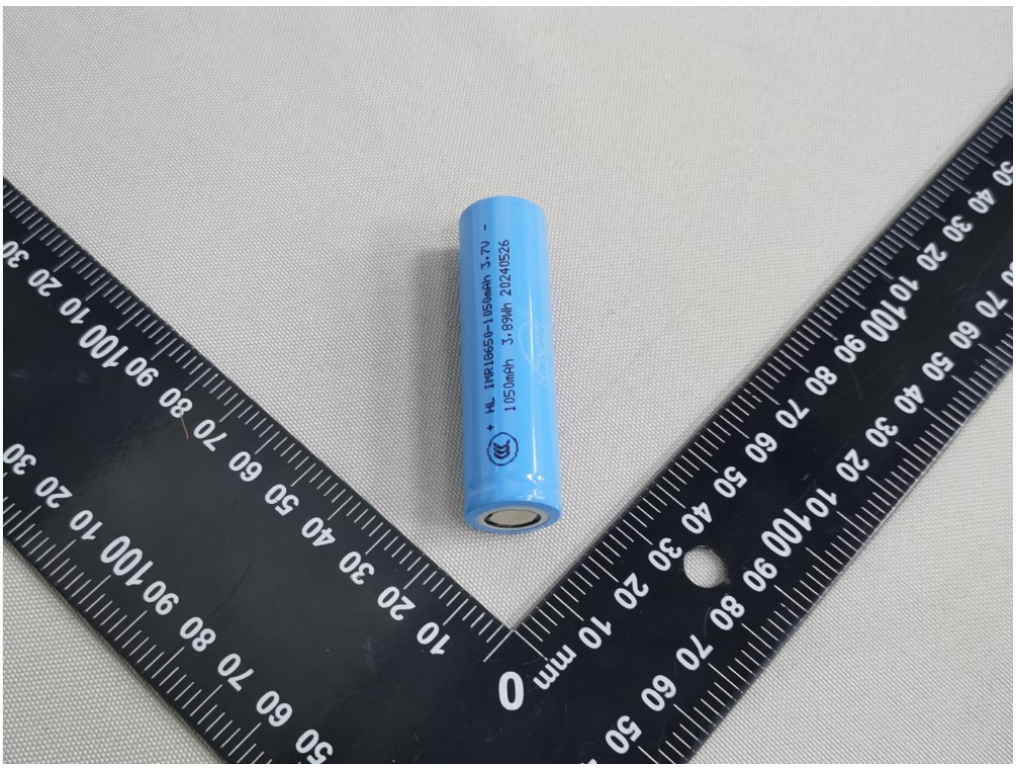



Figure 24 Side view of cell (Model: IMR18650-1050mAh) (label 3)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh

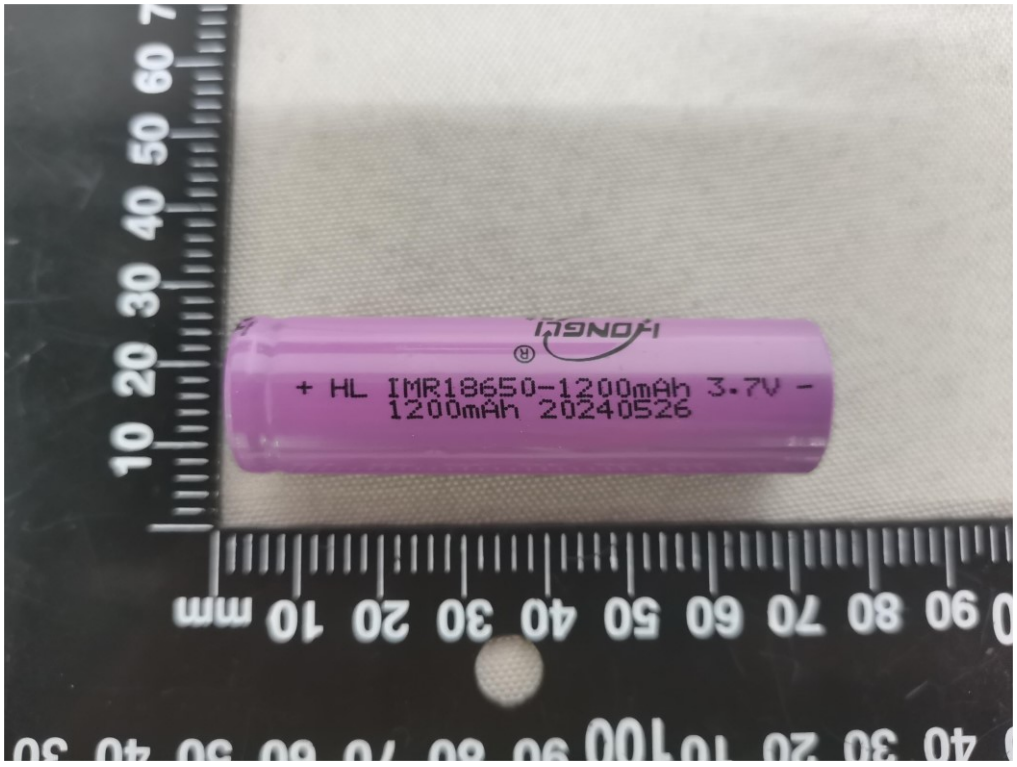



Figure 25 Front view of cell (Model: IMR18650-1200mAh) (label 1)

Figure 26 Side view of cell (Model: IMR18650-1200mAh) (label 1)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh


Figure 27 Front view of cell (Model: IMR18650-1200mAh) (label 2)

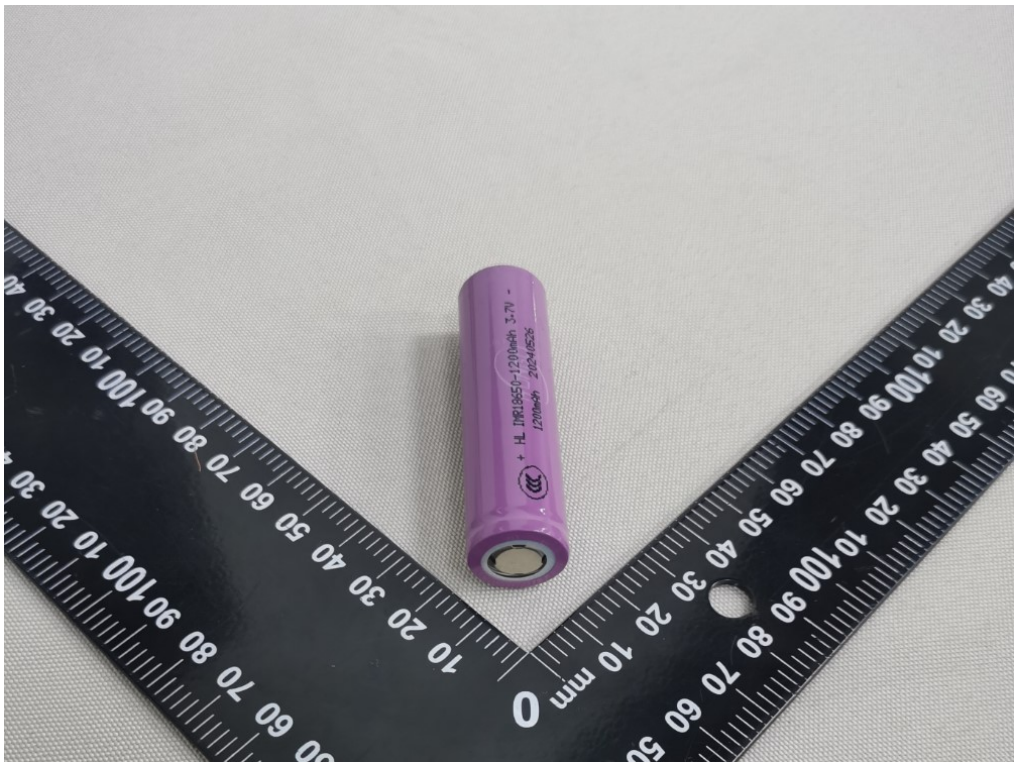


Figure 28 Side view of cell (Model: IMR18650-1200mAh) (label 2)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh

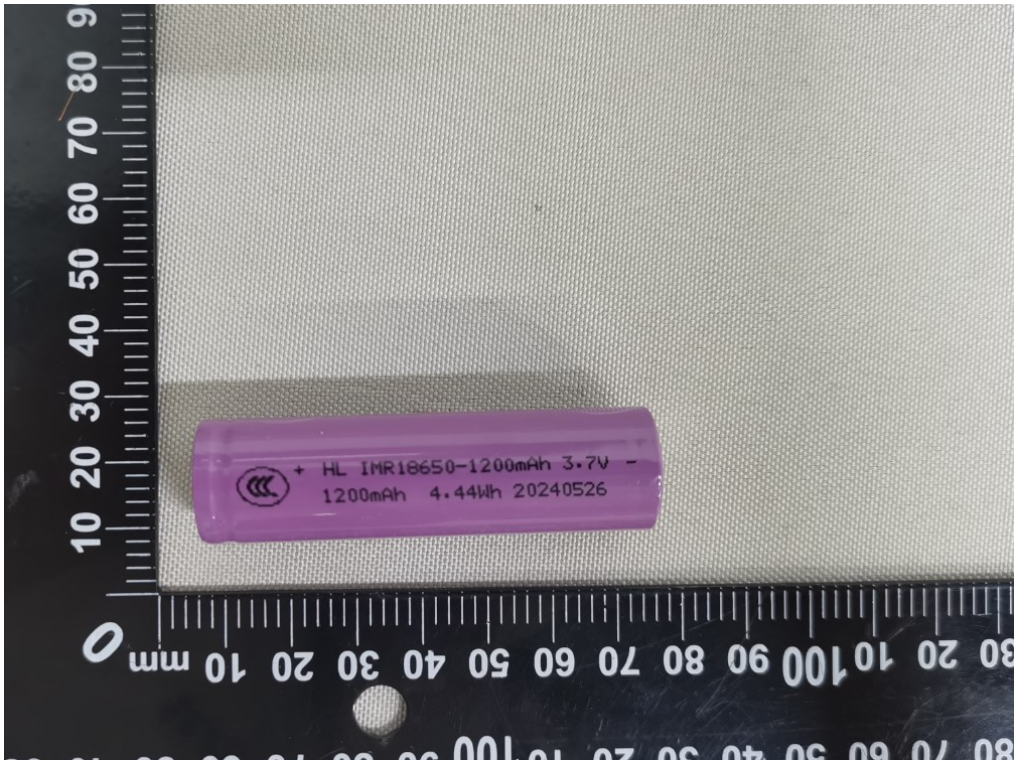



Figure 29 Front view of cell (Model: IMR18650-1200mAh) (label 3)

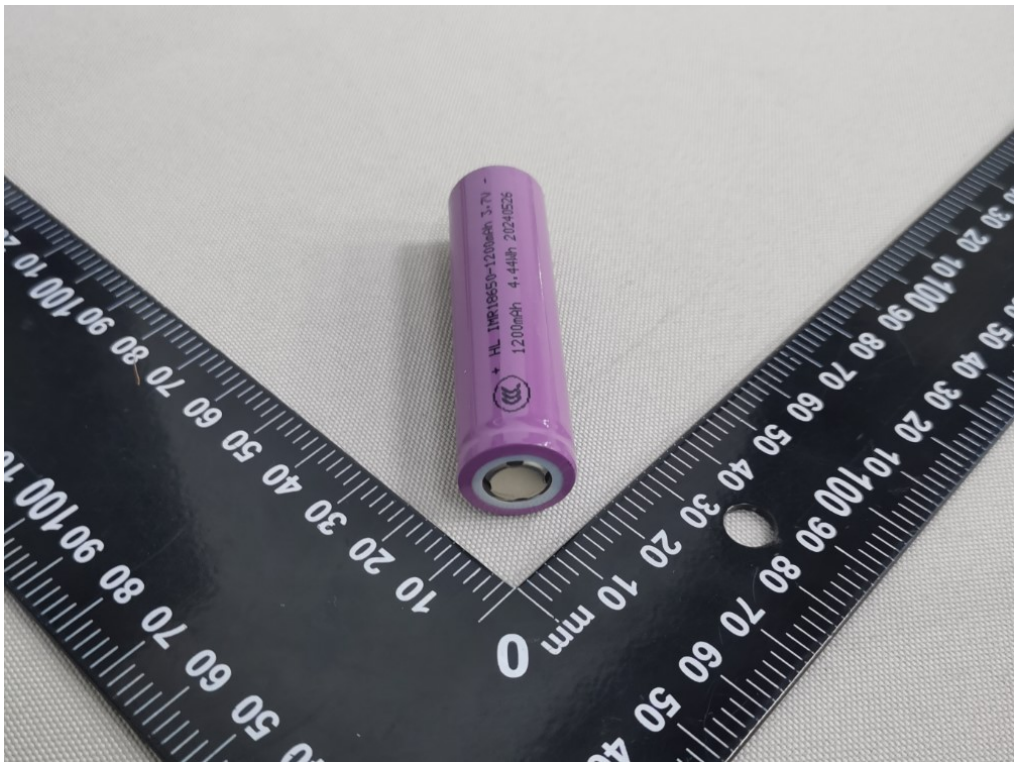


Figure 30 Side view of cell (Model: IMR18650-1200mAh) (label 3)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh

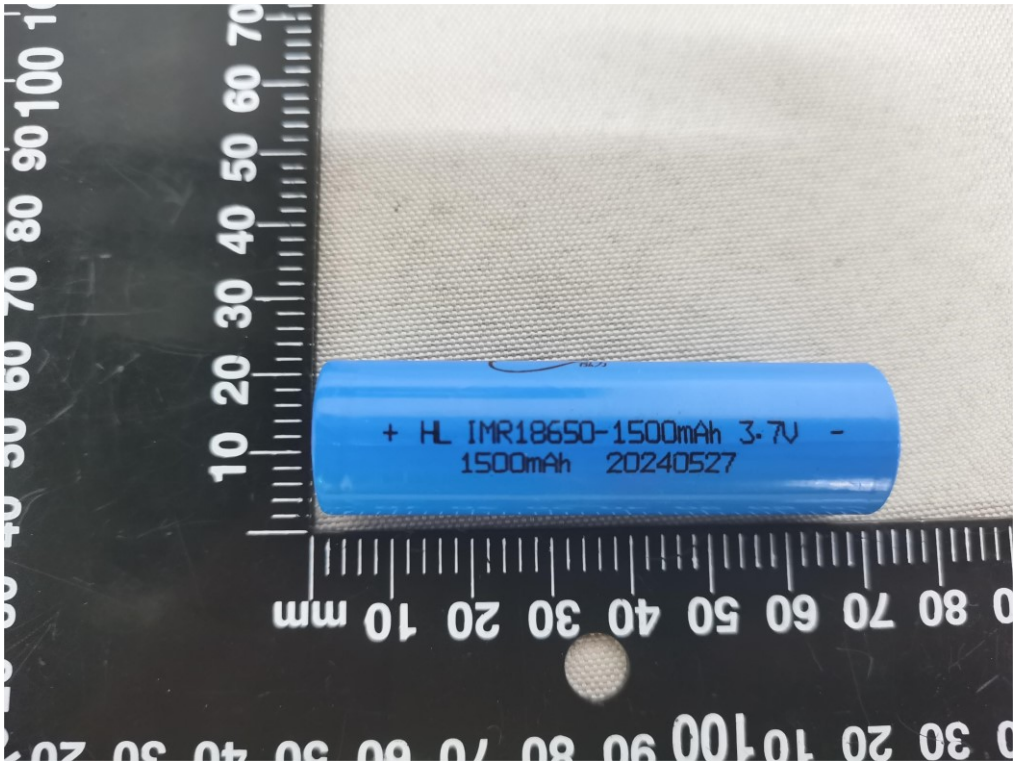



Figure 31 Front view of cell (Model: IMR18650-1500mAh) (label 1)

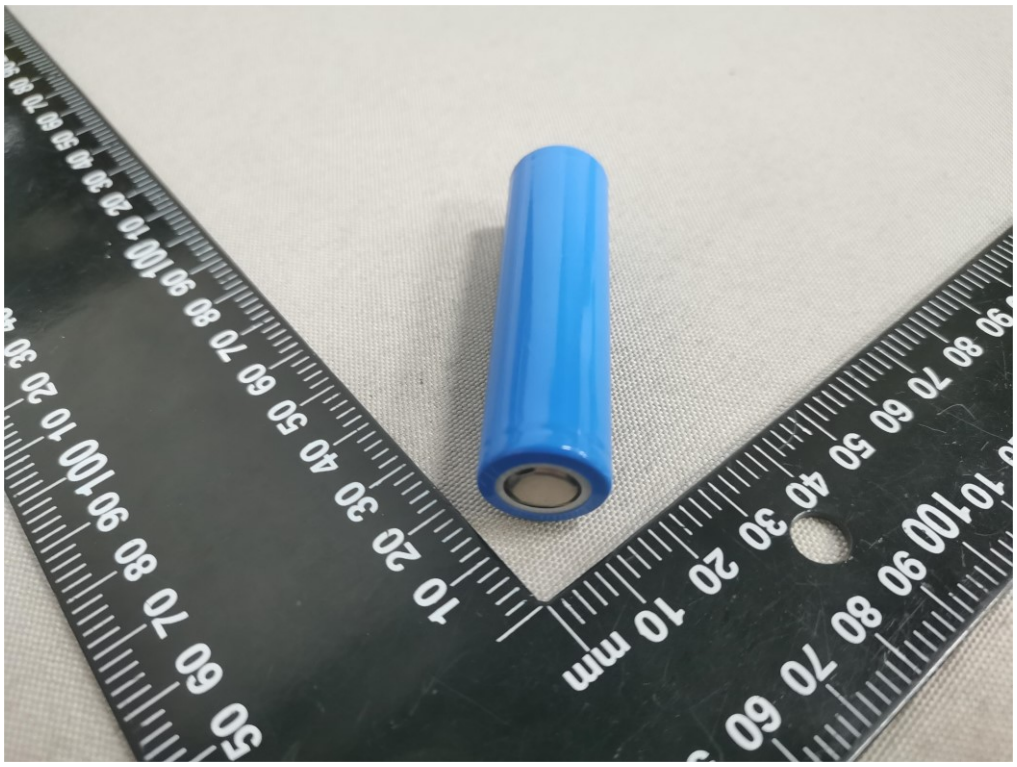


Figure 32 Side view of cell (Model: IMR18650-1500mAh) (label 1)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh

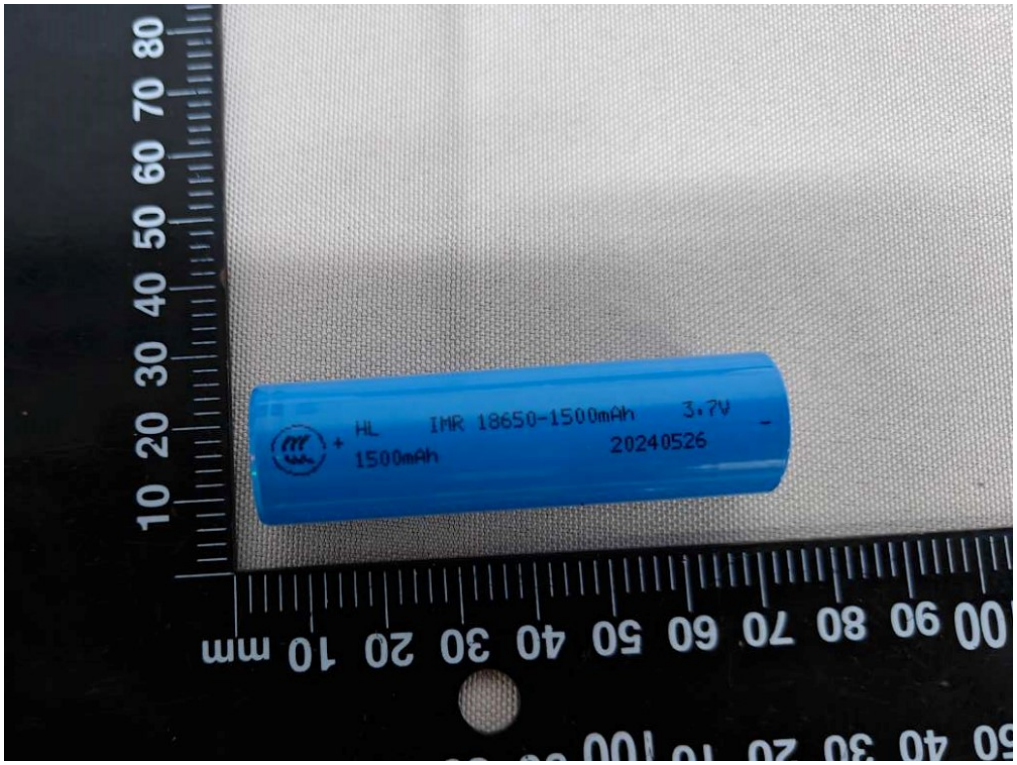



Figure 33 Front view of cell (Model: IMR18650-1500mAh) (label 2)


Figure 34 Side view of cell (Model: IMR18650-1500mAh) (label 2)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh

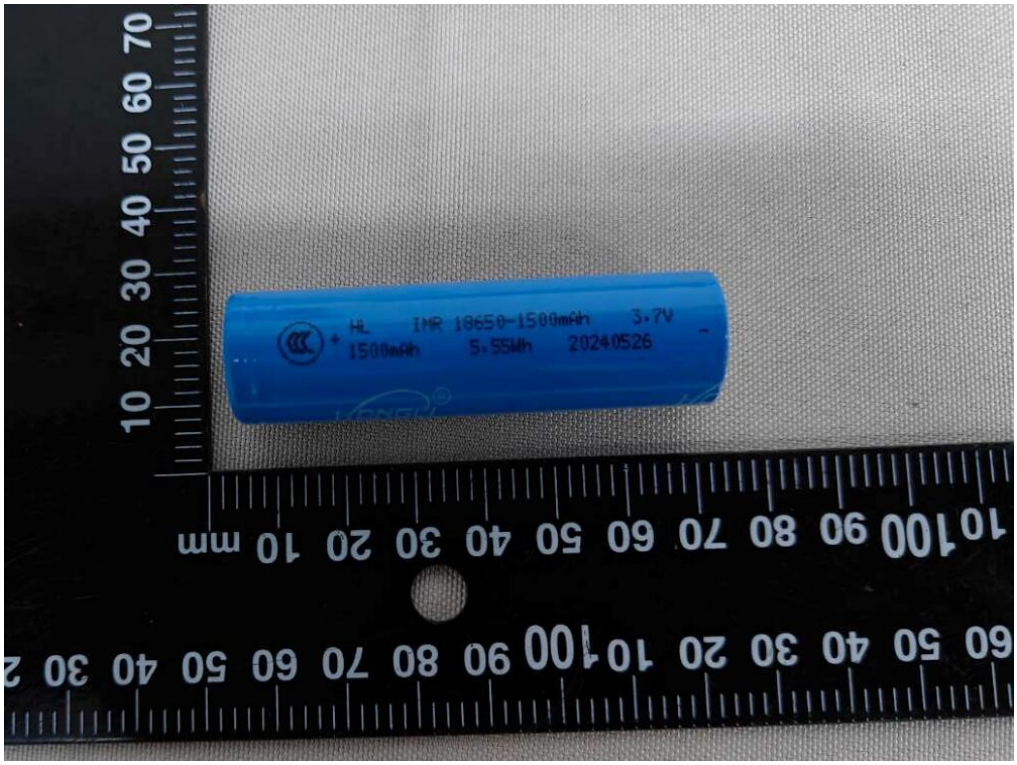



Figure 35 Front view of cell (Model: IMR18650-1500mAh) (label 3)


Figure 36 Side view of cell (Model: IMR18650-1500mAh) (label 3)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh


Figure 37 Side view of cell (Model: IMR18650-1800mAh) (label 1)

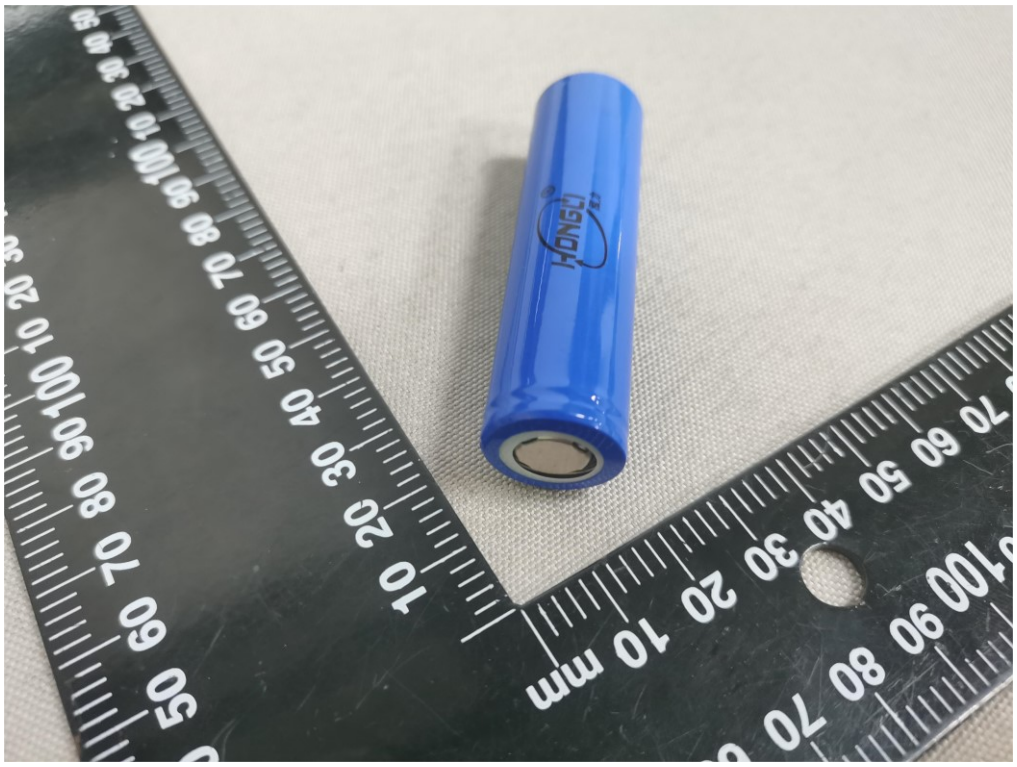


Figure 38 Side view of cell (Model: IMR18650-1800mAh) (label 1)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh

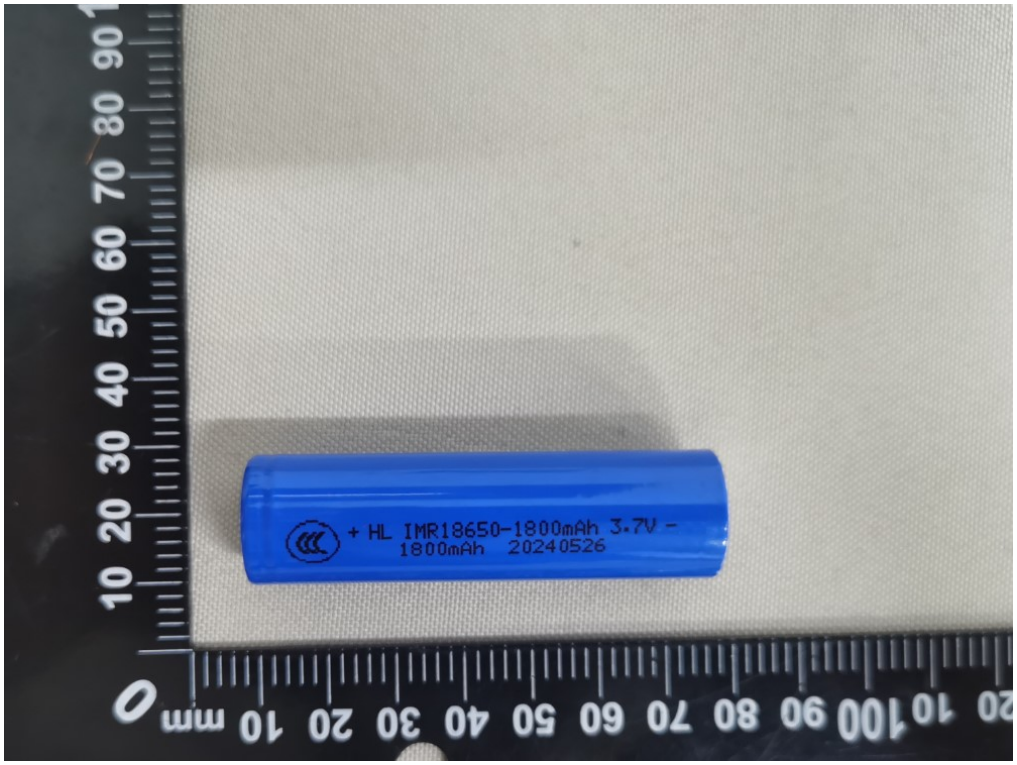



Figure 39 Front view of cell (Model: IMR18650-1800mAh) (label 2)

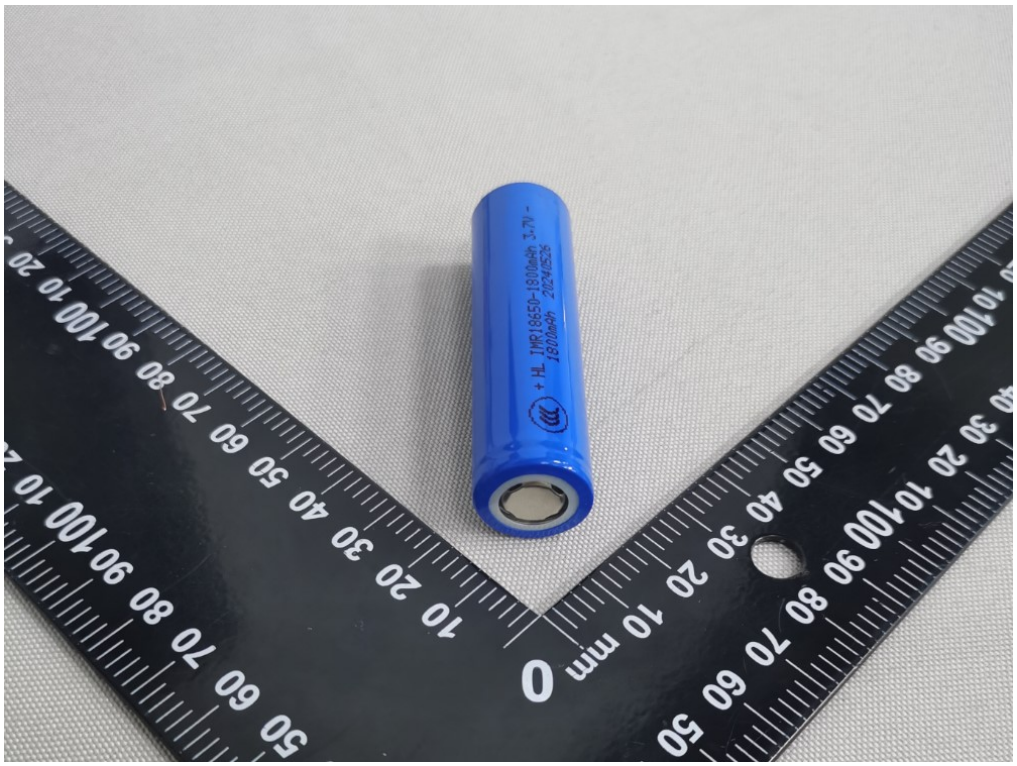


Figure 40 Side view of cell (Model: IMR18650-1800mAh) (label 2)

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-600mAh, IMR18650-700mAh, IMR18650-800mAh, IMR18650-1050mAh, IMR18650-1200mAh, IMR18650-1500mAh, IMR18650-1800mAh

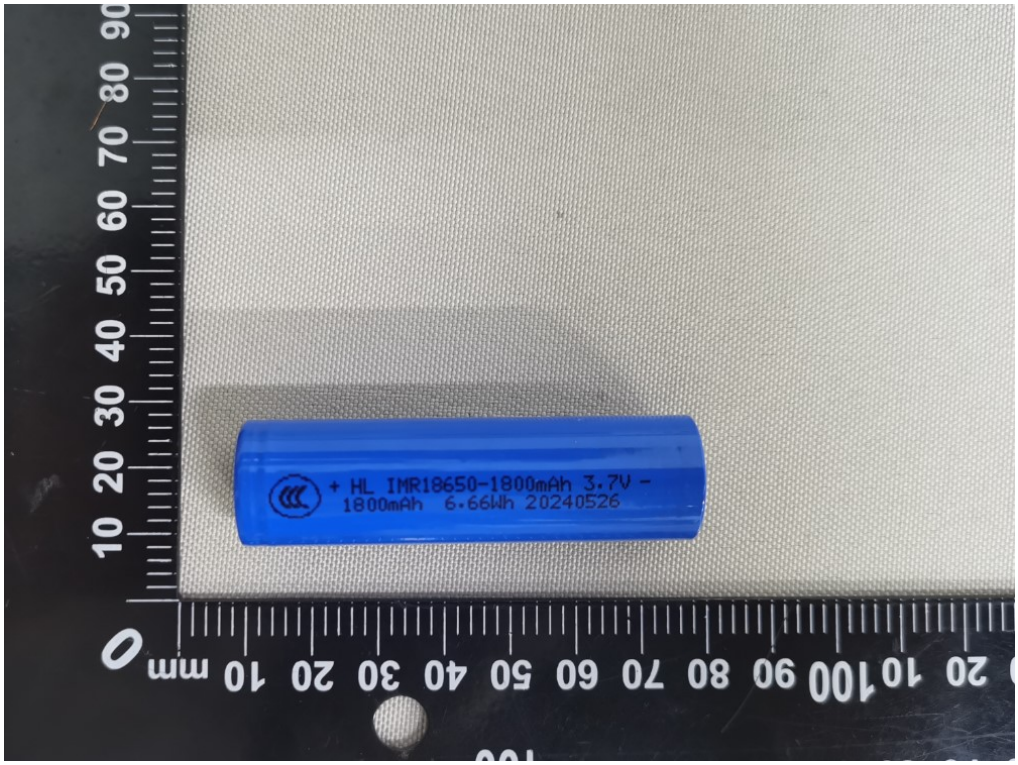



Figure 41 Front view of cell (Model: IMR18650-1800mAh) (label 3)

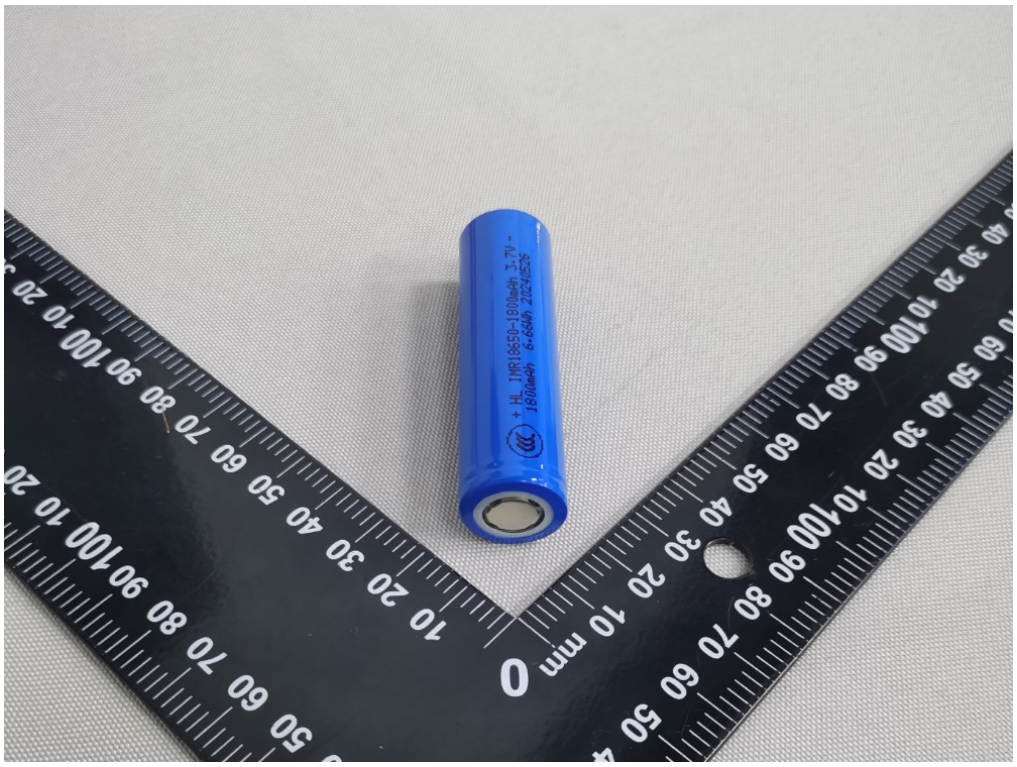


Figure 42 Side view of cell (Model: IMR18650-1800mAh) (label 3)