
Test Report

Report No. : AGC05443251036-001

SAMPLE NAME : Double wall mug
MODEL NAME : MO2900
APPLICANT : MID OCEAN BRANDS B.V.
STANDARD(S) : Please refer to the following page(s).
DATE OF ISSUE : Nov. 18, 2025

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Report No.: AGC05443251036-001

Applicant : MID OCEAN BRANDS B.V.
Address : Unit 711-716, 7/F., Tower A, 83 King Lam Street, Cheung Sha Wan, Kowloon, Hong Kong.
Test Site : 6/F., Building 2, Sanwei Chaxi Industrial Park, Sanwei Community, Hangcheng Street, Bao'an District, Shenzhen, Guangdong, China

Report on the submitted sample(s) said to be:

Sample Name : Double wall mug
Model : MO2900
Vendor code : 114276
Country of Origin : CHINA
Country of Destination : EUROPE
Sample receiving state : Normal
Sample Received Date : Oct. 24, 2025
Testing Period : Oct. 24, 2025 to Nov. 18, 2025
Test Requested : Selected test(s) as requested by client.

Approved by: 

Suhongliang

Technical Director

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Test Requested:
Conclusion

Mechanical dishwashing safe test

Pass

Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 63
- Lead(Pb) Content

Pass

Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 23
-Cadmium(Cd) Content

Pass

Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 51&52
- Phthalates Content

Pass

Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 50
- Polycyclic-aromatic Hydrocarbons (PAHs) Content

Pass

Regulation 1935/2004/EC, Regulation (EU) No 10/2011
- Overall Migration

Pass

Regulation 1935/2004/EC, Regulation (EU) No 10/2011
- Specific migration of Primary Aromatic Amine

Pass

Regulation 1935/2004/EC, Regulation (EU) No 10/2011
- Specific migration of Heavy metals

Pass

Regulation 1935/2004/EC, Regulation (EU) No 10/2011 and Regulation (EU) 2024/3190
- Bisphenol A (BPA) content

Pass

Regulation 1935/2004/EC, Council of Europe Resolution AP (2004)5
- Overall Migration

Pass

Regulation 1935/2004/EC, Council of Europe Resolution AP (2004)5 and Regulation (EU) 2024/3190
- Bisphenol A (BPA) content

Pass

DM-4B-COM-003-v01
- Volatile Organic Components (VOC) content

Pass

DM-4B-COM-003-v01
- Peroxides

Pass

DM-4B-COM-003-v01
- Specific Migration of Organotin (measured as Tin)

Pass

Regulation 1935/2004/EC and Technical Guide on Metals and alloys used in food contact materials of Council of Europe Resolution CM/Res(2020)9
- Specific migration of Heavy metal

Pass

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Report Revise Record

Report Version	Issued Date	Valid Version	Notes
/	Nov. 18, 2025	Valid	Initial release

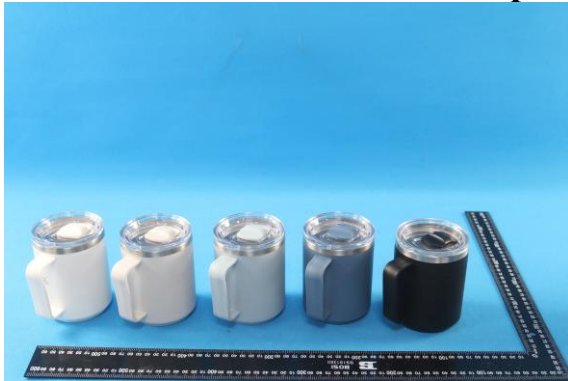
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The photo of the sample



The photo of AGC05443251036-001 is for use only with the original report.

Test Point Description

Test point	Test point description
1-1	Metal inner mug
1-2	Black plastic outer mug
1-3	Transparent plastic cover
1-4	Black plastic slider
1-5	White silicone ring
1-6	Grey plastic outer mug
1-7	Grey plastic slider
1-8	Petrol blue plastic outer mug
1-9	Petrol blue plastic slider

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Test Results:

Note: N.D.=Not Detected (less than method detection limit), MDL = Method Detection Limit, 1mg/kg=0.0001%,

N/A= Not Applicable

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019/CNAS-GL015:2022.

Mechanical dishwashing safe test

Test Result of mechanical dishwashing safe test:
Requirements:For dishwasher safe test, if there is no noticeable change in appearance (e.g. color, size and shape) and function, it should be "PASS",
Sample No.: MO2900、1-1、1-2、1-3、1-4、1-5 Test method: Refer BS EN 12875 -1-2005 Washing temperature: 60℃ Number of cycle: 10 cycles Number of tested sample: 2 pc(s). Number of control sample: 1 pc(s).
For all tested plastic or metal articles: No visible change of color, gloss and clouding was found on the tested samples after wash. No visible deposit or iridescent layer was found on the tested samples after wash. No visible swelling, deformation, cracking, crazing or delamination was found on the tested samples after wash.

Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 63

- Lead(Pb) Content

Test Methods and Equipment: IEC 62321-5:2013; ICP-OES

Test Item(s)	Unit	Limit	MDL	Test Result(s)		
				1-1	1-2+1-3 +1-4	1-5
Lead(Pb)	mg/kg	500	10	N.D.	N.D.	N.D.
Conclusion				Conformity	Conformity	Conformity

Test Item(s)	Unit	Limit	MDL	Test Result(s)	
				1-6+1-7	1-8+1-9
Lead(Pb)	mg/kg	500	10	N.D.	N.D.
Conclusion				Conformity	Conformity

Remark:

1. As specified by client, the submitted samples were mixed to test, the test points: 1-2+1-3+1-4,1-6+1-7,1-8+1-9

Remark:The samples of the following test points were resubmitted on November 12, 2025:1-8+1-9

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Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 23
-Cadmium(Cd) Content

Test Methods and Equipment: IEC 62321-5:2013; ICP-OES

Test Item(s)	Unit	Limit	MDL	Test Result(s)	
				1-2+1-3+1-4	1-5
Cadmium(Cd)	mg/kg	100	10	N.D.	N.D.
Conclusion				Conformity	Conformity

Test Item(s)	Unit	Limit	MDL	Test Result(s)	
				1-6+1-7	1-8+1-9
Cadmium(Cd)	mg/kg	100	10	N.D.	N.D.
Conclusion				Conformity	Conformity

Remark:

1. As specified by client, the submitted samples were mixed to test, the test points: 1-2+1-3+1-4,1-6+1-7,1-8+1-9

Remark:The samples of the following test points were resubmitted on November 12, 2025:1-8+1-9

Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 51&52
- Phthalates Content

Test Methods and Equipment: IEC 62321-8:2017; GC-MS

Test Item(s)	Unit	Limit	MDL	Test Result(s)	
				1-2+1-3+1-4	1-5
Diisobutyl phthalate (DIBP) CAS:84-69-5	%	0.1	0.005	N.D.	N.D.
Dibutyl phthalate (DBP) CAS:84-74-2	%	0.1	0.005	N.D.	N.D.
Butylbenzyl phthalate (BBP) CAS:85-68-7	%	0.1	0.005	N.D.	N.D.
Di-(2-ethylhexyl) Phthalate (DEHP) CAS:117-81-7	%	0.1	0.005	N.D.	N.D.
Di-n-octyl phthalate (DNOP) CAS:117-84-0	%	/	0.005	N.D.	N.D.
Di-isononyl phthalate (DINP) CAS:28553-12-0, 68515-48-0	%	/	0.005	N.D.	N.D.
Di-isodecyl phthalate(DIDP) CAS:26761-40-0, 68515-49-1	%	/	0.005	N.D.	N.D.
Sum of DIBP +DBP+BBP+DEHP	%	0.1	/	N.D.	N.D.
Sum of DNOP+DINP+DIDP	%	0.1	/	N.D.	N.D.
Conclusion				Conformity	Conformity

Test Item(s)	Unit	Limit	MDL	Test Result(s)	
				1-6+1-7	1-8+1-9
Diisobutyl phthalate (DIBP) CAS:84-69-5	%	0.1	0.005	N.D.	N.D.
Dibutyl phthalate (DBP) CAS:84-74-2	%	0.1	0.005	N.D.	N.D.

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Test Item(s)	Unit	Limit	MDL	Test Result(s)	
				1-6+1-7	1-8+1-9
Butylbenzyl phthalate (BBP) CAS:85-68-7	%	0.1	0.005	N.D.	N.D.
Di-(2-ethylhexyl) Phthalate (DEHP) CAS:117-81-7	%	0.1	0.005	N.D.	N.D.
Di-n-octyl phthalate (DNOP) CAS:117-84-0	%	/	0.005	N.D.	N.D.
Di-isononyl phthalate (DINP) CAS:28553-12-0, 68515-48-0	%	/	0.005	N.D.	N.D.
Di-isodecyl phthalate(DIDP) CAS:26761-40-0, 68515-49-1	%	/	0.005	N.D.	N.D.
Sum of DIBP+DBP+BBP+DEHP	%	0.1	/	N.D.	N.D.
Sum of DNOP+DINP+DIDP	%	0.1	/	N.D.	N.D.
Conclusion				Conformity	Conformity

Remark:

1. As specified by client, the submitted samples were mixed to test, the test points: 1-2+1-3+1-4,1-6+1-7,1-8+1-9

Remark:The samples of the following test points were resubmitted on November 12, 2025:1-8+1-9

Limit requirements of Phthalates

Toys and childcare articles	Each of DEHP, DBP, BBP, DIBP is less than 0.1% or the sum of DEHP+DBP+BBP+DIBP is less than 0.1%
Toys and childcare articles which can be placed in the mouth by children	The sum of DINP+DIDP+DNOP is less than 0.1%

Annex XVII of the REACH Regulation (EC) No 1907/2006, entry 50

- Polycyclic-aromatic Hydrocarbons (PAHs) Content

Test Methods and Equipment: Afps GS 2019:01 PAK; GC-MS

Test Item(s)	Unit	Limit	MDL	Test Result(s)	
				1-2+1-3+1-4	1-5
Benzo[a]pyrene(BaP)	mg/kg	1	0.1	N.D.	N.D.
Benzo[e]pyrene(BeP)	mg/kg	1	0.1	N.D.	N.D.
Benzo[a]anthracene(BaA)	mg/kg	1	0.1	N.D.	N.D.
Benzo[b]fluoranthene(BbF)	mg/kg	1	0.1	N.D.	N.D.
Benzo[j]fluoranthene(BjFA)	mg/kg	1	0.1	N.D.	N.D.
Benzo[k]fluoranthene(BkF)	mg/kg	1	0.1	N.D.	N.D.
Chrysene(CHR)	mg/kg	1	0.1	N.D.	N.D.
Dibenzo[a,h]anthracene(DBA)	mg/kg	1	0.1	N.D.	N.D.
Conclusion				Conformity	Conformity

Test Item(s)	Unit	Limit	MDL	Test Result(s)	
				1-6+1-7	1-8+1-9
Benzo[a]pyrene(BaP)	mg/kg	1	0.1	N.D.	N.D.
Benzo[e]pyrene(BeP)	mg/kg	1	0.1	N.D.	N.D.
Benzo[a]anthracene(BaA)	mg/kg	1	0.1	N.D.	N.D.

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Test Item(s)	Unit	Limit	MDL	Test Result(s)	
				1-6+1-7	1-8+1-9
Benzo[b]fluoranthene(BbF)	mg/kg	1	0.1	N.D.	N.D.
Benzo[j]fluoranthene(BjFA)	mg/kg	1	0.1	N.D.	N.D.
Benzo[k]fluoranthene(BkF)	mg/kg	1	0.1	N.D.	N.D.
Chrysene(CHR)	mg/kg	1	0.1	N.D.	N.D.
Dibenzo[a,h]anthracene(DBA)	mg/kg	1	0.1	N.D.	N.D.
Conclusion				Conformity	Conformity

Remark:

1. As specified by client, the submitted samples were mixed to test, the test points: 1-2+1-3+1-4,1-6+1-7,1-8+1-9

Remark:The samples of the following test points were resubmitted on November 12, 2025:1-8+1-9

Limit requirements of Polycyclic-aromatic Hydrocarbons (PAHs) (Unit: mg/kg)

Items	CAS No.	Extender oils or used for the production of tyres or parts of tyres	Any of their rubber or plastic components that come into direct as well as prolonged or short-term repetitive contact with the human skin or the oral cavity	Toys, including activity toys, and childcare articles, any of their rubber or plastic components that come into direct as well as prolonged or short-term repetitive contact with the human skin or the oral cavity
Benzo[a]pyrene(BaP)	50-32-8	≤ 1	≤ 1	≤ 0.5
Benzo[e]pyrene(BeP)	192-97-2	/	≤ 1	≤ 0.5
Benzo[a]anthracene(BaA)	56-55-3	/	≤ 1	≤ 0.5
Benzo[b]fluoranthene(BbF)	205-99-2	/	≤ 1	≤ 0.5
Benzo[j]fluoranthene(BjFA)	205-82-3	/	≤ 1	≤ 0.5
Benzo[k]fluoranthene(BkF)	207-08-9	/	≤ 1	≤ 0.5
Chrysene(CHR)	218-01-9	/	≤ 1	≤ 0.5
Dibenzo[a,h]anthracene(DBA)	53-70-3	/	≤ 1	≤ 0.5
Sum of BaP+ BeP+ BaA+ BbF+ BjFA+ BkF+ CHR+ DBA	/	≤ 10	/	/

Regulation 1935/2004/EC, Regulation (EU) No 10/2011

- Overall Migration

Test Method: EN 1186-3:2022

Simulant Used	Test Condition	Unit	Limit	MDL	Test result(s)		
					1-3		
					1 st migration	2 nd migration	3 rd migration
3% Acetic acid	70°C, 2h	mg/dm ²	10	5	N.D.	N.D.	N.D.
50% Ethanol	70°C, 2h	mg/dm ²	10	5	N.D.	N.D.	N.D.
Conclusion					Conformity		

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Simulant Used	Test Condition	Unit	Limit	MDL	Test result(s)		
					1-4		
					1 st migration	2 nd migration	3 rd migration
3% Acetic acid	70°C, 2h	mg/dm ²	10	5	N.D.	N.D.	N.D.
50% Ethanol	70°C, 2h	mg/dm ²	10	5	N.D.	N.D.	N.D.
Conclusion					Conformity		

Regulation 1935/2004/EC, Regulation (EU) No 10/2011

- Specific migration of Primary Aromatic Amine

Test Method: EUR 24815 EN 2011

Test Item(s)	Unit	Limit	MDL	Test result(s)		
				1-3		
				1 st migration	2 nd migration	3 rd migration
Simulant Used: 3% Acetic acid; Test Condition: 70°C, 2h						
4-Aminobiphenyl	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
Benzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Chloro-o-Toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2-Naphthylamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-amino-2',3-dimethylazobenzene	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
5-Nitro-o-toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Chloroaniline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Methoxy-m-phenylenediamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Diaminodiphenylmethane	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
3,3'-Dichlorobenzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
3,3'-Dimethoxybenzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
3,3'-Dimethylbenzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Methylenedi-o-toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
6-methoxy-m-toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-methylenebis[2-chloroaniline]	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Oxydianiline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Thiodianiline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2-Aminotoluene	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-methyl-m-phenylenediamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2,4,5-Trimethylaniline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2-Methoxyaniline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Aminoazobenzene	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
1,3 phenylenediamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
Total of other primary aromatic amines	mg/kg	0.01	0.01	N.D.	N.D.	N.D.
Conclusion				Conformity		

Test Item(s)	Unit	Limit	MDL	Test result(s)		
				1-4		
				1 st migration	2 nd migration	3 rd migration
Simulant Used: 3% Acetic acid; Test Condition: 70°C, 2h						
4-Aminobiphenyl	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
Benzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Chloro-o-Toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2-Naphthylamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.

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Test Item(s)	Unit	Limit	MDL	Test result(s)		
				1-4		
				1 st migration	2 nd migration	3 rd migration
4-amino-2',3-dimethylazobenzene	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
5-Nitro-o-toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Chloroaniline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Methoxy-m-phenylenediamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Diaminodiphenylmethane	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
3,3'-Dichlorobenzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
3,3'-Dimethoxybenzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
3,3'-Dimethylbenzidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Methylenedi-o-toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
6-methoxy-m-toluidine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-methylenebis[2-chloroaniline]	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Oxydianiline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4,4'-Thiodianiline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2-Aminotoluene	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-methyl-m-phenylenediamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2,4,5-Trimethylaniline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
2-Methoxyaniline	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
4-Aminoazobenzene	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
1,3 phenylenediamine	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
Total of other primary aromatic amines	mg/kg	0.01	0.01	N.D.	N.D.	N.D.
Conclusion				Conformity		

Regulation 1935/2004/EC, Regulation (EU) No 10/2011

- Specific migration of Heavy metals

Test Method: EN 13130-1:2004

Test Item(s)	Unit	Limit	MDL	Test result(s)		
				1-3		
				1 st migration	2 nd migration	3 rd migration
Simulant Used: 3% Acetic acid; Test Condition: 70°C, 2h						
Barium (Ba)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Cobalt (Co)	mg/kg	0.05	0.01	N.D.	N.D.	N.D.
Copper (Cu)	mg/kg	5	0.25	N.D.	N.D.	N.D.
Iron (Fe)	mg/kg	48	0.25	N.D.	N.D.	N.D.
Lithium (Li)	mg/kg	0.6	0.1	N.D.	N.D.	N.D.
Manganese (Mn)	mg/kg	0.6	0.1	N.D.	N.D.	N.D.
Zinc (Zn)	mg/kg	5	0.25	N.D.	N.D.	N.D.
Aluminum (Al)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Europium (Eu)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Gadolinium (Gd)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Lanthanum (La)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Terbium (Tb)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Sum(Eu+Gd+La+Tb)	mg/kg	0.05	/	N.D.	N.D.	N.D.
Antimony (Sb)	mg/kg	0.04	0.01	N.D.	N.D.	N.D.
Arsenic (As)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Cadmium (Cd)	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
Chromium (Cr)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Lead (Pb)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.

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Test Item(s)	Unit	Limit	MDL	Test result(s)		
				1-3		
				1 st migration	2 nd migration	3 rd migration
Mercury (Hg)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Nickel (Ni)	mg/kg	0.02	0.01	N.D.	N.D.	N.D.
Ammonium (NH ₄ ⁺)	mg/kg	/	0.10	N.D.	N.D.	N.D.
Calcium (Ca)	mg/kg	/	0.01	1.272	0.609	0.461
Magnesium (Mg)	mg/kg	/	0.01	0.619	0.306	0.232
Potassium (K)	mg/kg	/	0.01	0.063	0.032	0.065
Sodium (Na)	mg/kg	/	0.01	0.056	0.027	0.021
Conclusion				Conformity		

Test Item(s)	Unit	Limit	MDL	Test result(s)		
				1-4		
				1 st migration	2 nd migration	3 rd migration
Simulant Used: 3% Acetic acid; Test Condition: 70°C, 2h						
Barium (Ba)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Cobalt (Co)	mg/kg	0.05	0.01	N.D.	N.D.	N.D.
Copper (Cu)	mg/kg	5	0.25	N.D.	N.D.	N.D.
Iron (Fe)	mg/kg	48	0.25	N.D.	N.D.	N.D.
Lithium (Li)	mg/kg	0.6	0.1	N.D.	N.D.	N.D.
Manganese (Mn)	mg/kg	0.6	0.1	N.D.	N.D.	N.D.
Zinc (Zn)	mg/kg	5	0.25	N.D.	N.D.	N.D.
Aluminum (Al)	mg/kg	1	0.1	N.D.	N.D.	N.D.
Europium (Eu)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Gadolinium (Gd)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Lanthanum (La)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Terbium (Tb)	mg/kg	/	0.01	N.D.	N.D.	N.D.
Sum(Eu+Gd+La+Tb)	mg/kg	0.05	/	N.D.	N.D.	N.D.
Antimony (Sb)	mg/kg	0.04	0.01	N.D.	N.D.	N.D.
Arsenic (As)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Cadmium (Cd)	mg/kg	N.D.	0.002	N.D.	N.D.	N.D.
Chromium (Cr)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Lead (Pb)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Mercury (Hg)	mg/kg	N.D.	0.01	N.D.	N.D.	N.D.
Nickel (Ni)	mg/kg	0.02	0.01	N.D.	N.D.	N.D.
Ammonium (NH ₄ ⁺)	mg/kg	/	0.10	N.D.	N.D.	N.D.
Calcium (Ca)	mg/kg	/	0.01	0.717	0.347	0.261
Magnesium (Mg)	mg/kg	/	0.01	0.382	0.188	0.144
Potassium (K)	mg/kg	/	0.01	0.032	0.015	0.011
Sodium (Na)	mg/kg	/	0.01	0.035	0.017	0.012
Conclusion				Conformity		

Regulation 1935/2004/EC, Regulation (EU) No 10/2011 and Regulation (EU) 2024/3190

- Bisphenol A (BPA) content

Test Methods and Equipment: EPA 3550C:2007 & EPA 8321B:2007; LC-MS-MS

Test Item(s)	Unit	Limit	MDL	Test Result(s)
				1-3
Bisphenol A (BPA)	mg/kg	Prohibition	0.01	N.D.
Conclusion				Conformity

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Test Item(s)	Unit	Limit	MDL	Test Result(s)
				1-4
Bisphenol A (BPA)	mg/kg	Prohibition	0.01	N.D.
Conclusion				Conformity

Regulation 1935/2004/EC, Council of Europe Resolution AP (2004)5

- Overall Migration

Test Method: EN 1186-3:2022

Simulant Used	Test Condition	Unit	Limit	MDL	Test result(s)
					1-5
					3 rd migration
3% Acetic acid	70°C, 2h	mg/dm ²	10	5	N.D.
50% Ethanol	70°C, 2h	mg/dm ²	10	5	N.D.
Conclusion					Conformity

Regulation 1935/2004/EC, Council of Europe Resolution AP (2004)5 and Regulation (EU) 2024/3190

- Bisphenol A (BPA) content

Test Methods and Equipment: EPA 3550C:2007 & EPA 8321B:2007; LC-MS-MS

Test Item(s)	Unit	Limit	MDL	Test Result(s)
				1-5
Bisphenol A (BPA)	mg/kg	Prohibition	0.01	N.D.
Conclusion				Conformity

DM-4B-COM-003-v01

- Volatile Organic Components (VOC) content

Test Methods: DGCCRF2004-64

Temperature and Time: Bake at 100°C for 1h and then at 200°C for 4h

Test Item(s)	Unit	Limit	MDL	Test Result(s)
				1-5
Volatile Organic Components	%	0.5	0.1	0.22
Conclusion				Conformity

DM-4B-COM-003-v01

- Peroxides

Test Methods: European Pharmacopoeia 9.0 Method 2.5.5

Test Item(s)	Unit	Limit	MDL	Test Result(s)
				1-5
Peroxides	%	Absent	0.2	N.D.
Conclusion				Conformity

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- Specific Migration of Organotin (measured as Tin)

Test Methods and Equipment: EN 13130-1:2004; ICP-OES

Simulant Used	Test Condition	Unit	Limit	MDL	Test result(s)
					1-5
3% Acetic acid	70°C, 2h	mg/kg	0.1	0.01	N.D.
Conclusion					Conformity

Regulation 1935/2004/EC and Technical Guide on Metals and alloys used in food contact materials of Council of Europe Resolution CM/Res(2020)9

- Specific migration of Heavy metal

Test Method: EDQM (2024)

Item(s)	Unit	Limit		MDL	Test result(s)	
					1-1	
		1 st +2 nd migration	3 rd migration		1 st +2 nd migration	3 rd migration
Simulant Used: 0.5% Citric acid ; Test Condition: 70 °C , 2h						
Barium (Ba)	mg/kg	8.4	1.2	0.1	N.D.	N.D.
Copper (Cu)	mg/kg	28	4	0.1	N.D.	N.D.
Iron (Fe)	mg/kg	280	40	0.1	0.136	N.D.
Tin (Sn)	mg/kg	700	100	0.1	N.D.	N.D.
Chromium (Cr)	mg/kg	7	1	0.01	N.D.	N.D.
Manganese (Mn)	mg/kg	3.85	0.55	0.1	N.D.	N.D.
Zinc (Zn)	mg/kg	35	5	0.1	N.D.	N.D.
Aluminium (Al)	mg/kg	35	5	0.1	N.D.	N.D.
Lithium (Li)	mg/kg	0.336	0.048	0.01	N.D.	N.D.
Beryllium (Be)	mg/kg	0.07	0.01	0.005	N.D.	N.D.
Vanadium (V)	mg/kg	0.07	0.01	0.005	N.D.	N.D.
Nickel (Ni)	mg/kg	0.98	0.14	0.01	N.D.	N.D.
Cobalt (Co)	mg/kg	0.14	0.02	0.01	N.D.	N.D.
Arsenic (As)	mg/kg	0.014	0.002	0.002	N.D.	N.D.
Molybdenum (Mo)	mg/kg	0.84	0.12	0.01	N.D.	N.D.
Silver (Ag)	mg/kg	0.56	0.08	0.01	N.D.	N.D.
Cadmium (Cd)	mg/kg	0.035	0.005	0.002	N.D.	N.D.
Antimony (Sb)	mg/kg	0.28	0.04	0.01	N.D.	N.D.
Mercury (Hg)	mg/kg	0.021	0.003	0.002	N.D.	N.D.
Thallium (Tl)	mg/kg	0.007	0.001	0.001	N.D.	N.D.
Lead (Pb)	mg/kg	0.07	0.01	0.01	N.D.	N.D.
Zirconium (Zr)	mg/kg	14	2	0.01	N.D.	N.D.
Magnesium (Mg)	mg/kg	/	/	0.01	N.D.	N.D.
Titanium (Ti)	mg/kg	/	/	0.01	N.D.	N.D.
Conclusion					Conformity	Conformity

Note:

Results from all three migration are to be considered for compliance: Result of 3rd migration shall not exceed the SRL and Sum of result of 1st and 2nd migration shall not exceed 7 times of SRL.

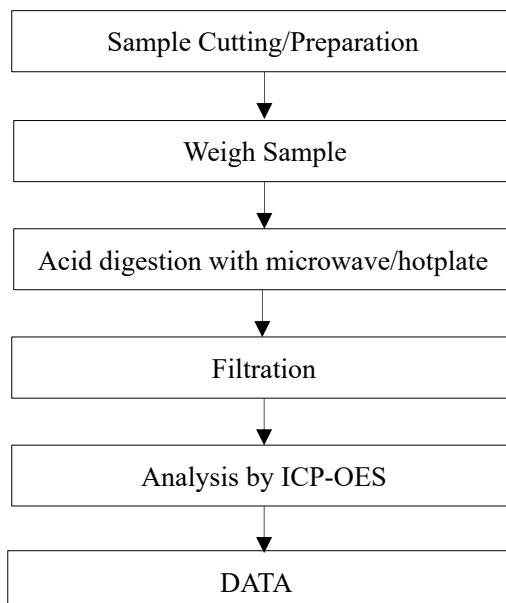
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Test Flow Chart of Heavy Metal Content



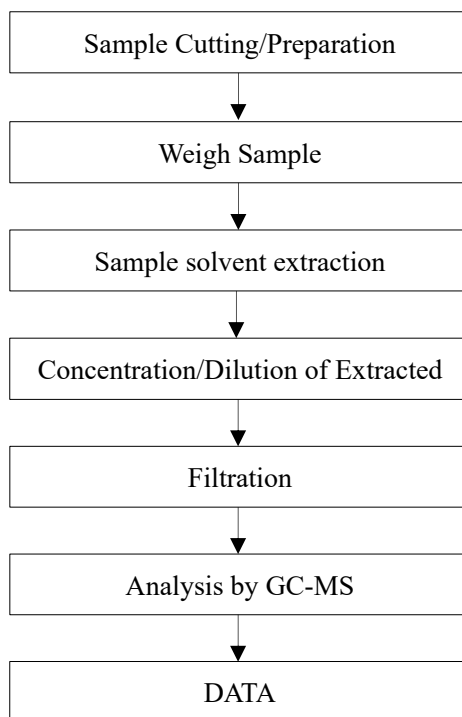
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Test Flow Chart of Phthalates



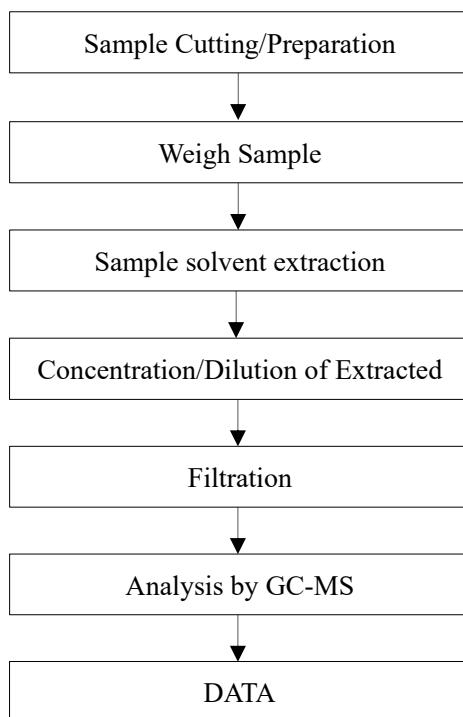
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Test Flow Chart of Polycyclic-aromatic Hydrocarbons (PAHs)



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*** End of Report ***

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