
Test Report

Report No. : AGC05443251040-001S2

SAMPLE NAME : PP lunch box
MODEL NAME : MO2770
APPLICANT : MID OCEAN BRANDS B.V.
STANDARD(S) : Please refer to the following page(s).
DATE OF ISSUE : Dec. 05, 2025

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Report No.: AGC05443251040-001S2

Applicant : MID OCEAN BRANDS B.V.
Address : Unit 711-716, 7/F., Tower A, 83 King Lam Street, Cheung Sha Wan, Kowloon,
Hong Kong.
Test Site : 6/F., Building 2, Sanwei Chaxi Industrial Park, Sanwei Community, Hangcheng Street,
Bao'an District, Shenzhen, Guangdong, China

Report on the submitted sample(s) said to be:

Sample Name : PP lunch box
Model : MO2770
Vendor code : 114276
Country of Origin : CHINA
Country of Destination : EUROPE
Sample receiving state : Normal
Sample Received Date : Oct. 27, 2025
Testing Period : Oct. 27, 2025 to Nov. 11, 2025
Test Requested : Selected test(s) as requested by client.

Approved by: 

Suhongliang

Technical Director

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Test Requested:
Conclusion

Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 63
- Lead(Pb) Content

Pass

Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 23
-Cadmium(Cd) Content

Pass

Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 51&52
- Phthalates Content

Pass

Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 50
- Polycyclic-aromatic Hydrocarbons (PAHs) Content

Pass

Mechanical dishwashing safe test

Pass

Regulation 1935/2004/EC, Regulation (EU) No 10/2011, Regulation (EU) No. 2023/1442,
Council of Europe Resolution AP (2004)5
- Overall Migration

Pass

Regulation 1935/2004/EC, Regulation (EU) No 10/2011
- Specific migration of Primary Aromatic Amine

Pass

Regulation 1935/2004/EC, Regulation (EU) No 10/2011
- Specific migration of Heavy metals

Pass

Regulation 1935/2004/EC, Regulation (EU) No 10/2011 and Regulation (EU) 2024/3190
- Bisphenol A (BPA) content

Pass

Regulation 1935/2004/EC, Regulation (EU) No 10/2011
- Specific migration of Acrylonitrile

Pass

DM-4B-COM-003-v01
- Volatile Organic Components (VOC) content

Pass

DM-4B-COM-003-v01
- Peroxides

Pass

DM-4B-COM-003-v01
- Specific Migration of Organotin (measured as Tin)

Pass

Regulation 1935/2004/EC and Technical Guide on Metals and alloys used in food contact
materials of Council of Europe Resolution CM/Res(2020)9
- Specific migration of Heavy metal

Pass

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Report Revise Record

Report Version	Issued Date	Valid Version	Notes
/	Nov. 11, 2025	Invalid	Initial release
S1	Dec. 04, 2025	Invalid	Add pictures
S2	Dec. 05, 2025	Valid	Delete pictures

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The photo of the sample



The photo of AGC05443251040-001S2 is for use only with the original report.

Test Point Description

Test point	Test point description
1-1	Black plastic box
1-2	Transparent plastic cover
1-3	Black plastic handle
1-4	Black silicone plug
1-5	Black silicone ring
1-6	Metal tray
1-7	Grey plastic box
1-8	Grey plastic handle
1-9	Grey silicone ring
1-10	Petrol blue silicone ring
1-11	Petrol blue plastic box
1-12	Petrol blue plastic handle

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Test Results:

Note: N.D.=Not Detected (less than method detection limit), MDL = Method Detection Limit, 1mg/kg=0.0001%,

N/A= Not Applicable

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019/CNAS-GL015:2022.

Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 63

- Lead(Pb) Content

Test Methods and Equipment: IEC 62321-5:2013; ICP-OES

Test Item(s)	Unit	Limit	MDL	Test Result(s)		
				1-1+1-2+1-3	1-4+1-5	1-6
Lead(Pb)	mg/kg	500	10	N.D.	N.D.	N.D.
Conclusion				Conformity	Conformity	Conformity

Test Item(s)	Unit	Limit	MDL	Test Result(s)		
				1-7+1-8	1-9+1-10	1-11+1-12
Lead(Pb)	mg/kg	500	10	N.D.	N.D.	N.D.
Conclusion				Conformity	Conformity	Conformity

Remark:

1. As specified by client, the submitted samples were mixed to test, the test points: 1-1+1-2+1-3,1-4+1-5,1-7+1-8,1-9+1-10,1-11+1-12

Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 23

-Cadmium(Cd) Content

Test Methods and Equipment: IEC 62321-5:2013; ICP-OES

Test Item(s)	Unit	Limit	MDL	Test Result(s)		
				1-1+1-2+1-3	1-4+1-5	1-7+1-8
Cadmium(Cd)	mg/kg	100	10	N.D.	N.D.	N.D.
Conclusion				Conformity	Conformity	Conformity

Test Item(s)	Unit	Limit	MDL	Test Result(s)	
				1-9+1-10	1-11+1-12
Cadmium(Cd)	mg/kg	100	10	N.D.	N.D.
Conclusion				Conformity	Conformity

Remark:

1. As specified by client, the submitted samples were mixed to test, the test points: 1-1+1-2+1-3,1-4+1-5,1-7+1-8,1-9+1-10,1-11+1-12

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Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 51&52
- Phthalates Content

Test Methods and Equipment: IEC 62321-8:2017; GC-MS

Test Item(s)	Unit	Limit	MDL	Test Result(s)		
				1-1+1-2+1-3	1-4+1-5	1-7+1-8
Diisobutyl phthalate (DIBP) CAS:84-69-5	%	0.1	0.005	N.D.	N.D.	N.D.
Dibutyl phthalate (DBP) CAS:84-74-2	%	0.1	0.005	N.D.	N.D.	N.D.
Butylbenzyl phthalate (BBP) CAS:85-68-7	%	0.1	0.005	N.D.	N.D.	N.D.
Di-(2-ethylhexyl) Phthalate (DEHP) CAS:117-81-7	%	0.1	0.005	N.D.	N.D.	N.D.
Di-n-octyl phthalate (DNOP) CAS:117-84-0	%	/	0.005	N.D.	N.D.	N.D.
Di-isononyl phthalate (DINP) CAS:28553-12-0, 68515-48-0	%	/	0.005	N.D.	N.D.	N.D.
Di-isodecyl phthalate(DIDP) CAS:26761-40-0, 68515-49-1	%	/	0.005	N.D.	N.D.	N.D.
Sum of DIBP+DBP+BBP+DEHP	%	0.1	/	N.D.	N.D.	N.D.
Sum of DNOP+DINP+DIDP	%	0.1	/	N.D.	N.D.	N.D.
Conclusion				Conformity	Conformity	Conformity

Test Item(s)	Unit	Limit	MDL	Test Result(s)	
				1-9+1-10	1-11+1-12
Diisobutyl phthalate (DIBP) CAS:84-69-5	%	0.1	0.005	N.D.	N.D.
Dibutyl phthalate (DBP) CAS:84-74-2	%	0.1	0.005	N.D.	N.D.
Butylbenzyl phthalate (BBP) CAS:85-68-7	%	0.1	0.005	N.D.	N.D.
Di-(2-ethylhexyl) Phthalate (DEHP) CAS:117-81-7	%	0.1	0.005	N.D.	N.D.
Di-n-octyl phthalate (DNOP) CAS:117-84-0	%	/	0.005	N.D.	N.D.
Di-isononyl phthalate (DINP) CAS:28553-12-0, 68515-48-0	%	/	0.005	N.D.	N.D.
Di-isodecyl phthalate(DIDP) CAS:26761-40-0, 68515-49-1	%	/	0.005	N.D.	N.D.
Sum of DIBP+DBP+BBP+DEHP	%	0.1	/	N.D.	N.D.
Sum of DNOP+DINP+DIDP	%	0.1	/	N.D.	N.D.
Conclusion				Conformity	Conformity

Remark:

1. As specified by client, the submitted samples were mixed to test, the test points: 1-1+1-2+1-3,1-4+1-5,1-7+1-8,1-9+1-10,1-11+1-12

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Limit requirements of Phthalates

Toys and childcare articles	Each of DEHP, DBP, BBP, DIBP is less than 0.1% or the sum of DEHP+DBP+BBP+DIBP is less than 0.1%
Toys and childcare articles which can be placed in the mouth by children	The sum of DINP+DIDP+DNOP is less than 0.1%

Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 50
- Polycyclic-aromatic Hydrocarbons (PAHs) Content

Test Methods and Equipment: Afps GS 2019:01 PAK; GC-MS

Test Item(s)	Unit	Limit	MDL	Test Result(s)		
				1-1+1-2+1-3	1-4+1-5	1-7+1-8
Benzo[a]pyrene(BaP)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Benzo[e]pyrene(BeP)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Benzo[a]anthracene(BaA)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Benzo[b]fluoranthene(BbF)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Benzo[j]fluoranthene(BjFA)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Benzo[k]fluoranthene(BkF)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Chrysene(CHR)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Dibenzo[a,h]anthracene(DBA)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Conclusion				Conformity	Conformity	Conformity

Test Item(s)	Unit	Limit	MDL	Test Result(s)	
				1-9+1-10	1-11+1-12
Benzo[a]pyrene(BaP)	mg/kg	1	0.1	N.D.	N.D.
Benzo[e]pyrene(BeP)	mg/kg	1	0.1	N.D.	N.D.
Benzo[a]anthracene(BaA)	mg/kg	1	0.1	N.D.	N.D.
Benzo[b]fluoranthene(BbF)	mg/kg	1	0.1	N.D.	N.D.
Benzo[j]fluoranthene(BjFA)	mg/kg	1	0.1	N.D.	N.D.
Benzo[k]fluoranthene(BkF)	mg/kg	1	0.1	N.D.	N.D.
Chrysene(CHR)	mg/kg	1	0.1	N.D.	N.D.
Dibenzo[a,h]anthracene(DBA)	mg/kg	1	0.1	N.D.	N.D.
Conclusion				Conformity	Conformity

Remark:

1. As specified by client, the submitted samples were mixed to test, the test points: 1-1+1-2+1-3,1-4+1-5,1-7+1-8,1-9+1-10,1-11+1-12

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Limit requirements of Polycyclic-aromatic Hydrocarbons (PAHs) (Unit: mg/kg)

Items	CAS No.	Extender oils or used for the production of tyres or parts of tyres	Any of their rubber or plastic components that come into direct as well as prolonged or short-term repetitive contact with the human skin or the oral cavity	Toys, including activity toys, and childcare articles, any of their rubber or plastic components that come into direct as well as prolonged or short-term repetitive contact with the human skin or the oral cavity
Benzo[a]pyrene(BaP)	50-32-8	≤ 1	≤ 1	≤ 0.5
Benzo[e]pyrene(BeP)	192-97-2	/	≤ 1	≤ 0.5
Benzo[a]anthracene(BaA)	56-55-3	/	≤ 1	≤ 0.5
Benzo[b]fluoranthene(BbF)	205-99-2	/	≤ 1	≤ 0.5
Benzo[j]fluoranthene(BjFA)	205-82-3	/	≤ 1	≤ 0.5
Benzo[k]fluoranthene(BkF)	207-08-9	/	≤ 1	≤ 0.5
Chrysene(CHR)	218-01-9	/	≤ 1	≤ 0.5
Dibenzo[a,h]anthracene(DBA)	53-70-3	/	≤ 1	≤ 0.5
Sum of BaP+ BeP+ BaA+ BbF+ BjFA+ BkF+ CHR+ DBA	/	≤ 10	/	/

Mechanical dishwashing safe test

Test Result of mechanical dishwashing safe test:
Requirements:For dishwasher safe test, if there is no noticeable change in appearance (e.g. color, size and shape) and function, it should be "PASS",
Sample No.: MO2770、1-1、1-1、1-3、1-4、1-5、1-6 Test method: Refer BS EN 12875 -1-2005 Washing temperature: 60°C Number of cycle: 10 cycles Number of tested sample: 2 pc(s). Number of control sample: 1 pc(s).
For all tested plastic or metal articles: No visible change of color, gloss and clouding was found on the tested samples after wash. No visible deposit or iridescent layer was found on the tested samples after wash. No visible swelling, deformation, cracking, crazing or delamination was found on the tested samples after wash.

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Resolution AP (2004)5
- Overall Migration

Test Method: EN 1186-3:2022

Simulant Used	Test Condition	Unit	Limit	MDL	Test result(s)		
					1-1		
					1 st migration	2 nd migration	3 rd migration
3% Acetic acid	100°C, 1h	mg/dm ²	10	5	N.D.	N.D.	N.D.
50% Ethanol	100°C, 1h	mg/dm ²	10	5	N.D.	N.D.	N.D.
Rectified Olive Oil	100°C, 1h	mg/dm ²	10	3	N.D.	N.D.	N.D.
Conclusion					Conformity		

Simulant Used	Test Condition	Unit	Limit	MDL	Test result(s)		
					1-2		
					1 st migration	2 nd migration	3 rd migration
3% Acetic acid	100°C, 1h	mg/dm ²	10	5	N.D.	N.D.	N.D.
50% Ethanol	100°C, 1h	mg/dm ²	10	5	N.D.	N.D.	N.D.
Rectified Olive Oil	100°C, 1h	mg/dm ²	10	3	N.D.	N.D.	N.D.
Conclusion					Conformity		

Simulant Used	Test Condition	Unit	Limit	MDL	Test result(s)		
					1-5		
					3 rd migration		
3% Acetic acid	100°C, 1h	mg/kg	60	5	N.D.		
50% Ethanol	100°C, 1h	mg/kg	60	5	N.D.		
Rectified Olive Oil	100°C, 1h	mg/kg	60	5	N.D.		
Conclusion					Conformity		

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Regulation 1935/2004/EC, Regulation (EU) No 10/2011
- Specific migration of Primary Aromatic Amine

Test Method: EUR 24815 EN 2011

Test Item(s)	Unit	Limit	MDL	Test result(s)		
				1-1		
				1 st migration	2 nd migration	3 rd migration
Simulant Used: 3% Acetic acid; Test Condition: 100°C, 1h						
4-Aminobiphenyl	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
Benzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Chloro-o-Toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2-Naphthylamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-amino-2',3-dimethylazobenzene	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
5-Nitro-o-toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Chloroaniline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Methoxy-m-phenylenediamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Diaminodiphenylmethane	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
3,3'-Dichlorobenzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
3,3'-Dimethoxybenzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
3,3'-Dimethylbenzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Methylenedi-o-toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
6-methoxy-m-toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-methylenebis[2-chloroaniline]	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Oxydianiline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Thiodianiline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2-Aminotoluene	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-methyl-m-phenylenediamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2,4,5-Trimethylaniline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2-Methoxyaniline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Aminoazobenzene	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
1,3 phenylenediamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
Total of other primary aromatic amines	mg/kg	0.01	0.01	N.D.	N.D.	N.D.
Conclusion				Conformity		

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Test Item(s)	Unit	Limit	MDL	Test result(s)		
				1-2		
				1 st migration	2 nd migration	3 rd migration
Simulant Used: 3% Acetic acid; Test Condition: 100°C, 1h						
4-Aminobiphenyl	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
Benzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Chloro-o-Toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2-Naphthylamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-amino-2',3-dimethylazobenzene	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
5-Nitro-o-toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Chloroaniline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Methoxy-m-phenylenediamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Diaminodiphenylmethane	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
3,3'-Dichlorobenzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
3,3'-Dimethoxybenzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
3,3'-Dimethylbenzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Methylenedi-o-toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
6-methoxy-m-toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-methylenebis[2-chloroaniline]	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Oxydianiline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Thiodianiline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2-Aminotoluene	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-methyl-m-phenylenediamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2,4,5-Trimethylaniline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2-Methoxyaniline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Aminoazobenzene	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
1,3 phenylenediamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
Total of other primary aromatic amines	mg/kg	0.01	0.01	N.D.	N.D.	N.D.
Conclusion				Conformity		

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Regulation 1935/2004/EC, Regulation (EU) No 10/2011
- Specific migration of Heavy metals

Test Method: EN 13130-1:2004

Test Item(s)	Unit	Limit	MDL	Test result(s)		
				1-1		
				1 st migration	2 nd migration	3 rd migration
Simulant Used: 3% Acetic acid; Test Condition: 100°C, 1h						
Barium (Ba)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Cobalt (Co)	mg/kg	0.05	0.01	N.D.	N.D.	N.D.
Copper (Cu)	mg/kg	5	0.25	N.D.	N.D.	N.D.
Iron (Fe)	mg/kg	48	0.25	N.D.	N.D.	N.D.
Lithium (Li)	mg/kg	0.6	0.1	N.D.	N.D.	N.D.
Manganese (Mn)	mg/kg	0.6	0.1	N.D.	N.D.	N.D.
Zinc (Zn)	mg/kg	5	0.25	N.D.	N.D.	N.D.
Aluminum (Al)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Europium (Eu)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Gadolinium (Gd)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Lanthanum (La)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Terbium (Tb)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Sum(Eu+Gd+La+Tb)	mg/kg	0.05	/	N.D.	N.D.	N.D.
Antimony (Sb)	mg/kg	0.04	0.01	N.D.	N.D.	N.D.
Arsenic (As)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Cadmium (Cd)	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
Chromium (Cr)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Lead (Pb)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Mercury (Hg)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Nickel (Ni)	mg/kg	0.02	0.01	N.D.	N.D.	N.D.
Ammonium (NH ₄ ⁺)	mg/kg	/	0.10	N.D.	N.D.	N.D.
Calcium (Ca)	mg/kg	/	0.01	0.728	0.454	0.365
Magnesium (Mg)	mg/kg	/	0.01	0.018	0.011	0.010
Potassium (K)	mg/kg	/	0.01	0.035	0.023	0.019
Sodium (Na)	mg/kg	/	0.01	0.049	0.032	0.025
Conclusion				Conformity		

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Test Item(s)	Unit	Limit	MDL	Test result(s)		
				1-2		
				1 st migration	2 nd migration	3 rd migration
Simulant Used: 3% Acetic acid; Test Condition: 100°C, 1h						
Barium (Ba)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Cobalt (Co)	mg/kg	0.05	0.01	N.D.	N.D.	N.D.
Copper (Cu)	mg/kg	5	0.25	N.D.	N.D.	N.D.
Iron (Fe)	mg/kg	48	0.25	N.D.	N.D.	N.D.
Lithium (Li)	mg/kg	0.6	0.1	N.D.	N.D.	N.D.
Manganese (Mn)	mg/kg	0.6	0.1	N.D.	N.D.	N.D.
Zinc (Zn)	mg/kg	5	0.25	N.D.	N.D.	N.D.
Aluminum (Al)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Europium (Eu)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Gadolinium (Gd)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Lanthanum (La)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Terbium (Tb)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Sum(Eu+Gd+La+Tb)	mg/kg	0.05	/	N.D.	N.D.	N.D.
Antimony (Sb)	mg/kg	0.04	0.01	N.D.	N.D.	N.D.
Arsenic (As)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Cadmium (Cd)	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
Chromium (Cr)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Lead (Pb)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Mercury (Hg)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Nickel (Ni)	mg/kg	0.02	0.01	N.D.	N.D.	N.D.
Ammonium (NH ₄ ⁺)	mg/kg	/	0.10	N.D.	N.D.	N.D.
Calcium (Ca)	mg/kg	/	0.01	0.105	0.052	0.044
Magnesium (Mg)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Potassium (K)	mg/kg	/	0.01	0.033	0.022	0.016
Sodium (Na)	mg/kg	/	0.01	0.039	0.028	0.019
Conclusion				Conformity		

Regulation 1935/2004/EC, Regulation (EU) No 10/2011 and Regulation (EU) 2024/3190

- Bisphenol A (BPA) content

Test Methods and Equipment: EPA 3550C:2007 & EPA 8321B:2007; LC-MS-MS

Test Item(s)	Unit	Limit	MDL	Test Result(s)
				1-1
Bisphenol A (BPA)	mg/kg	Prohibition	0.01	N.D.
Conclusion				Conformity

Test Item(s)	Unit	Limit	MDL	Test Result(s)
				1-2
Bisphenol A (BPA)	mg/kg	Prohibition	0.01	N.D.
Conclusion				Conformity

Test Item(s)	Unit	Limit	MDL	Test Result(s)
				1-5
Bisphenol A (BPA)	mg/kg	Prohibition	0.01	N.D.
Conclusion				Conformity

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Regulation 1935/2004/EC, Regulation (EU) No 10/2011
- Specific migration of Acrylonitrile

Test Methods and Equipment: EN 13130-3:2004; GC-NPD

Simulant Used	Test Condition	Unit	Limit	MDL	Test result(s)		
					1-2		
					1 st migration	2 nd migration	3 rd migration
3% Acetic acid	100°C , 1h	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Conclusion					Conformity		

DM-4B-COM-003-v01
- Volatile Organic Components (VOC) content

Test Methods: DGCCRF 2004-64

Temperature and Time: Bake at 100°C for 1h and then at 200°C for 4h

Test Item(s)	Unit	Limit	MDL	Test Result(s)
				1-5
Volatile Organic Components	%	0.5	0.1	0.11
Conclusion				Conformity

DM-4B-COM-003-v01
- Peroxides

Test Methods: European Pharmacopoeia 9.0 Method 2.5.5

Test Item(s)	Unit	Limit	MDL	Test Result(s)
				1-5
Peroxides	%	Absent	0.2	N.D.
Conclusion				Conformity

DM-4B-COM-003-v01
- Specific Migration of Organotin (measured as Tin)

Test Method: EN 13130-1-2004

Simulant Used	Test Condition	Unit	Limit	MDL	Test result(s)
					1-5
3% Acetic acid	100°C , 1h	mg/kg	0.1	0.01	N.D.
Conclusion					Conformity

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Regulation 1935/2004/EC and Technical Guide on Metals and alloys used in food contact materials of Council of
Europe Resolution CM/Res(2020)9
- Specific migration of Heavy metal

Test Method: EDQM (2024)

Item(s)	Unit	Limit		MDL	Test result(s)	
		1 st +2 nd migration	3 rd migration		1-6	
					1 st +2 nd migration	3 rd migration
Simulant Used: 0.5% Citric acid ; Test Condition: 100°C , 1h						
Barium (Ba)	mg/kg	8.4	1.2	0.1	N.D.	N.D.
Copper (Cu)	mg/kg	28	4	0.1	N.D.	N.D.
Iron (Fe)	mg/kg	280	40	0.1	1.168	0.364
Tin (Sn)	mg/kg	700	100	0.1	N.D.	N.D.
Chromium (Cr)	mg/kg	7	1	0.01	0.029	N.D.
Manganese (Mn)	mg/kg	3.85	0.55	0.1	N.D.	N.D.
Zinc (Zn)	mg/kg	35	5	0.1	N.D.	N.D.
Aluminium (Al)	mg/kg	35	5	0.1	N.D.	N.D.
Lithium (Li)	mg/kg	0.336	0.048	0.01	N.D.	N.D.
Beryllium (Be)	mg/kg	0.07	0.01	0.005	N.D.	N.D.
Vanadium (V)	mg/kg	0.07	0.01	0.005	N.D.	N.D.
Nickel (Ni)	mg/kg	0.98	0.14	0.01	N.D.	N.D.
Cobalt (Co)	mg/kg	0.14	0.02	0.01	N.D.	N.D.
Arsenic (As)	mg/kg	0.014	0.002	0.002	N.D.	N.D.
Molybdenum (Mo)	mg/kg	0.84	0.12	0.01	N.D.	N.D.
Silver (Ag)	mg/kg	0.56	0.08	0.01	N.D.	N.D.
Cadmium (Cd)	mg/kg	0.035	0.005	0.002	N.D.	N.D.
Antimony (Sb)	mg/kg	0.28	0.04	0.01	N.D.	N.D.
Mercury (Hg)	mg/kg	0.021	0.003	0.002	N.D.	N.D.
Thallium (Tl)	mg/kg	0.007	0.001	0.001	N.D.	N.D.
Lead (Pb)	mg/kg	0.07	0.01	0.01	N.D.	N.D.
Zirconium (Zr)	mg/kg	14	2	0.01	N.D.	N.D.
Magnesium (Mg)	mg/kg	/	/	0.01	N.D.	N.D.
Titanium (Ti)	mg/kg	/	/	0.01	N.D.	N.D.
Conclusion					Conformity	Conformity

Note:

Results from all three migration are to be considered for compliance: Result of 3rd migration shall not exceed the SRL and Sum of result of 1st and 2nd migration shall not exceed 7 times of SRL.

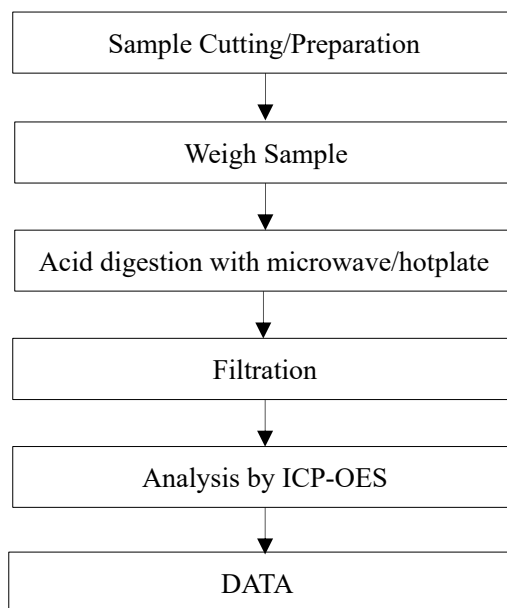
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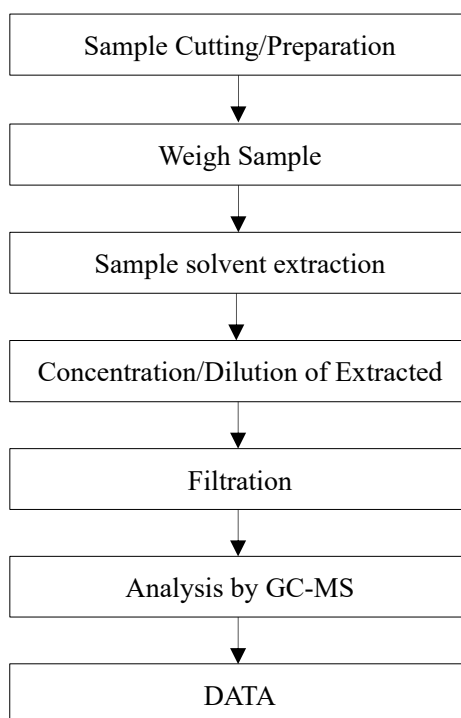
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Test Flow Chart of Heavy Metal Content



Test Flow Chart of Phthalates



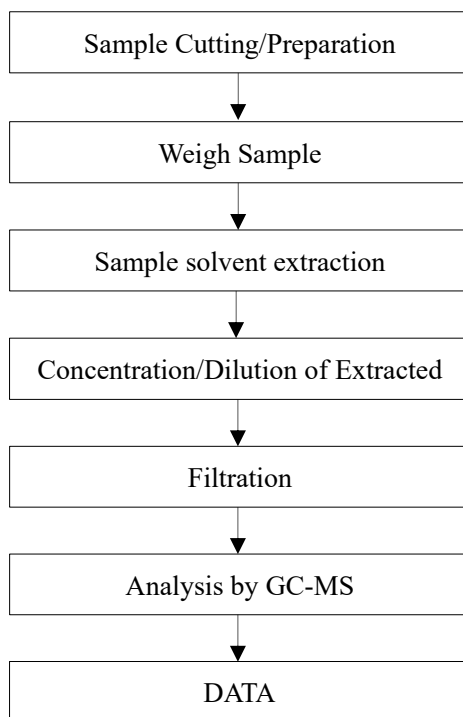
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Test Flow Chart of Polycyclic-aromatic Hydrocarbons (PAHs)



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*** End of Report ***

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